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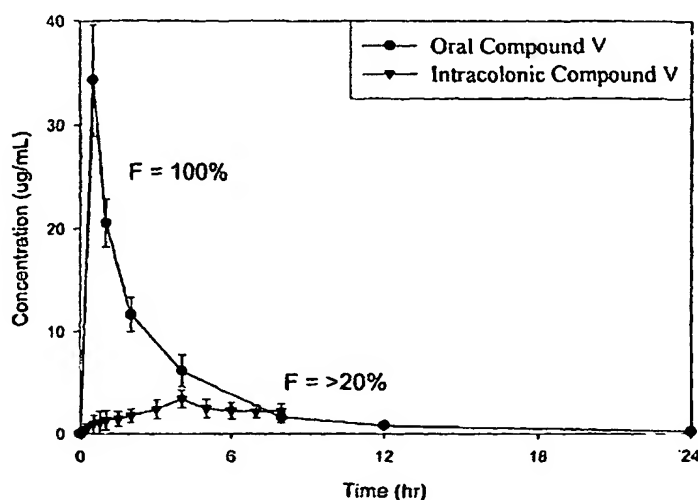
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[Continued on next page]

(54) Title: ENGINEERING ABSORPTION OF THERAPEUTIC COMPOUNDS VIA COLONIC TRANSPORTERS



(57) Abstract: Methods of modifying therapeutic compounds such as drugs to be substrates for active transporters expressed in epithelial cells lining the lumen of the human colon are disclosed. The transporters expressed in the human colon include the sodium dependent multi-vitamin transporter (SMVT), and monocarboxylate transporters 1 and 4 (MCT 1 and MCT 4). The modified compounds can themselves be pharmacologically active, or upon cleavage of a chemical moiety after uptake from the colon, can be metabolized to form a compound that is pharmacologically active (e.g., a prodrug). The modified compounds disclosed herein are suitable for use in extended release oral dosage forms, particularly those that release drug over periods of greater than about 2-4 hours following administration.

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Engineering Absorption of Therapeutic Compounds via Colonic Transporters

CROSS-REFERENCE TO RELATED APPLICATIONS

[0001] The present application is a continuation of Attorney Docket 019282-001610US, filed January 23, 2003, which is a nonprovisional of USSN 60/351,808, filed January 24, 2002, the disclosures of which are incorporated by reference in their entirety for all purposes.

BACKGROUND

[0002] It is often desirable to extend the effect of an administered dose of medicinal compounds. This may be done for convenience and improved rate of compliance, as for example when a drug with short circulating half life may be administered once rather than several times per day. It may also be done to improve the efficacy or lower the toxicity of a drug by buffering the rapid rise and fall of blood levels produced by the frequent administration of a short-lived compound – thereby producing a more tonic profile of blood concentration. The period of time that a compound administered orally is maintained at efficacious blood and tissue concentration is determined by several factors: the intrinsic half life of the compound in the circulation (and the target tissue), which depends on the kinetics of metabolism, excretion and distribution; the regimen of administration, and the kinetics of absorption. One strategy to extend the residence time of a compound administered as a single oral dose is to delay the absorption of the compound in the intestine. A means of accomplishing this is by slow release formulation, such as slowly dissolving tablets, bioerodable encapsulation, or an osmotic controlled release oral dosage form such as those sold by ALZA Corporation under the trademark OROS[®]. However, sustained release compositions are effective to achieve sustained release following oral administration only for certain types of agents.

SUMMARY OF THE CLAIMED INVENTION

[0003] The invention provides a pharmaceutical composition comprising an agent linked to a conjugate moiety to form a conjugate, formulated with a pharmaceutical carrier for sustained or delayed release of the conjugate, wherein the conjugate has a higher V_{max} for a

transporter expressed in plasma membranes of epithelial cells lining a human colon than the agent alone.

[0004] Optionally, the V_{max} of the conjugate is at least two-fold or ten-fold higher than that of the agent alone. Optionally, the agent substantially lacks capacity to be taken up as a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human colon.

[0005] Optionally, the pharmaceutical carrier comprises a polymeric material, such as a polymeric material degraded by a change in pH, exposure to an enzyme or a change in pressure. Optionally, the polymeric material is a non-degradable osmotic membrane. Optionally, the agent is linked by a cleavable linkage to the conjugate moiety to form the conjugate.

[0006] Optionally, the conjugate is not a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine. Optionally, the conjugate is substantially incapable of passive transport through the human intestine. Optionally, the conjugate has a greater V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine than the agent alone. Optionally, the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small human intestine than the conjugate alone. Optionally, the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced capacity for passive transport through a human intestine than the conjugate alone. Optionally, the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has an increased V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small human intestine than the conjugate alone.

[0007] Optionally, the transporter is selected from the group consisting of solute carrier transporters, facilitative diffusion transporters, active transporters, and pumps. Optionally, the agent is selected from gabapentin, pregabalin and pharmaceutically acceptable salts thereof. Optionally, the conjugate is gabapentin pivaloxymethyl carbamate, gabapentin phenylacetoxymethyl carbamate or gabapentin benzyloxymethyl carbamate. Optionally, the agent is selected from L-dopa, carbidopa and a pharmaceutically acceptable salts thereof. Optionally, the transporter is a transporter described in Tables 1 or 2. Optionally, the transporter is any of ATBO, CAT-1, FATP4, MCT1, MCT4, NADC1, NADC2, OCTN2, PEPT1, PGT, RFC, SAT-1, SAT-6, SMVT, SUT2 and SVCT1. Optionally, the transporter

effects transport through an apical plasma membrane or a basolateral plasma membrane of epithelial cells lining the colon, or both. Optionally, the transporter affects transport through an apical plasma membrane of epithelial cells lining the colon.

[0008] The invention further provides a pharmaceutical composition comprising a therapeutic agent linked to a conjugate moiety to form a conjugate, formulated with a pharmaceutical carrier in an oral dosage form which upon oral administration to a human releases at least a portion of the conjugate within the colon of the human, wherein the conjugate has a higher V_{max} for a transporter selected from MCT1, MCT4 and SMVT than the agent alone.

[0009] The invention further provides a method of formulating an agent. The method involves linking the agent to a conjugate moiety to form a conjugate, wherein the conjugate moiety has a greater V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human colon than the agent alone; and formulating the conjugate with a pharmaceutical carrier as a sustained or delayed release pharmaceutical composition.

[0010] Optionally, the V_{max} of the conjugate is at least two-fold or ten-fold higher than that of the agent alone. Optionally, the agent substantially lacks capacity to be taken up as a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human colon.

[0011] Optionally, the pharmaceutical carrier comprises a polymeric material, such as one degraded by a change in pH, exposure to an enzyme or a change in pressure. Optionally, the polymeric material is a non-degradable osmotic membrane. Optionally, the agent is linked by a cleavable linkage to the conjugate moiety to form a conjugate.

[0012] Optionally, the conjugate is not a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine. Optionally, the conjugate is substantially incapable of passive transport through the human intestine. Optionally, the conjugate has a greater V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a small intestine than the agent alone.

[0013] Optionally, the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a small human intestine than the conjugate alone. Optionally, the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced capacity for passive transport through a human intestine than the conjugate alone. Optionally, the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has an

increased V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a small human intestine than the conjugate alone.

[0014] Optionally, the transporter is selected from the group consisting of solute carrier transporters, facilitative diffusion transporters, active transporters, and pumps. Optionally, the agent is selected from gabapentin, pregabalin and pharmaceutically acceptable salts thereof. Optionally, the agent is selected from L-dopa, carbidopa and pharmaceutically acceptable salts thereof. Optionally, the transporter is a transporter described in Table 1 or 2. Optionally, the transporter is selected from the group consisting of ATBO, CAT-1, FATP4, MCT1, MCT4, NADC1, NADC2, OCTN2, PEPT1, PGT, RFC, SAT-1, SAT-6, SMVT, SUT2 and SVCT1. Optionally, the transporter effects transport through an apical plasma membrane or a basolateral plasma membrane of epithelial cells lining the colon, or both. Optionally, the transporter effects transport through apical plasma membranes of epithelial cells lining a human colon.

[0015] The invention further provides a method of delivering an agent. Such a method involves orally administering to a patient a pharmaceutical composition comprising an agent linked to a conjugate moiety to form a conjugate, formulated with a pharmaceutical carrier for sustained or delayed release of the agent or conjugate, wherein the conjugate has a higher V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human colon than the agent alone, whereby the conjugate is released from the carrier in the colon of the patient, and passes through the transporter into the circulation.

[0016] Optionally, the V_{max} of the conjugate is at least two-fold or ten-fold higher than that of the agent alone. Optionally, the agent substantially lacks capacity to be taken up as a substrate by a transporter expressed in plasma membranes of epithelial cells lining a human colon.

[0017] Optionally, the pharmaceutical carrier comprises a polymeric material. Optionally, the polymeric material is degraded by a change in pH, exposure to an enzyme or a change in pressure. Optionally, the polymeric material is a non-degradable osmotic membrane.

[0018] Optionally, the agent is linked by a cleavable linkage to the conjugate moiety to form the conjugate. Optionally, the conjugate is not a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine. Optionally, the conjugate is substantially incapable of passive transport through the human intestine. Optionally, the conjugate has a greater V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine than the agent alone.

[0019] Optionally, the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine than the conjugate alone. Optionally, the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced capacity for passive transport through a human intestine than the conjugate alone. Optionally, the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has an increased V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine than the conjugate alone.

[0020] Optionally, the transporter is selected from the group consisting of solute carrier transporters, facilitative diffusion transporters, active transporters, and pumps. Optionally, the agent is selected from gabapentin, pregabalin and pharmaceutically acceptable salts thereof. Optionally, the conjugate is gabapentin pivaloxymethyl carbamate, gabapentin phenylacetoxymethyl carbamate or gabapentin benzoyloxymethyl carbamate. Optionally, the agent is selected from L-dopa, carbidopa and pharmaceutically acceptable salts thereof. Optionally, the transporter is a transporter described in Table 1. Optionally, the transporter is selected from the group consisting of ATBO, CAT-1, FATP4, MCT1, MCT4, NADC1, NADC2, OCTN2, PEPT1, PGT, RFC, SAT-1, SAT-6, SMVT, SUT2 and SVCT1.

[0021] The invention further provides a method of screening agents, conjugates or conjugate moieties for oral delivery. The method involves providing a cell expressing a transporter expressed in the human colon, the transporter being situated in the plasma membrane of the cell; contacting the cell with an agent, conjugate or conjugate moiety; and determining whether the agent, conjugate or conjugate moiety passes through the plasma membrane via the transporter. Optionally, the agent or conjugate is substantially incapable of passive diffusion through the plasma membrane.

[0022] The invention further provides a method of delivering an agent. The method involves orally administering to a patient a pharmaceutical composition comprising an agent, optionally, linked to a conjugate moiety to form a conjugate, formulated with a pharmaceutical carrier for sustained or delayed release of the agent or conjugate, wherein the agent, conjugate moiety (if present) or conjugate (if present) has been screened to determine that it is a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human colon.

[0023] Optionally, the screening can be performed by providing a cell expressing a transporter expressed in plasma membranes of epithelial cells lining a human colon, the

transporter being situated in the plasma membrane of the provided cell; contacting the provided cell with an agent, conjugate or conjugate moiety; and determining whether the agent, conjugate or conjugate moiety passes through the membrane via the transporter.

[0024] Optionally, the pharmaceutical carrier comprises a polymeric material, such as one degraded by a change in pH, exposure to an enzyme or a change in pressure. Optionally, the polymeric material is a non-degradable osmotic membrane.

[0025] Optionally, the agent or conjugate (if present) is not a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine.

Optionally, the agent or conjugate (if present) is substantially incapable of passive transport through the human intestine. Optionally, the transporter is selected from the group consisting of solute carrier transporters, facilitative diffusion transporters, active transporters, and pumps. Optionally, the transporter is a transporter described in Table 1 or 2. Optionally, the transporter is selected from the group consisting of ATBO, CAT-1, FATP4, MCT1, MCT4, NADC1, NADC2, OCTN2, PEPT1, PGT, RFC, SAT-1, SAT-6, SMVT, SUT2 and SVCT1. Optionally, the transporter effects transport through an apical plasma membrane or a basolateral plasma membrane of epithelia cells lining the colon, or both. Optionally, the transporter effects transport through apical plasma membranes of epithelial cells lining the colon.

BRIEF DESCRIPTION OF THE FIGURES

[0026] Fig. 1 shows uptake of Compound I by HEK cells in the presence and absence of a transporter inhibitor phloretin.

[0027] Fig. 2 compares transport of gabapentin conjugate Compound V in the presence and absence of PEPT1/PEPT2 inhibitor Lys(ϵ -Dansyl)-Leu.

[0028] Fig. 3A compares colonic uptake of Compounds I, II and III. Uptake is determined from plasma concentration of gabapentin. Fig. 3B shows pharmacokinetic parameters.

[0029] Fig. 4 compares uptake into the plasma of Compound V following oral and intracolonic administration.

[0030] Fig. 5 shows examples of natural drugs that are substrates for polyamine transporters.

DEFINITIONS

[0031] A "transporter protein" is a protein that has a direct or indirect role in transporting a molecule into and/or through a cell. This term includes solute carrier transporters, co transporters, counter transporters, uniporters, symporters, antiporters, pumps, equilibrative transporters, concentrative transporters; and other proteins mediating active transport, energy-dependent transport, facilitated diffusion, exchange mechanisms, specific absorption mechanisms. The term includes, for example, membrane-bound proteins that recognize a substrate and affect its entry into, or exit from a cell by a carrier-mediated transporter or by receptor-mediated transport. These proteins are sometimes referred to as transporter proteins. The term also includes intracellularly expressed proteins that participate in trafficking of substrates through or out of a cell. The term also includes proteins or glycoproteins exposed on the surface of a cell that do not directly transport a substrate but bind to the substrate holding it in proximity to a receptor or transporter protein that effects entry of the substrate into or through the cell. Examples of carrier proteins include: the intestinal and liver bile acid transporters, dipeptide transporters, oligopeptide transporters, simple sugar transporters (*e.g.*, SGLT1), phosphate transporters, monocarboxylic acid transporters, P-glycoprotein transporters, organic anion transporters (OAT), and organic cation transporters. Examples of receptor-mediated transport proteins include: viral receptors, immunoglobulin receptors, bacterial toxin receptors, plant lectin receptors, bacterial adhesion receptors, vitamin transporters and cytokine growth factor receptors.

[0032] Absorption by passive diffusion refers to uptake of an agent that is not mediated by a specific transporter protein. An agent that is substantially incapable of passive diffusion has a permeability across a standard cell monolayer (*e.g.*, Caco-2) in vitro of less than 5×10^{-6} cm/sec, and usually less than 1×10^{-6} cm/sec in the absence of an efflux mechanism.

[0033] A "substrate" of a transport protein is a compound whose uptake into or passage through a cell is facilitated at least in part by a transporter protein.

[0034] The term "ligand" of a transport protein includes substrates and other compounds that bind to the transport protein without being taken up or transported through a cell. Some ligands by binding to the transport protein inhibit or antagonize uptake of the substrate or passage of substrate through a cell by the transport protein. Some ligands by binding to the transport protein promote or agonize uptake or passage of the compound by the transport protein or another transport protein. For example, binding of a ligand to one transport protein can promote uptake of a substrate by a second transport protein in proximity with the first transport protein.

[0035] The term “agent” is used to describe a compound that has or may have a pharmacological activity. Agents include compounds that are known drugs, compounds for which pharmacological activity has been identified but which are undergoing further therapeutic evaluation, and compounds that are members of collections and libraries that are to be screened for a pharmacological activity.

[0036] An agent is “orally active” if it can exert a pharmaceutical activity when administered via an oral route.

[0037] A “conjugate” refers to a compound comprising an agent and a chemical moiety bound thereto, which moiety by itself or in combination with the agent renders the conjugate a substrate for active transport. The chemical moiety may or may not be subject to cleavage from the agent upon uptake and metabolism of the conjugate in the patient’s body. In other words, the moiety may be cleavably bound to the agent or non-cleavably bound to the agent. The bond can be a direct (i.e., covalent) bond or the bond can be through a linker. In cases where the bond/linker is cleavable by metabolic processes, the agent, or a further metabolite of the agent, is the therapeutic entity. In cases where the bond/linker is not cleavable by metabolic processes, the conjugate is the therapeutic entity. Most typically, the conjugate comprises a prodrug having a metabolically cleavable moiety, where the conjugate itself does not have pharmacological activity but the agent to which the moiety is cleavably bound does have pharmacological activity. Typically, the moiety facilitates therapeutic use of the agent by promoting uptake of the conjugate via a transporter. Thus, for example, a conjugate comprising an agent and a conjugate moiety may have a V_{max} for a transporter that is at least 2, 5, 10, 20, 50 or 100-fold higher than that of the agent alone. A conjugate moiety can itself be a substrate for a transporter or can become a substrate when linked to the agent (e.g., valacyclovir, an L-valine ester prodrug of the antiviral drug acyclovir). Thus, a conjugate formed from an agent and a moiety can have higher uptake activity than either the agent or the moiety alone.

[0038] A “pharmacological” activity means that an agent exhibits an activity in a screening system that indicates that the agent is or may be useful in the prophylaxis or treatment of a disease. The screening system can be in vitro, cellular, animal or human. Agents can be described as having pharmacological activity notwithstanding that further testing may be required to establish actual prophylactic or therapeutic utility in treatment of a disease.

[0039] V_{max} and K_m of a compound for a transporter are defined in accordance with convention. V_{max} is the number of molecules of compound transported per second at saturating concentration of the compound. K_m is the concentration of the compound at

which the compound is transported at half of V_{max} . In general, a high value of V_{max} is desirable for a substrate of a transporter. A low value of K_m is desirable for transport of low concentrations of a compound, and a high value of K_m is desirable for transport of high concentrations of a compound. V_{max} is affected both by the intrinsic turnover rate of a transporter (molecules/transporter protein) and transporter density in plasma membrane which depends on expression level. For these reasons, the intrinsic capacity of a compound to be transported by a particular transporter is usually expressed as the ratio V_{max} of the compound/ V_{max} of a control compound known to be a substrate for the transporter.

[0040] “Sustained release” refers to release of a therapeutic or prophylactic amount of the drug or an active metabolite thereof into the systemic blood circulation over a prolonged period of time relative to that achieved by oral administration of a conventional formulation of the drug. “Delayed release” refers to release of a therapeutic or prophylactic amount of the drug or an active metabolite thereof into the systemic blood circulation at a later period of time relative to that achieved by oral administration of a conventional formulation of the drug.

[0041] A transporter is expressed in a particular tissue, *e.g.*, the colon, when expression can be detected by mRNA analysis, protein analysis, antibody histochemistry, or functional transport assays. Typically, detectable mRNA expression is at a level of at least 0.01% of the of beta actin in the same tissue or at least 0.2% of glyceraldehyde-3-phosphate dehydrogenase (GAPDH) mRNA. Preferred transporters exhibit levels of expression in the desired tissue (*e.g.*, colon) of at least 0.1, or 1 or 10% of that of GAPDH or beta actin. Of these two metrics, GAPDH is preferred as it is more consistent than beta actin. Conversely a transporter is not expressed in a particular tissue (*e.g.*, the small intestine) if expression is not detectable above experimental error by any of the above techniques. Thus, transporters that are not expressed in particular tissue exhibit express levels less than 0.1% of GAPDH or beta actin, and usually less than 0.01% of GAPDH or beta actin.

[0042] The phrases “specifically binds” when referring to a protein or “specifically immunoreactive with” when referring to an antibody, refers to a binding reaction which is determinative of the presence of the protein in the presence of a heterogeneous population of proteins and other biologics. Thus, under designated conditions, a specified ligand binds preferentially to a particular protein and does not bind in a significant amount to other proteins present in the sample. A molecule such as antibody that specifically binds to a protein often has an association constant of at least 10^5 M^{-1} , 10^6 M^{-1} or 10^7 M^{-1} , preferably 10^8 M^{-1} to 10^9 M^{-1} , and more preferably, about 10^{10} M^{-1} to 10^{11} M^{-1} or higher. However, some

substrates of transporters, PEPT1 and MCT's in particular, have much lower affinities of the order of 10^{-10} M⁻¹ and yet the binding can still be shown to be specific. A variety of immunoassay formats may be used to select antibodies specifically immunoreactive with a particular protein. For example, solid-phase ELISA immunoassays are routinely used to select monoclonal antibodies specifically immunoreactive with a protein. See, *e.g.*, Harlow and Lane (1988) *Antibodies, A Laboratory Manual*, Cold Spring Harbor Publications, New York, for a description of immunoassay formats and conditions that can be used to determine specific immunoreactivity.

[0043] For sequence comparison, typically one sequence acts as a reference sequence, to which test sequences are compared. When using a sequence comparison algorithm, test and reference sequences are input into a computer, subsequence coordinates are designated, if necessary, and sequence algorithm program parameters are designated. The sequence comparison algorithm then calculates the percent sequence identity for the test sequence(s) relative to the reference sequence, based on the designated program parameters.

[0044] Optimal alignment of sequences for comparison can be conducted, *e.g.*, by the local homology algorithm of Smith & Waterman, *Adv. Appl. Math.* 2:482 (1981), by the homology alignment algorithm of Needleman & Wunsch, *J. Mol. Biol.* 48:443 (1970), by the search for similarity method of Pearson & Lipman, *Proc. Nat'l. Acad. Sci. USA* 85:2444 (1988), by computerized implementations of these algorithms (GAP, BESTFIT, FASTA, and TFASTA in the Wisconsin Genetics Software Package, Genetics Computer Group, 575 Science Dr., Madison, WI), or by visual inspection (see generally Ausubel *et al.*, *supra*).

[0045] Another example of algorithm that is suitable for determining percent sequence identity and sequence similarity is the BLAST algorithm, which is described in Altschul *et al.*, *J. Mol. Biol.* 215:403-410 (1990). Software for performing BLAST analyses is publicly available through the National Center for Biotechnology Information

(<http://www.ncbi.nlm.nih.gov/>). This algorithm involves first identifying high scoring sequence pairs (HSPs) by identifying short words of length W in the query sequence, which either match or satisfy some positive-valued threshold score T when aligned with a word of the same length in a database sequence. T is referred to as the neighborhood word score threshold (Altschul *et al.*, *supra*). These initial neighborhood word hits act as seeds for initiating searches to find longer HSPs containing them. The word hits are then extended in both directions along each sequence for as far as the cumulative alignment score can be increased. Cumulative scores are calculated using, for nucleotide sequences, the parameters M (reward score for a pair of matching residues; always > 0) and N (penalty score for

mismatching residues; always < 0). For amino acid sequences, a scoring matrix is used to calculate the cumulative score. Extension of the word hits in each direction are halted when: the cumulative alignment score falls off by the quantity X from its maximum achieved value; the cumulative score goes to zero or below, due to the accumulation of one or more negative-scoring residue alignments; or the end of either sequence is reached. For identifying whether a nucleic acid or polypeptide is within the scope of the invention, the default parameters of the BLAST programs are suitable. The BLASTN program (for nucleotide sequences) uses as defaults a word length (W) of 11, an expectation (E) of 10, $M=5$, $N=-4$, and a comparison of both strands. For amino acid sequences, the BLASTP program uses as defaults a word length (W) of 3, an expectation (E) of 10, and the BLOSUM62 scoring matrix. The TBLASTN program (using protein sequence for nucleotide sequence) uses as defaults a word length (W) of 3, an expectation (E) of 10, and a BLOSUM 62 scoring matrix. (see Henikoff & Henikoff, *Proc. Natl. Acad. Sci. USA* 89:10915 (1989)).

[0046] In addition to calculating percent sequence identity, the BLAST algorithm also performs a statistical analysis of the similarity between two sequences (see, *e.g.*, Karlin & Altschul, *Proc. Nat'l. Acad. Sci. USA* 90:5873-5787 (1993)). One measure of similarity provided by the BLAST algorithm is the smallest sum probability ($P(N)$), which provides an indication of the probability by which a match between two nucleotide or amino acid sequences would occur by chance. For example, a nucleic acid is considered similar to a reference sequence if the smallest sum probability in a comparison of the test nucleic acid to the reference nucleic acid is less than about 0.1, more preferably less than about 0.01, and most preferably less than about 0.001.

DETAILED DESCRIPTION

[0047] Disclosed herein are methods and pharmaceutical compositions for sustained delivery of agents via one or more transporters expressed in the human colon. The methods and pharmaceutical compositions disclosed herein take advantage of a number of transporter proteins expressed in the human colon. Methods of sustained-release oral delivery are effective only if the administered agent remains for an extended period in a portion of the intestine capable of absorbing the compound. Such absorption across the gut wall can be via either "passive" diffusion, by active transport mechanisms such as solute carrier transporters and/or by endocytosis, or by combinations of passive and active transport. For those agents absorbed primarily by non-specific passive diffusion, any segment of the intestine is effective to absorb the compound. Thus, the agent can be continuously absorbed at different places in

the small intestine and colon as it is released. Many therapeutic compounds however exhibit poor or no passive diffusion across the gut wall, with the result that oral bioavailability of such compounds is insufficient for effective therapy. Other therapeutic compounds are transported primarily by one or more transporters expressed in the small intestine and not in the colon. These agents are thus taken up only for the relatively short period in which a sustained release composition resides in the small intestine, and any agent that is released downstream from the small intestine (i.e., in the colon) is not absorbed and is excreted. Disclosed herein are methods to design, select or modify agents such that they are substrates for a transporter expressed in the human colon. Such agents or their modified forms can thus be taken up during the relatively long period during which a sustained release composition passes through the human colon.

I. Transporters Expressed in the Human Colon

[0048] The human small intestine is a convoluted tube about twenty feet in length that runs between the stomach and large intestine. The small intestine is subdivided into the duodenum, the jejunum and the ileum. The large intestine is about 5 feet in length and runs from the ileum to the anus. The large intestine is divided into the caecum, colon and the rectum. The colon is itself divided into four parts, the ascending, transverse, descending and the sigmoid flexure. In general, an orally ingested agent spends about 1-6 hr in the stomach, about 2-4 hr in the small intestine, and about 8 to 18 hr in the colon. Thus, the greatest period of time for sustained release of an agent occurs when the agent is passing through the colon.

[0049] Some transporters expressed in the human colon are not expressed in other human tissues. Some transporters expressed in the human colon are also expressed in the human small intestine (*e.g.*, organic anion transporters). Some transporters expressed in the human colon are also expressed in human tissues other than the small intestine (*e.g.*, polyamine transporter). Some transporters are expressed in the apical plasma membrane of epithelial cells and some transporters in the basolateral membrane of these epithelial cells, and some transporters are expressed in both.

[0050] Transporters expressed in the apical plasma membrane are preferred. Table 1 shows transporters expressed in the apical membrane of epithelial cells lining the human colon. Table 2 shows transporters expressed in the human colon for which it has not yet been determined whether they are expressed in the apical or basolateral membrane. Tables 1 and 2 also indicate whether the transporters are expressed in the colon of species other than humans. Transporters expressed in additional species are preferred. In both Tables 1 and 2,

expression means that mRNA of a transporter is expressed at least at the 0.2% of glyceraldehyde-3-phosphate dehydrogenase mRNA.

[0051] Preferred transporters include ATBO, CAT-1, FATP4, MCT1, MCT4 (Monocarboxylate transporters), NADC1, NADC2, OCTN2, PEPT1, PGT, RFC, SAT-1, SAT-6, SMVT (sodium dependent multi-vitamin transporter), SUT2 and SVCT1. Particularly preferred transporters are MCT1, MCT4, ATBO, OCTN2, NADC1 and NADC2. In some methods, the transporter is a transporter expressed in the colon other than SMVT.

[0052] Some examples of natural drugs that are substrates for polyamine transporters are shown in Fig. 5. Some transporters expressed in the human colon are expressed in the human small intestine and in at least one other human tissue (*e.g.*, PEPT1).

[0053] GenBank accession numbers for the transporters are given in the table above. Unless otherwise apparent from the context, reference to a transporter includes the amino acid sequence described in or encoded by the GenBank reference, and, allelic, cognate and induced variants and fragments thereof retaining essentially the same transporter activity. Usually such variants show at least 90% sequence identity to the exemplary Genbank nucleic acid or amino acid sequence.

II. Strategies for Sustained Release

[0054] Agents having pharmacological activity are designed, selected or modified to be substrates for at least one transporter expressed in the colon. In some instances, an agent as a result of chemical design or selection from a pool of candidate agents, can inherently be a substrate for such a transporter. In other instances, an agent that substantially lacks substrate activity for a transporter (*i.e.*, no detectable activity) is modified to become a substrate by addition of a conjugate moiety. The modified agent is referred to as a conjugate. If the conjugate moiety of a conjugate can be detached from the agent after administration to release the agent, then the conjugate can be referred to as a prodrug. In some instances, the substrate activity of an agent or conjugate is specific to a transporter expressed only in the colon, and the agent or conjugate is substantially incapable of passive diffusion. In other instances, the agent or conjugate is a substrate for one or more colon transporters and also is a substrate for a transporter expressed in the small intestine, and/or is capable of passive diffusion. In still other instances, the agent or conjugate is a substrate for a colon transporter, and a small intestine transporter and a transporter expressed in a target issue.

[0055] The choice of transporter depends in part on the structure of the conjugate to be administered. Typically, the targeted transporter is one having natural substrates with

structural similarities to the conjugate to be administered. The choice of transporter also depends on the dosage of agent, since agents which require higher blood concentrations to be therapeutically effective will require targeting transporters with greater uptake capacity. In general, a transporter exhibiting a lower K_M (i.e., a higher affinity) for the conjugate is generally desirable.

[0056] The choice of transporter also depends on the desired pharmacokinetics. If the agent or conjugate is a substrate for a transporter expressed in the colon but not a substrate for passive diffusion or for a transporter expressed in the small intestine, then no absorption of the agent or conjugate occurs until it has passed through the stomach and small intestine into the colon. The rate of uptake in the colon can be further controlled by selecting a transporter with appropriate V_{max} . The lower the V_{max} the slower the agent or conjugate is absorbed in the colon. Conversely, if the agent or conjugate is a substrate for passive diffusion or a transporter that is expressed in the small intestine, then absorption occurs both in the small intestine and the colon. The agent or conjugate can also be designed or selected to be, or not be, a substrate for a transporter expressed in tissues other than the small intestine. Such can be advantageous in situations in which targeting of the agent or conjugate to a particular tissue is either desired or to be avoided.

[0057] In some instances, the desired specificity of an agent or conjugate can be achieved simply by selecting and screening for substrate capacity to a single transporter. For example, if one wants an agent or conjugate to be a substrate for a transporter expressed in the colon and a transporter expressed in the small intestine, then one can select a transporter expressed in both. In other instances, however, two modifications of an agent are necessary to confer the desired substrate specificity. For example, an agent can be linked to one conjugate moiety to render the agent a substrate for one transporter, and to a second conjugate moiety to render the agent a substrate for a second transporter. Alternatively, an agent can be linked to one conjugate moiety to render the agent a substrate for one transporter, and to a second conjugate moiety to prevent the agent from being a substrate for a second transporter or for passive diffusion. For example, linkage to a polar conjugate moiety can render an agent incapable of passive diffusion.

[0058] The agent or conjugate can be formulated with an appropriate pharmaceutical carrier as a sustained release composition to ensure gradual release of the agent or conjugate as it passes through the small intestine and colon. Alternatively, the agent or conjugate can be formulated with a pharmaceutical carrier as a delayed release composition. Such a composition releases relatively little, if any, agent or conjugate in the initial period of

administration during which the agent or conjugate passes through the stomach and small intestine. After a period of time sufficient to allow passage through the stomach and small intestine, the agent is then released from the delayed release composition. The release can occur rapidly or slowly as the delayed release composition passes through the colon. For some substrate specificities and consequent pharmacokinetic profiles, sustained release formulation is not necessary. For example, if an agent or conjugate is specific for a transporter expressed only in the colon and is incapable of passive diffusion, then essentially all of the agent or conjugate reaches the colon substantially irrespective of whether it is formulated as a sustained-release composition. Particularly, if the colon transporter selected has a relatively low V_{max} , uptake of the agent or conjugate occurs throughout the length of the colon.

[0059] All of the above strategies lead to delivery of a substantial proportion of the agent or conjugate to the colon where the agent or conjugate is available for uptake by a colon transporter. The substantial proportion is preferably at least 25%, 50% or 75% of the total agent or conjugate administered. The proportion can be measured by comparing the concentration of an agent or conjugate in blood over time following oral administration compared with administration directly to the colon. A device for administering a drug directly to the colon is described by US 4,904,474. The proportion can also be estimated by plotting blood concentration versus time following oral uptake and comparing the area under the curve before and after six hours after administration. The area under the curve before six hours is an approximation of uptake in the stomach and small intestine and that after six hours is an estimate of uptake in the colon. The area under the curve after six hours is preferably at least 25%, 50% or 75% of the total area under the curve. Alternatively, compositions can be evaluated by exposing the compositions to artificial gastric and/or artificial small intestinal fluid in vitro and determining how much agent or conjugate is retained in the composition after a certain period. The composition of these fluids is provided by *The United States Pharmacopoeia*, (Twentieth Revision, 1980) at p 1105. Preferably, at least 25%, 50% or 75% of agent or conjugate is retained after exposure to 4 hours of artificial gastric fluid and 2 hours of small intestinal fluid.

[0060] Using a sustained release oral dosage, the conjugate or agent is preferably released from the dosage form over a period of at least about 6 hours, more preferably, over a period of at least about 8 hours, and most preferably, over a period of at least about 12 hours. Further, the dosage form preferably releases from 0 to 20% of the conjugate in 0 to 2 hours, from 20 to 50% of the conjugate in 2 to 12 hours, from 50 to 85% of the conjugate in 3 to 20

hours and greater than 75% of the conjugate in 5 to 18 hours. Further, the sustained release oral dosage form further provides a concentration of the conjugate in the blood plasma of the patient over time, which curve has an area under the curve (AUC) that is, ideally, proportional to the dose of the conjugate administered, and a maximum concentration C_{\max} . The C_{\max} is less than 75%, and is preferably, less than 60%, of the C_{\max} obtained from administering an equivalent dose of the conjugate from an immediate release oral dosage form, and the AUC is substantially the same as the AUC obtained from administering an equivalent dose of the conjugate from an immediate release oral dosage form. Preferably, the time period in which an effective therapeutic concentration of drug is maintained in the blood is increased by at least 25%, 50% or 75% relative to the period for an immediate release formulation. Preferably, the time period during which drug is absorbed into the blood is increased by at least 25%, 50% or 75% relative to an immediate release formulation. For a delayed release oral dosage form, the dosage form preferably releases at least 50, or 75% of the composition after a period of at least 2-6 hours from administration. For example, release of 75% of the composition between 6 and 10 hours after administration is suitable. The time at which C_{\max} occurs is preferably delayed by 2-6 hr relative to the time of the C_{\max} obtained from administering an equivalent dose of the conjugate or agent from an immediate release oral dosage form. The AUC is substantially the same as the AUC obtained from administering an equivalent dose of the conjugate or agent from an immediate release oral dosage form. The magnitude of C_{\max} may be the same, higher or lower than the C_{\max} obtained from administering an equivalent dose of the conjugate or agent from an immediate release oral dosage form.

III. Methods of Identifying Agents or Conjugate Moieties that are Substrates of a Transporter

[0061] Agents known or suspected to have pharmacological activity can be screened directly for their capacity to act as substrates of one or more of the colon expressed transporters described above. Alternatively, conjugate moieties can be screened as substrates, and the conjugate moieties linked to agents having known or suspected pharmacological activity. In such methods, the conjugate moieties can be linked to an agent or other molecule during the screening process. If another molecule is used, the molecule is sometimes chosen to resemble the structure of an agent ultimately intended to be linked to the conjugate moiety for pharmaceutical use. The screening can be performed either in vitro using cells expressing the transporter or in vivo by direct delivery of an agent or conjugate to the colon.

[0062] In some methods, the cells are transfected with DNA encoding a transporter. Oocytes and CHO cells, for example, are suitable for transfection. In other methods, natural cells expressing a transporter are used. Human embryonic kidney cells (HEKs), and CaCo-2 cells express many transporter proteins that are also expressed in the human colon. In some methods, the cells only express a colon-expressed transporter. In other methods, cells express a transporter of the invention in combination with other transporters. In still other methods, agents, conjugate moieties or conjugates are screened on different cells expressing different transporters. Agents, conjugate moieties or conjugates can be screened either for specificity for one transporter or for capacity to be substrates to several transporters. Agents, conjugate moieties or conjugates with specificity for a particular transporter can be useful for limiting uptake to certain tissues or avoiding interaction between drugs. Agents, conjugate moieties or conjugates that are substrates for multiple transporters are useful for maximum uptake.

[0063] Internalization of a compound evidencing passage through transporters can be detected by detecting a signal from within a cell from any of a variety of reporters. The reporter can be as simple as a label such as a fluorophore, a chromophore, a radioisotope, Confocal imaging can also be used to detect internalization of a label as it provides sufficient spatial resolution to distinguish between fluorescence on a cell surface and fluorescence within a cell; alternatively, confocal imaging can be used to track the movement of compounds over time. In another approach, internalization of a compound is detected using a reporter that is a substrate for an enzyme expressed within a cell. Once the complex is internalized, the substrate is metabolized by the enzyme and generates an optical signal or radioactive decay that is indicative of uptake. Light emission can be monitored by commercial PMT-based instruments or by CCD-based imaging systems. In addition, assay methods utilizing LC/MS detection of the transported compounds or electrophysiological signals indicative of transport activity are also employed. Agents and conjugates can also be screened in vivo by administration of the agent or conjugate directly into the colon of an animal and monitoring passage of the agent or conjugate into the blood.

[0064] In some methods, multiple agents, conjugate moieties or conjugate moieties are screened simultaneously and the identity of each agent, conjugate or conjugate moiety is tracked using tags linked to the agents or conjugate moieties. In some methods, a preliminary step is performed to determine binding of an agent, conjugate or conjugate moiety to a transporter. Although not all agents, conjugates or conjugate moieties that bind to a transporter are substrates of the transporter, observation of binding is an indication that allows one to reduce the number of candidate substrates from an initial repertoire. In some

methods, the transport rate of an agent, conjugate or conjugate moiety is tested in comparison with the transport rate of a reference substrate for that transporter. The comparison can either be performed in separate parallel assays in which an agent, conjugate or conjugate moiety under test and the reference substrate are compared for uptake on separate samples of the same cells. Alternatively, the comparison can be performed in a competition format in which an agent, conjugate or conjugate moiety under test and the reference substrate are applied to the same cells. Typically, the agent, conjugate or conjugate moiety and the reference substrate are differentially labeled in such assays.

[0065] In such comparative assays, the V_{max} of an agent, conjugate or conjugate moiety, tested can be compared with that of the reference substrate. If an agent, conjugate moiety or conjugate has a V_{max} of at least 1%, 5%, 10%, 20%, and most preferably at least 50% of the reference substrate for the transporter then the agent, conjugate moiety or conjugate can be considered to be a substrate for the transporter. In general, the higher the V_{max} of the agent, conjugate moiety or conjugate relative to that of the reference substrate the better. Therefore, agents, conjugate moieties or conjugates having V_{max} 's of at least 50%, 100%, 150% or 200% (i.e., two-fold) of the V_{max} of the reference substrate for the transporter are screened in some methods. The agents to which conjugate moieties are linked can by themselves show little or no detectable substrate activity for the transporter (*e.g.*, V_{max} relative to that of a reference substrate of less than 0.1% or 1%).

[0066] In some methods, the V_{max} of an agent, conjugate moiety or conjugate is also determined relative to the reference substrate for a second transporter. Such screening may reveal that the agent, conjugate moiety or conjugate is a better substrate for one transporter than another. The relative capacities of a substrate for two transporters can be compared by a comparison of the ratios of V_{max} of the agent, conjugate moiety or conjugate for the respective transporters.

IV. Agents, Conjugates and Conjugate Moieties to be Screened

[0067] Compounds constituting agents, conjugates or conjugate moieties to be screened can be naturally occurring or synthetic molecules. Natural sources include sources such as, *e.g.*, marine microorganisms, algae, plants, and fungi. Alternatively, compounds to be screened can be from combinatorial libraries of agents, including peptides or small molecules, or from existing repertoires of chemical compounds synthesized in industry, *e.g.*, by the chemical, pharmaceutical, environmental, agricultural, marine, cosmeceutical, drug, and biotechnological industries. Compounds can include, *e.g.*, pharmaceuticals, therapeutics,

environmental, agricultural, or industrial agents, pollutants, cosmeceuticals, drugs, heterocyclic and other organic compounds, lipids, glucocorticoids, antibiotics, peptides, sugars, carbohydrates, and chimeric molecules.

[0068] Some compounds to be screened are variants of known transporter substrates. Some compounds to be screened are bile salts or acids, steroids, ecosanoids, or natural toxins or analogs thereof, as described by Smith, *Am. J. Physiol.* 2230, 974-978 (1987); Smith, *Am. J. Physiol.* 252, G479-G484 (1993); Boyer, *Proc. Natl. Acad. Sci. USA* 90, 435-438 (1993); Fricker, *Biochem. J.* 299, 665-670 (1994); Ficker, *Biochem J.* 299, 665-670 (1994); Ballatori, *Am. J. Physiol.* 278

V. Linkage of Agents to Conjugate Moieties

[0069] Conjugates of this invention can be prepared by either by direct conjugation of an agent to a conjugate moiety, wherein the resulting covalent bond is cleavable *in vivo*, or by covalently coupling a difunctionalized linker precursor with an agent to a conjugate moiety. The linker precursor is selected to contain at least one reactive functionality that is complementary to at least one reactive functionality on the agent and at least one reactive functionality on the conjugate moiety. Such complementary reactive groups are well known in the art as illustrated below:

COMPLEMENTARY BINDING CHEMISTRIES

<u>First Reactive Group</u>	<u>Second Reactive Group</u>	<u>Linkage</u>
hydroxyl	carboxylic acid	ester
hydroxyl	haloformate	carbonate
thiol	carboxylic acid	thioester
thiol	haloformate	thiocarbonate
amine	carboxylic acid	amide
hydroxyl	isocyanate	carbamate
amine	haloformate	carbamate
amine	isocyanate	urea
carboxylic acid	carboxylic acid	anhydride
hydroxyl	phosphorus acid	phosphonate or phosphate ester

[0070] In addition to the complementary chemistry of the functional groups on the linker to both the agent and conjugate moiety, the linker (when employed) is also selected to be cleavable *in vivo*. Cleavable linkers are well known in the art and are selected such that at least one of the covalent bonds of the linker that attaches the agent to the conjugate moiety can be broken *in vivo* thereby providing for the agent or active metabolite thereof to be

available to the systemic blood circulation. The linker is selected such that the reactions required to break the cleavable covalent bond are favored at the physiological site *in vivo* which permits agent (or active metabolite thereof) release into the systemic blood circulation.

[0071] The selection of suitable cleavable linkers to provide effective concentrations of the agent or active metabolite thereof for release into the systemic blood circulation can be evaluated using endogenous enzymes in standard *in vitro* assays to provide a correlation to *in vivo* cleavage of the agent or active metabolite thereof from the conjugate, as is well known in the art. It is recognized that the exact cleavage mechanism employed is not critical to the methods of this invention provided, of course, that the conjugate cleaves *in vivo* in some form to provide for the agent or active metabolite thereof for sustained release into the systemic blood circulation.

[0072] In another approach, a conjugate moiety and agent are each attached to moieties having mutual affinity for each other (*e.g.*, avidin or streptavidin and biotin, or hexahistidine and Ni^{2+}). In another approach, both agent and conjugate moiety are linked to a solid or particulate support. Examples of such supports include nanoparticles (see, *e.g.*, US Pats. 5,578,325 and 5,543,158), molecular scaffolds, liposomes (see, *e.g.*, Deshmuck, D.S., *et al.*, *Life Sci.* 28:239-242 (1990), and Aramaki, Y., *et al.*, *Pharm. Res.* 10:1228-1231 (1993), protein cochleates (stable protein-phospholipid-calcium precipitates; see, *e.g.*, Chen *et al.*, *J. Contr. Rel.* 42:263-272 (1996), and clathrate complexes. These supports can be used to attach other active molecules. Certain supports such as nanoparticles can also be used to encapsulate desired compounds. An agent can be linked to a support via a cleavable linkage allowing separation of the agent after uptake through a transporter.

[0073] Examples of cleavable linkers suitable for use as described above include nucleic acids with one or more restriction sites, or peptides with protease cleavage sites (see, *e.g.*, US 5,382,513). Other exemplary linkers that can be used are also described in International Patent Application WO 02/44324; European Patent Application 188,256; U.S. Pat. Nos. 4,671,958; 4,659,839; 4,414,148; 4,669,784; 4,680,338, 4,569, 789 and 4,589,071 each of which is incorporated in its entirety for all purposes.

[0074] There are many existing drugs for which uptake can be improved through the colon. Drugs suitable for conversion to prodrugs that are capable of uptake from the colon typically contain one or more of the following functional groups to which a promoiety may be conjugated: primary or secondary amino groups, hydroxyl groups, carboxylic acid groups, phosphonic acid groups, or phosphoric acid groups.

[0075] Examples of drugs containing carboxyl groups include, for instance, angiotensin-converting enzyme inhibitors such as alicapril, captopril, 1-[4-carboxy-2-methyl-2R,4R-pentanoyl]-2,3-dihydro-2S-indole-2-carboxylic acid, enalaprilic acid, lisinopril, N-cyclopentyl-N-[3-[(2,2-dimethyl-1-oxopropyl)thio]-2-methyl-1-oxopropyl]glycine, pivopril, quinaprilat, (2R, 4R)-2-hydroxyphenyl)-3-(3-mercaptopropionyl)-4-thiazolidinecarboxylic acid, (S) benzamido-4-oxo-6-phenylhexenoyl-2-carboxypyrrolidine, [2S-1 [R*(R*)]]] 2 α , 3 α β , 7 α β]-1 [2-[[1-carboxy-3-phenylpropyl]-amino]-1-oxopropyl]octahydro-1H-indole-2-carboxylic acid, [3S-1[R*(R*)]]], 3R*]-2-[2-[[1-carboxy-3-phenylpropyl]-amino]-1-oxopropyl]-1,2,3,4-tetrahydro-3-isoquinolone carboxylic acid, and tiopronin; cephalosporin antibiotics such as cefaclor, cefadroxil, cefamandole, cefatrizine, cefazedone, cefazufur, cefazolin, cefbuperazone, cefixime, cefmenoxime, cefmetazole, cefodizime, cefonicid, cefoperazone, ceforanide, cefotaxime, cefotefan, cefotiam, cefoxitin, cefpimizole, cefpirome, cefpodoxime, cefroxadine, cefsulodin, cefpiramide, ceftazidime, ceftazole, ceftizoxime, ceftriaxone, cefuroxime, cephaetrile, cephaalexin, cephaloglycin, cephaloridine, cephalosporin, cephanone, cephradine, and latamoxef; penicillins such as amoxycillin, ampicillin, apalcillin, azidocillin, azlocillin, benzylpenicillin, carbenicillin, carfecillin, carindacillin, cloxacillin, cyclacillin, dicloxacillin, epicillin, flucloxacillin, hetacillin, methicillin, mezlocillin, nafcillin, oxacillin, phenethicillin, piperazillin, sulbenicillin, temocillin, and ticarcillin; thrombin inhibitors such as argatroban, melagatran, and napsagatran; influenza neuraminidase inhibitors such as zanamivir and BCX-1812; non-steroidal antiinflammatory agents such as acemetacin, alclofenac, alminoprofen, aspirin (acetylsalicylic acid), 4-biphenylacetic acid, bucloxic acid, carprofen, cinchofen, cinmetacin, clometacin, clonixin, diclenofac, diflunisal, etodolac, fenbufen, fenclofenac, fenclosic acid, fenoprofen, ferobufen, flufenamic acid, flufenisal, flurbiprofen, fluprofen, flutiazin, ibufenac, ibuprofen, indomethacin, indoprofen, ketoprofen, ketorolac, lonazolac, loxoprofen, meclofenamic acid, mefenamic acid, 2-(8-methyl-10,11-dihydro-11-oxodibenz[b,f]oxepin-2-yl)propionic acid, naproxen, niflumonic acid, O-(carbamoylphenoxy)acetic acid, oxoprozin, pirprofen, prodolic acid, salicylic acid, salicylsalicylic acid, sulindac, suprofen, tiaprofenic acid, tolfenamic acid, tolmetin and zopemirac; prostaglandins such as ciprostone, 16-deoxy-16-hydroxy-16-vinyl prostaglandin E₂, 6,16-dimethylprostaglandin E₂, epoprostenol, meteneprost, nileprost, prostacyclin, prostaglandins E₁, E₂, or F_{2 α} , and thromboxane A₂; quinolone antibiotics such as acrosoxacin, cinoxacin, ciprofloxacin, enoxacin, flumequine, naladixic acid, norfloxacin, ofloxacin, oxolinic acid, pefloxacin, pipemidic acid, and

piromidic acid; other antibiotics such as aztreonam, imipenem, meropenem, and related carbopenem antibiotics.

[0076] Representative drugs containing amine groups include: acebutalol, albuterol, alprenolol, atenolol, bunolol, bupropion, butopamine, butoxamine, carbuterol, cartelolol, colterol, deterenol, dexpropanolol, diacetolol, dobutamine, exaprolol, exprenolol, fenoterol, fenylripol, labotolol, levobunolol, metolol, metaproterenol, metoprolol, nadolol, pamatolol, penbutalol, pindolol, pirbuterol, practolol, prenalterol, primidolol, prizidilol, procaterol, propanolol, quinterenol, rimiterol, ritodrine, solotol, soterenol, sulfiniolol, sulfinterol, sulictidil, tazaolol, terbutaline, timolol, tiprenolol, tipridil, tolamolol, thiabendazole, albendazole, albutoin, alendronate, alinidine, alizapride, amiloride, aminorex, aprinocid, cambendazole, cimetidine, cisapride, clonidine, cyclobenzadole, delavirdine, efegatrin, etintidine, fenbendazole, fenmetazole, flubendazole, fludorex, gabapentin, icadronate, lobendazole, mebendazole, metazoline, metoclopramide, methylphenidate, mexiletine, neridronate, nocodazole, oxfendazole, oxibendazole, oxmetidine, pamidronate, parbendazole, pramipexole, prazosin, pregabalin, procainamide, ranitidine, tetrahydrazoline, tiamenidine, tinazoline, tiotidine, tocinide, tolazoline, tramazoline, xylometazoline, dimethoxyphenethylamine, N-[3(R)-[2-piperidin-4-yl)ethyl]-2-piperidone-1-yl]acetyl-3(R)-methyl- β -alanine, adrenolone, aletamine, amidephrine, amphetamine, aspartame, bamethan, betahistine, carbidopa, clorprenaline, chlortermine, dopamine, L-Dopa, ephrinephrine etryptamine, fenfluramine, methyl dopamine, norepinephrine, tocinide, enviroxime, nifedipine, nimodipine, triamterene, norfloxacin, and similar compounds such as pipedemic acid, 1-ethyl-6-fluoro-1,4-dihydro-4-oxo-7-(1-piperazinyl)-1, 8-napthyridine-3-carboxylic acid, 1-cyclopropyl-6-fluoro-1, and 4-dihydro-4-oxo-7-(piperazinyl)-3-quinolinecarboxylic acid.

[0077] Representative drugs containing hydroxy groups include: steroidal hormones such as allylestrenol, cingestol, dehydroepiandrosteron, dienostrol, diethylstilbestrol, dimethisteron, ethyneron, ethynodiol, estradiol, estron, ethinyl estradiol, ethisteron, lynestrenol, mestranol, methyl testosterone, norethindron, norgestrel, norvinsteron, oxogeston, quinestrol, testosterone, and tigestol; tranquilizers such as dofexazepam, hydroxyzin, lorazepam, and oxazepam; neuroleptics such as acetophenazine, carphenazine, fluphenazine, perphenazine, and piperazine; cytostatics such as aclarubicin, cytarabine, decitabine, daunorubicin, dihydro-5-azacytidine, doxorubicin, epirubicin, estramustin, etoposide, fludarabine, gemcitabine, 7-hydroxychlorpromazin, nelarabine, neplanocin A,

pentostatin, podophyllotoxin, tezacitabine, troxacitabine, vinblastin, vincristin, and vindesin; hormones and hormone antagonists such as buserilin, gonadoliberein, icatibrant, and leuporelin acetate; antihistamines such as terphenadine; analgesics such as diflunisal, naproxol, paracetamol, salicylamide, and salicyclic acid; antibiotics such as azidamphenicol, azithromycin, camptothecin, cefamandol, chloramphenicol, clarithromycin, clavulanic acid, clindamycin, demeclocyclin, doxycyclin, erythromycin, gentamycin, imipenem, latamoxef, metronidazole, neomycin, novobiocin, oleandomycin, oxytetracyclin, tetracycline, thiamenicol, and tobramycin; antivirals such as acyclovir, d4C, ddC, DMDC, Fd4C, FddC, FMAU, FTC, 2'-fluoro-ara-dideoxyinosine, ganciclovir, lamivudine, penciclovir, SddC, stavudine, 5-trifluoromethyl-2'-deoxyuridine, zalcitabine, and zidovudine; bisphosphonates such as EB-1053, etidronate, ibandronate, olpadronate, residronate, YH-529, and zolendronate; protease inhibitors such as ciprokiren, enalkiren, ritonavir, saquinavir, and terlakiren; prostaglandins such as arbaprostil, carboprost, misoprostil, and prostacydin; antidepressives such as 8-hydroxychlorimipramine and 2-hydroxyimipramine; antihypertensives such as sotarol and fenoldopam; anticholinergics such as biperidine, procyclidin and trihexyphenidal; antiallergenics such as cromolyn; glucocorticoids such as betamethasone, budenosid, chlorprednison, clobetasol, clobetasone, corticosteron, cortisone, cortodexon, dexamethason, flucortolon, fludrocortisone, flumethasone, flunisolid, fluprednisolon, flurandrenolide, flurandrenolon acetonide, hydrocortisone, meprednisone, methylprednisolon, paramethasone, prednisolon, prednisol, triamcinolon, and triamcinolon acetonide; narcotic agonists and antagonists such as apomorphine, buprenorphine, butorphanol, codein, cyclazocin, hydromorphon, ketobemidon, levallorphan, levorphanol, metazocin, morphine, nalbuphin, nalmefen, naloxon, nalorphine, naltrexon, oxycodon, oxymorphon, and pentazocin; stimulants such as mazindol and pseudoephedrine; anaesthetics such as hydroxydion and propofol; β -receptor blockers such as acebutolol, albuterol, alprenolol, atenolol, betazolol, bucindolol, cartelolol, celiprolol, cetamolol, labetalol, levobunelol, metoprolol, metipranolol, nadolol, oxyprenolol, pindolol, propanolol, and timolol; α -sympathomimetics such as adrenalin, metaraminol, midodrin, norfenefrin, octapamine, oxedrin, oxilofrin, oximetazolin, and phenylefrin; β -sympathomimetics such as bamethan, clenbuterol, fenoterol, hexoprenalin, isoprenalin, isoxsuprin, orciprenalin, reproterol, salbutamol, and terbutalin; bronchodilators such as carbuterol, dyphyllin, etophyllin, fenoterol, pirbuterol, rimiterol and terbutalin; cardiotonics such as digitoxin, dobutamin, etilefrin, and prenalterol; antimycotics such as amphotericin B, chlorphenesin,

nystatin, and perimycin; anticoagulants such as acenocoumarol, dicoumarol, phenprocoumon, and warfarin; vasodilators such as bamethan, dipyrimadol, diprophyllin, isoxsuprin, vincamin and xantinol nicotinate; antihypocholesteremics such as compactin, eptastatin, mevinolin, and simvastatin; miscellaneous drugs such as bromperidol (antipsychotic), dithranol (psoriasis) ergotamine (migraine) ivermectin (antihelminthic), metronidazole and secnizadole (antiprotozoals), nandrolon (anabolic), propafenon and quinadine (antiarrhythmics), quetiapine (CNS), serotonin (neurotransmitter), and silybin (hepatic disturbance).

[0078] Representative drugs containing phosphonic acid moieties include: adefovir, alendronate, AR-C69931MX, BMS-187745, ceronapril, CGP-24592, CGP-37849, CGP-39551, CGP-40116, cidofovir, clodronate, EB-1053, etidronate, fanapanel, foscarnet, fosfomycin, fosinopril, fosinoprilat, ibandronate, midafotel, neridronate, olpadronate, pamidronate, residronate, tenofovir, tiludronate, WAY-126090, YH-529, and zolendronate.

[0079] Representative drugs containing phosphoric acid moieties include: bucladesine, choline alfoscerate, citocoline, fludarabine phosphate, fosopamine, GP-668, perifosine, tricitabine phosphate, and phosphate derivatives of nucleoside analogs which require phosphorylation for activity, such as 3TC, acyclovir, AZT, BVDU, ddC, ddI, FMAU, FTC, ganciclovir, gemcitabine, H2G, lamivudine, penciclovir and the like.

[0080] Preferred drugs for modification to prodrugs capable of colonic absorption and incorporation into sustained release formulations include the following compounds:

analgesics and/or antiinflammatory agents selected from the group consisting of acetaminophen, buprenorphine, diclofenac, diflunisal, fenoprofen, ibuprofen, indomethacin, ketoprofen, mefenamic acid, meptazinol, morphine, oxycodone, pentazocine, pethidine, tolmetin, and tramadol;

antihypertensive agents selected from the group consisting of captopril, diltiazem, methyldopa, metoprolol, prazosin, propranolol, quinapril, sotalol, and timolol;

antibiotic agents selected from the group consisting of amoxicillin, ampicillin, aztreonam, cefaclor, cefadroxil, cefixime, cefotaxime, cefoxitin, cefpodoxime, ceftizoxime, ceftriaxone, cefuroxime, cephalixin, ciproflaxacin, clindamycin, erythromycin, imipenem, mandol, meropenem, metronidazole, and tobramycin;

antiviral agents selected from the group consisting of acyclovir, delavirdine, didanosine, foscarnet, ganciclovir, indinavir, lamivudine, nelfinavir, penciclovir, ritonavir, saquinavir, stavudine, zalcitabine, and zidovudine;

bronchodilator and or anti-asthmatic agents selected from the group consisting of salbutamol and terbutaline;

antiarrhythmic agents selected from the group consisting of mexiletine, procainamide, and tocainide;

centrally acting substances selected from the group consisting of baclofen, benserazide, bupropion, carbidopa, gabapentin, levodopa, methylphenidate, pramipexole, pregabalin, quetiapine, ropinirole, and vigabatrin;

cytostatics and metastasis inhibitors selected from the group consisting of cytarabine, decitabine, docetaxal, flutamide, gemcitabine, paclitaxel, and pentostatin; and,

agents for treatment of gastrointestinal disorders selected from the group consisting of cisapride, metoclopramide, and misoprostol.

VI. Pharmaceutical Compositions and Methods of Treatment

[0081] Agents that are themselves substrates for a transporter or which are linked to conjugate moieties that are substrates for a transporter can be incorporated into pharmaceutical compositions. Usually, although not necessarily, such pharmaceutical compositions are designed for oral administration. Oral administration of such compositions results in uptake through the intestine via a transporter and entry into the systemic circulation. The agent or conjugate component of a pharmaceutical composition can thus be efficiently delivered to a wide range of tissues in the body.

[0082] Agents optionally linked to a conjugate moiety are combined with pharmaceutically-acceptable, non-toxic carriers of diluents, which are defined as vehicles commonly used to formulate pharmaceutical compositions for animal or human administration. The diluent is selected so as not to affect the biological activity of the combination. Examples of such diluents are distilled water, buffered water, physiological saline, phosphate buffered saline (PBS), Ringer's solution, dextrose solution, and Hank's solution. In addition, the pharmaceutical composition or formulation can also include other carriers, adjuvants, or non-toxic, nontherapeutic, nonimmunogenic stabilizers, excipients and the like. The compositions can also include additional substances to approximate physiological conditions, such as pH adjusting and buffering agents, toxicity adjusting agents, wetting agents, detergents and the like (see, *e.g.*, *Remington's Pharmaceutical Sciences*, Mace Publishing Company, Philadelphia, PA, 17th ed. (1985); for a brief review of methods for drug delivery, see, Langer, *Science* 249:1527-1533 (1990); each of these references is incorporated by reference in its entirety).

[0083] Pharmaceutical compositions for oral administration can be in the form of *e.g.*, tablets, pills, powders, lozenges, sachets, cachets, elixirs, suspensions, emulsions, solutions,

or syrups. Some examples of suitable excipients include lactose, dextrose, sucrose, sorbitol, mannitol, starches, gum acacia, calcium phosphate, alginates, tragacanth, gelatin, calcium silicate, microcrystalline cellulose, polyvinylpyrrolidone, cellulose, sterile water, syrup, and methyl cellulose. Preserving agents such as methyl- and propylhydroxy-benzoates; sweetening agents; and flavoring agents can also be included. Depending on the formulation, compositions can provide quick, sustained or delayed release of the active ingredient after administration to the patient. In a preferred embodiment, polymeric materials are used for oral sustained release delivery (*see* "Medical Applications of Controlled Release," Langer and Wise (eds.), CRC Pres., Boca Raton, Florida (1974); "Controlled Drug Bioavailability," Drug Product Design and Performance, Smolen and Ball (eds.), Wiley, New York (1984); Ranger and Peppas, 1983, *J Macromol. Sci. Rev. Macromol Chem.* 23:61; *see also* Levy *et al.*, 1985, *Science* 228: 190; During *et al.*, 1989, *Ann. Neurol.* 25:351; Howard *et al.*, 1989, *J. Neurosurg.* 71:105). Sustained release can be achieved by encapsulating conjugates within a capule, or within slow-dissolving polymers. Preferred polymers include sodium carboxymethylcellulose, hydroxypropylcellulose, hydroxypropylmethylcellulose and hydroxyethylcellulose (most preferred, hydroxypropyl methylcellulose). Other preferred cellulose ethers have been described (Alderman, *Int. J. Pharm. Tech. & Prod. Mfr.*, 1984, 5(3) 1-9). Factors affecting drug release have been described in the art (Bamba *et al.*, *Int. J. Pharm.*, 1979, 2, 307).

[0084] In another embodiment, enteric-coated preparations can be used for oral sustained release administration. Preferred coating materials include polymers with a pH-dependent solubility (*i.e.*, pH-controlled release), polymers with a slow or pH-dependent rate of swelling, dissolution or erosion (*i.e.*, time-controlled release), polymers that are degraded by enzymes (*i.e.*, enzyme-controlled release) and polymers that form firm layers that are destroyed by an increase in pressure (*i.e.*, pressure-controlled release). Enteric-coated osmotic capsules designed to split apart after a timed delay and deliver substantially their entire dose at a point downstream from the low pH stomach, *i.e.*, in the colon are particularly suitable for delayed-release compositions.

[0085] In still another embodiment, osmotic delivery systems are used for oral sustained release administration (Verma *et al.*, *Drug Dev. Ind. Pharm.*, 2000, 26:695-708). In a preferred embodiment, OROSTM osmotic devices are used for oral sustained release delivery devices (Theeuwes *et al.*, United States Patent No. 3,845,770; Theeuwes *et al.*, United States Patent No. 3,916,899).

[0086] Conjugates or agents can be formulated as components of beads that on dissolution or diffusion release the conjugate or agent over an extended period of hours, preferably, over a period of at least 6 hours, more preferably, over a period of at least 8 hours and most preferably, over a period of at least 12 hours. The conjugate- or agent-releasing beads may have a central composition or core comprising a conjugate and pharmaceutically acceptable vehicles, including an optional lubricant, antioxidant and buffer. The beads can be medical preparations with a diameter of about 1 to 2 mm. Individual beads can comprise doses of the conjugate, for example, doses of up to about 40 mg of conjugate. Optionally, the beads are formed of non-cross-linked materials to enhance their discharge from the gastrointestinal tract. The beads can be coated with a release rate-controlling polymer that gives a timed release profile.

[0087] The time release beads can be manufactured into a tablet for therapeutically effective conjugate administration. The beads can be made into matrix tablets by the direct compression of a plurality of beads coated with, for example, an acrylic resin and blended with excipients such as hydroxypropylmethyl cellulose. The manufacture of beads has been disclosed in the art (Lu, *Int. J. Pharm.*, 1994, 112, 117-124; Pharmaceutical Sciences by Remington, 14th ed, pp1626-1628 (1970); Fincher, *J. Pharm. Sci.* 1968, 57, 1825-1835 (); and United States Patent No. 4,083,949) as has the manufacture of tablets (Pharmaceutical Sciences, by Remington, 17th Ed, Ch. 90, pp1603-1625 (1985).

[0088] Alternatively, an oral sustained release pump may be used (*see Langer, supra*; Sefton, 1987, *CRC Crit Ref Biomed Eng.* 14:201; Saudek *et al.*, 1989, *N. Engl. J Med.* 321:574).

[0089] Drug-releasing lipid matrices can also be used for oral sustained release administration. For example, solid microparticles of the conjugate are coated with a thin controlled release layer of a lipid (*e.g.*, glyceryl behenate and/or glyceryl palmitostearate) as disclosed in Farah *et al.*, United States Patent No. 6,375,987 and Joachim *et al.*, United States Patent No. 6,379,700.. The lipid- coated particles can optionally be compressed to form a tablet. Another controlled release lipid-based matrix material which is suitable for sustained release oral administration comprises polyglycolized glycerides as disclosed in Roussin *et al.*, United States Patent No. 6,171,615.

[0090] Conjugate-releasing waxes can also be used for oral sustained release administration. Examples of suitable sustained conjugate-releasing waxes are disclosed in Cain *et al.*, United States Patent No. 3,402,240 (carnauba wax, candelilla wax, esparto wax and ouricury wax); Shtohryn *et al.* United States Patent No. 4,820,523 (hydrogenated

vegetable oil, bees wax, carnauba wax, paraffin, candelilla, ozokerite and mixtures thereof); and Walters, United States Patent No. 4,421,736 (mixture of paraffin and castor wax).

[0091] In a further variation, a controlled-release system can be placed in proximity of a drug target, thus requiring only a fraction of the systemic dose (*see, e.g.*, Goodson, in "Medical Applications of Controlled Release," *supra*, vol. 2, pp. 115-138 (1984)). Other controlled-release systems discussed in Langer, 1990, *Science* 249:1527-1533 may also be used.

[0092] In some compositions, the dosage form comprises a conjugate coated on a polymer substrate. The polymer can be an erodible, or a non-erodible polymer. The coated substrate may be folded onto itself to provide a bilayer polymer drug dosage form. For example conjugate can be coated onto a polymer such as a polypeptide, collagen, gelatin, polyvinyl alcohol, polyorthoester, polyacetyl, or a polyorthocarbonate and the coated polymer folded onto itself to provide a bilaminated dosage form. In operation, the bioerodible dosage form erodes at a controlled rate to dispense the conjugate over a sustained release period. Representative biodegradable polymer comprise a member selected from the group consisting of biodegradable poly(amides), poly (amino acids), poly(esters), poly(lactic acid), poly(glycolic acid), poly(carbohydrate), poly(orthoester), poly (orthocarbonate), poly(acetyl), poly(anhydrides), biodegradable poly(dehydropyrans), and poly(dioxinones) which are known in the art (Rosoff, *Controlled Release of Drugs*, Chpt. 2, pp. 53-95 (1989); and in United States Patent Nos. 3,811,444; 3,962,414; 4,066,747, 4,070,347; 4,079,038; and 4,093,709).

[0093] In some compositions, the dosage form comprises a conjugate loaded into a polymer that releases the conjugate by diffusion through a polymer, or by flux through pores or by rupture of a polymer matrix. The drug delivery polymeric dosage form comprises a concentration of 10 mg to 2500 mg homogenously contained in or on a polymer. The dosage form comprises at least one exposed surface at the beginning of dose delivery. The non-exposed surface, when present, is coated with a pharmaceutically acceptable material impermeable to the passage of the conjugate. The dosage form may be manufactured by procedures known in the art. An example of providing a dosage form comprises blending a pharmaceutically acceptable carrier like polyethylene glycol, with a known dose of conjugate at an elevated temperature, like 37 °C, and adding it to a Silastic™ medical grade elastomer with a cross-linking agent, for example, octanoate, followed by casting in a mold. The step is repeated for each optional successive layer. The system is allowed to set for 1 hour, to provide the dosage form. Representative polymers for manufacturing the dosage form

comprise a member selected from the group consisting of olefin, and vinyl polymers, addition polymers, condensation polymers, carbohydrate polymers, and silicon polymers as represented by polyethylene, polypropylene, polyvinylacetate, polymethylacrylate, polyisobutylmethacrylate, polyalginate, polyamide and polysilicone. The polymers and procedures for manufacturing them have been described in the art (Coleman *et al.*, *Polymers* 1990, 31, 1187-1231; Roerdink *et al.*, *Drug Carrier Systems* 1989, 9, 57-10.; Leong *et al.*, *Adv. Drug Delivery Rev.* 1987, 1, 199-233; Roff *et al.*, *Handbook of Common Polymers* 1971, CRC Press; United States Patent No. 3,992,518).

[0094] In some compositions, the dosage form comprises a plurality of tiny pills. The tiny time-released pills provide a number of individual doses for providing various time doses for achieving a sustained-release conjugate delivery profile over an extended period of time up to 24 hours. The matrix comprises a hydrophilic polymer selected from the group consisting of a polysaccharide, agar, agarose, natural gum, alkali alginate including sodium alginate, carrageenan, fucoidan, furcellaran, laminaran, hypnea, gum arabic, gum ghatti, gum karaya, gum tragacanth, locust bean gum, pectin, amylopectin, gelatin, and a hydrophilic colloid. The hydrophilic matrix comprises a plurality of 4 to 50 tiny pills, each tiny pill comprise a dose population of from 10 ng, 0.5mg, 1 mg, 1.2 mg, 1.4 mg, 1.6 mg, 5.0 mg *etc.* The tiny pills comprise a release rate controlling wall of 0.001 up to 10 mm thickness to provide for the timed release of conjugate. Representative wall forming materials include a triglyceryl ester selected from the group consisting of glyceryl tristearate, glyceryl monostearate, glyceryl dipalmitate, glyceryl laureate, glyceryl didecenoate and glyceryl tridenote. Other wall forming materials comprise polyvinyl acetate, phthalate, methylcellulose phthalate and microporous olefins. Procedures for manufacturing tiny pills are disclosed in United States Patent Nos. 4,434,153; 4,721,613; 4,853,229; 2,996,431; 3,139,383 and 4,752,470.

[0095] In some compositions, the dosage form comprises an osmotic dosage form, which comprises a semipermeable wall that surrounds a therapeutic composition comprising the conjugate. In use within a patient, the osmotic dosage form comprising a homogenous composition imbibes fluid through the semipermeable wall into the dosage form in response to the concentration gradient across the semipermeable wall. The therapeutic composition in the dosage form develops osmotic energy that causes the therapeutic composition to be administered through an exit from the dosage form over a prolonged period of time up to 24 hours (or even in some cases up to 30 hours) to provide controlled and sustained conjugate release. These delivery platforms can provide an essentially zero order delivery profile as opposed to the spiked profiles of immediate release formulations.

[0096] In some compositions, the dosage form comprises another osmotic dosage form comprising a wall surrounding a compartment, the wall comprising a semipermeable polymeric composition permeable to the passage of fluid and substantially impermeable to the passage of conjugate present in the compartment, a conjugate-containing layer composition in the compartment, a hydrogel push layer composition in the compartment comprising an osmotic formulation for imbibing and absorbing fluid for expanding in size for pushing the conjugate composition layer from the dosage form, and at least one passageway in the wall for releasing the conjugate composition. The method delivers the conjugate by imbibing fluid through the semipermeable wall at a fluid imbibing rate determined by the permeability of the semipermeable wall and the osmotic pressure across the semipermeable wall causing the push layer to expand, thereby delivering the conjugate from the dosage form through the exit passageway to a patient over a prolonged period of time (up to 24 or even 30 hours). The hydrogel layer composition may comprise 10 mg to 1000 mg of a hydrogel such as a member selected from the group consisting of a polyalkylene oxide of 1,000,000 to 8,000,000 which are selected from the group consisting of a polyethylene oxide of 1,000,000 weight-average molecular weight, a polyethylene oxide of 2,000,000 molecular weight, a polyethylene oxide of 4,000,000 molecular weight, a polyethylene oxide of 5,000,000 molecular weight, a polyethylene oxide of 7,000,000 molecular weight and a polypropylene oxide of the 1,000,000 to 8,000,000 weight-average molecular weight; or 10 mg to 1000 mg of an alkali carboxymethylcellulose of 10,000 to 6,000,000 weight average molecular weight, such as sodium carboxymethylcellulose or potassium carboxymethylcellulose. The hydrogel expansion layer comprises 0.0 mg to 350 mg, in present manufacture; 0.1 mg to 250 mg of a hydroxyalkylcellulose of 7,500 to 4,500,00 weight-average molecular weight (*e.g.*, hydroxymethylcellulose, hydroxyethylcellulose, hydroxypropylcellulose, hydroxybutylcellulose or hydroxypentylcellulose) in present manufacture; 1 mg to 50 mg of an osmotic agent selected from the group consisting of sodium chloride, potassium chloride, potassium acid phosphate, tartaric acid, citric acid, raffinose, magnesium sulfate, magnesium chloride, urea, inositol, sucrose, glucose and sorbitol; 0 to 5 mg of a colorant, such as ferric oxide; 0 mg to 30 mg, in a present manufacture, 0.1 mg to 30 mg of a hydroxypropylalkylcellulose of 9,000 to 225,000 average-number molecular weight, selected from the group consisting of hydroxypropylethylcellulose, hydroxypropypentylcellulose, hydroxypropylmethylcellulose, and hydropropylbutylcellulose; 0.00 to 1.5 mg of an antioxidant selected from the group consisting of ascorbic acid, butylated hydroxyanisole, butylatedhydroxyquinone,

butylhydroxyanisol, hydroxycomarin, butylated hydroxytoluene, cephalin, ethyl gallate, propyl gallate, octyl gallate, lauryl gallate, propyl-hydroxybenzoate, trihydroxybutylphenone, dimethylphenol, dibutylphenol, vitamin E, lecithin and ethanolamine; and 0.0 mg to 7 mg of a lubricant selected from the group consisting of calcium stearate, magnesium stearate, zinc stearate, magnesium oleate, calcium palmitate, sodium suberate, potassium laurate, salts of fatty acids, salts of alicyclic acids, salts of aromatic acids, stearic acid, oleic acid, palmitic acid, a mixture of a salt of a fatty, alicyclic or aromatic acid, and a fatty, alicyclic, or aromatic acid.

[0097] In the osmotic dosage forms, the semipermeable wall comprises a composition that is permeable to the passage of fluid and impermeable to the passage of conjugate. The wall is nontoxic and comprises a polymer selected from the group consisting of a cellulose acylate, cellulose diacylate, cellulose triacylate, cellulose acetate, cellulose diacetate and cellulose triacetate. The wall comprises 75 wt % (weight percent) to 100 wt % of the cellulosic wall-forming polymer; or, the wall can comprise additionally 0.01 wt % to 80 wt % of polyethylene glycol, or 1 wt % to 25 wt % of a cellulose ether selected from the group consisting of hydroxypropylcellulose or a hydroxypropylalkylcellulose such as hydroxypropylmethylcellulose. The total weight percent of all components comprising the wall is equal to 100 wt %. The internal compartment comprises the conjugate-containing composition alone or in layered position with an expandable hydrogel composition. The expandable hydrogel composition in the compartment increases in dimension by imbibing the fluid through the semipermeable wall, causing the hydrogel to expand and occupy space in the compartment, whereby the drug composition is pushed from the dosage form. The therapeutic layer and the expandable layer act together during the operation of the dosage form for the release of conjugate to a patient over time. The dosage form comprises a passageway in the wall that connects the exterior of the dosage form with the internal compartment. The osmotic powered dosage form provided by the invention delivers conjugate from the dosage form to the patient at a zero order rate of release over a period of up to about 24 hours.

[0098] The expression "passageway" as used herein comprises means and methods suitable for the metered release of the conjugate from the compartment of the dosage form. The exit means comprises at least one passageway, including orifice, bore, aperture, pore, porous element, hollow fiber, capillary tube, channel, porous overlay, or porous element that provides for the osmotic controlled release of conjugate. The passageway includes a material that erodes or is leached from the wall in a fluid environment of use to produce

at least one controlled-release dimensioned passageway. Representative materials suitable for forming a passageway, or a multiplicity of passageways comprise a leachable poly(glycolic) acid or poly(lactic) acid polymer in the wall, a gelatinous filament, poly(vinyl alcohol), leach-able polysaccharides, salts, and oxides. A pore passageway, or more than one pore passageway, can be formed by leaching a leachable compound, such as sorbitol, from the wall. The passageway possesses controlled-release dimensions, such as round, triangular, square and elliptical, for the metered release of conjugate from the dosage form. The dosage form can be constructed with one or more passageways in spaced apart relationship on a single surface or on more than one surface of the wall. The expression "fluid environment" denotes an aqueous or biological fluid as in a human patient, including the gastrointestinal tract. Passageways and equipment for forming passageways are disclosed in United States Patent Nos. 3,845,770; 3,916,899; 4,063,064; 4,088,864 and 4,816,263. Passageways formed by leaching are disclosed in United States Patents Nos. 4,200,098 and 4,285,987. For preparing solid compositions such as tablets, the principal active ingredient is mixed with a pharmaceutical excipient to form a solid preformulation composition containing a homogeneous mixture of a compound of the present invention. When referring to these preformulation compositions as homogeneous, it is meant that the active ingredient is dispersed evenly throughout the composition so that the composition may be readily subdivided into equally effective unit dosage forms such as tablets, pills and capsules. This solid preformulation is then subdivided into unit dosage forms of the type described above containing from, for example, 0.1 mg to about 2 g of the active agent.

[0099] The compositions can be administered for prophylactic and/or therapeutic treatments. A therapeutic amount is an amount sufficient to remedy a disease state or symptoms, or otherwise prevent, hinder, retard, or reverse the progression of disease or any other undesirable symptoms in any way whatsoever. In prophylactic applications, compositions are administered to a patient susceptible to or otherwise at risk of a particular disease or infection. Hence, a "prophylactically effective" is an amount sufficient to prevent, hinder or retard a disease state or its symptoms. In either instance, the precise amount of compound contained in the composition depends on the patient's state of health and weight.

[0100] An appropriate dosage of the pharmaceutical composition is readily determined according to any one of several well-established protocols. For example, animal studies (*e.g.*, mice, rats) are commonly used to determine the maximal tolerable dose of the bioactive agent per kilogram of weight. In general, at least one of the animal species tested is mammalian.

The results from the animal studies can be extrapolated to determine doses for use in other species, such as humans for example.

[0101] The components of pharmaceutical compositions are preferably of high purity and are substantially free of potentially harmful contaminants (*e.g.*, at least National Food (NF) grade, generally at least analytical grade, and more typically at least pharmaceutical grade). To the extent that a given compound must be synthesized prior to use, the resulting product is typically substantially free of any potentially toxic agents, particularly any endotoxins, which may be present during the synthesis or purification process. Compositions for oral administration need are usually made under GMP conditions.

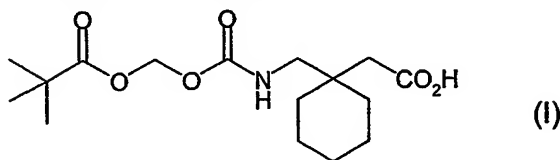
EXAMPLES

I. PCR Analysis of Transporter Expression.

[0102] Oligonucleotide primers were designed to amplify unique transporter DNA sequences. All primers had annealing temperatures above 55° C and products were sequenced to verify specificity. Transporter expression was quantitated by PCR (polymerase chain reaction) amplification using real-time PCR (Cepheid Smartcycler PCR instrument; MJ Research Opticon PCR instrument; and Perkin-Elmer SYBR-green reagents; all protocols per manufacturers specifications). Single-stranded cDNA was prepared from human mRNA (purchased from Clontech, BioChain, and Stratagene) using Thermoscript (Stratagene) reverse transcriptase kit. Real-time PCR was performed using the primer sets listed above to amplify fragments of the transporter mRNAs. In addition, total mRNA abundance was normalized by measurement of GAPDH or beta actin levels in each tissue. Transcript abundance was measured by determining the threshold cycle and calculating transcript number using a calibration factor derived from amplification of known plasmid copy numbers. In order to compare different tissues, all data is expressed as fraction of GAPDH or beta actin transcript levels.

II. Synthesis of Conjugates

1. Preparation of Pivaloxymethyl Gabapentin Carbamate



p-Nitrophenol (4.2 g, 30 mmol) was dissolved in anhydrous tetrahydrofuran (300 mL) and stirred vigorously. To this solution was added chloromethyl chloroformate (2.7 mL, 30 mmol) followed by triethylamine (4.2 mL, 30 mmol). A white precipitate (triethylamine hydrochloride) was formed immediately and the reaction stirred for 30 minutes. The precipitate was then removed by filtration, and the volatile organic components removed under reduced pressure to yield a yellow or yellow-brown oil. This residue was redissolved in dichloromethane (250 mL) and washed twice with saturated aqueous sodium carbonate (200 mL) to remove unreacted *p*-nitrophenol, once with 1N HCl (200 mL), once with saturated sodium bicarbonate and then finally with saturated sodium chloride. The organic layer was dried over anhydrous sodium sulfate, filtered and then dried under reduced pressure to yield analytically pure chloromethyl *p*-nitrophenyl carbonate as a pale yellow oil in excellent yield (90-99%). The compound was unstable to LC-MS. ¹H NMR (CDCl₃, 400 MHz): 5.86 (s, 2H), 7.44 (d, *J* = 9 Hz, 2H), 8.33 (d, *J* = 9 Hz, 2H).

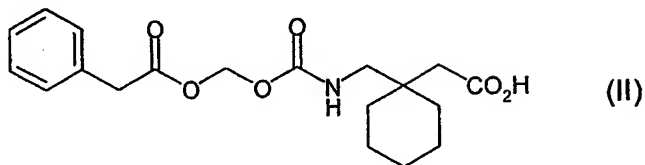
[0103] Chloromethyl *p*-nitrophenyl carbonate (4.7 g, 20 mmol) was dissolved in anhydrous acetone (250 mL). To this was added sodium iodide (4.5 g, 30 mmol) and anhydrous sodium bicarbonate (3.4 g, 40 mmol). The reaction was heated to 60° C with vigorous stirring for 12-24 h, during which time the progress of the reaction was followed by ¹H NMR. Upon completion, the solid materials were removed by filtration and the solvent was removed under reduced pressure to yield a yellow oil. This residue was redissolved in dichloromethane (200 mL) and washed twice with saturated aqueous sodium carbonate (200 mL) followed by water (100 mL). The organic layer was then dried over anhydrous sodium sulfate, filtered and the volatile components removed under reduced pressure to yield a pale yellow oil that may solidify upon standing to yield dark yellow crystals of iodomethyl *p*-nitrophenyl carbonate. The compound was found to be unstable to LC-MS. ¹H NMR (CDCl₃, 400 MHz): 6.06 (s, 2H), 7.42 (d, *J* = 9 Hz, 2H), 8.30 (d, *J* = 9 Hz, 2H). ¹³C NMR (CDCl₃, 100 MHz): 155.1, 151.0, 146.0, 125.8, 125.7, 121.9, 33.5.

[0104] Pivalic acid (1.0 g, 10 mmol) was dissolved in water (20 ml). To this was added silver oxide (1.6 g, 7 mmol). The mixture was shaken at 60°C for 4 h, yielding a copious gray precipitate. The mixture was poured into distilled water (350 ml) and brought to a boil to dissolve the grey material. The hot solution was then filtered to remove unreacted silver oxide. The water was removed under reduced pressure to yield a pale white or silvery white solid. This material was found to react rapidly with sodium iodide in water to form a pale yellow precipitate, indicating the presence of silver ions (yield: 40-80%).

[0105] Iodomethyl *p*-nitrophenyl carbonate (325 mg, 1.0 mmol) was dissolved in anhydrous toluene (15 ml). Silver pivaloate (270 mg, 1.3 mmol) was added and the reaction stirred or shaken at 60° C for 12 h. The reaction mixture was filtered to remove excess solid and then poured into dichloromethane (100 ml), and washed twice with saturated sodium carbonate (100 ml), once with 1N HCl (100 ml), once with saturated sodium bicarbonate solution (100 ml) and once with saturated sodium chloride (50 ml). The organic layer was dried over anhydrous sodium sulfate, filtered and then the volatile components were removed under reduced pressure to yield a yellow oil. This was purified by silica gel chromatography (8:1 hexanes: EtOAc) to yield pivaloxymethyl *p*-nitrophenyl carbonate as a pale yellow oil. ¹H NMR (CDCl₃, 400 MHz): 1.25 (s, 9H), 5.88 (s, 2H), 7.40 (d, J = 9 Hz, 2H), 8.29 (d, J = 9 Hz, 2H). ¹³C NMR (CDCl₃, 100 MHz): 177.0, 155.3, 151.6, 145.8, 125.6, 121.9, 83.1, 39.1, 27.0.

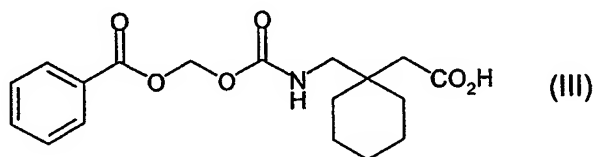
[0106] Finely ground gabapentin hydrochloride (100 mg, 0.5 mmol) was placed in a round bottom flask with anhydrous dichloromethane (25 mL) under nitrogen. Trimethylsilyl chloride (750 µL, 0.6 mmol) was added, followed by triethylamine (1.4 mL, 1.0 mmol) and the reaction allowed to stir for 15-30 minutes until the gabapentin had largely dissolved. Pivaloxymethyl *p*-nitrophenyl carbonate (150 mg, 0.5 mmol) was then added and the reaction stirred at room temperature for 18 h, until found to be complete (as monitored by LC-MS). The reaction was poured into ethyl acetate (200 mL) and washed twice with 1N HCl. The organic layer was then dried under reduced pressure and purified by reverse phase HPLC using a ion spray mass spectrometer to identify the product peak. The product containing fractions were pooled, frozen to -78° C and lyophilized to yield a clear oil, which was gabapentin pivaloxymethyl carbamate (Compound I). MS (ESI) m/z 328.36 (M-H⁺), 330.32 (M+H⁺), 352.33 (M+Na⁺). ¹H NMR (CDCl₃, 400 MHz): 1.21 (s, 9H), 1.3-1.5 (m, 10H), 2.32 (s, 2H), 3.26 (s, 2H), 5.33 (m, 1H), 5.73 (s, 2H). ¹³C NMR (CDCl₃, 400 MHz): 178.0, 176.8, 155.9, 80.6, 39.2, 38.2, 34.3, 27.3, 26.2, 21.7.

2. Preparation of Gabapentin Phenylacetoxymethyl Carbamate



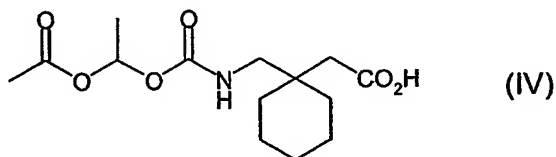
[0107] Following the above protocol and substituting phenylacetic acid for pivalic acid, gabapentin phenylacetoxymethyl carbamate (Compound II) was obtained. MS (ESI) m/z 362.4 ($M-H^-$), 364.4 ($M+H^+$).

3. Preparation of Gabapentin Benzoyloxymethyl Carbamate



[0108] Following the above protocol and substituting benzoic acid for pivalic acid, gabapentin benzoyloxymethyl carbamate (Compound III) was obtained. MS (ESI) m/z 348.4 ($M-H^-$), 350.4 ($M+H^+$).

4. Preparation of Gabapentin Acetoxyethyl Carbamate



[0109] To an ice cold reaction mixture containing *p*-nitrophenol (1.39 g, 10 mmol) and pyridine (0.81 g, 10 mmol) in dichloromethane (60 mL) was added 1-chloroethyl chloroformate (1.2 mL, 11 mmol). The mixture was stirred at 0°C for 30 min and then at room temperature for 1 h. After evaporation of the solvent under reduced pressure, the residue was dissolved in ether and washed with water, 0.5% (v/v) aqueous NaHCO₃, and

water again. The ether layer was dried over Na_2SO_4 and evaporated under reduced pressure to give an off-white solid (2.4 g, 97%), which was 1-chloroethyl-*p*-nitrophenyl carbonate. ^1H NMR (CDCl_3): 1.93 (d, 3H, CH_3), 6.55 (q, 1H, CH), 7.42 (d, 2H, aromatic), 8.28 (d, 2H, aromatic).

[0110] A mixture containing 1-chloroethyl-*p*-nitrophenyl carbonate (0.5 g, 2 mmol) and NaI (0.6 g, 4 mmol) in dry acetone was stirred for 3 h at 40°C , followed by filtration, and washing with ether. The filtrate was evaporated under reduced pressure and the resulting 1-iodoethyl-*p*-nitrophenyl carbonate (480 mg, 72%) was used as is.

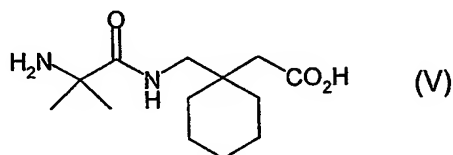
[0111] A mixture containing NaHCO_3 (0.336 g, 4 mmol), tetrabutylammonium bisulfate (0.68 g, 2 mmol), acetic acid (0.122 g, 2 mmol), water (5 mL), and dichloromethane (10 mL) was stirred at room temperature for 1 h. A solution of 1-iodoethyl-*p*-nitrophenyl carbonate (0.674 g, 2 mmol) in dichloromethane (10 mL) was added and the reaction mixture stirred for 16 h. The organic phase was separated and washed with water, dried over Na_2SO_4 , and evaporated under reduced pressure. Chromatography of the resulting residue on silica gel, eluting with hexane:ethyl acetate (95:5), gave pure α -acetoxyethyl-*p*-nitrophenyl carbonate product (0.11 g, 21%). ^1H NMR (CDCl_3): 1.58 (d, 3H, CH_3), 2.11 (s, 3H, Ac), 6.84 (q, 1H, CH), 7.39 (d, 2H, aromatic), 8.26 (d, 2H, aromatic).

[0112] Alternatively, α -acetoxyethyl-*p*-nitrophenyl carbonate could be made directly from 1-chloroethyl-*p*-nitrophenyl carbonate by the following procedure. A mixture of 1-chloroethyl-*p*-nitrophenyl carbonate (0.5 g, 2 mmol) and mercuric acetate (1.5 g, 4.4 mmol) in acetic acid (15 mL) was stirred at room temperature for 24 h. After removal of acetic acid under reduced pressure, the residue was dissolved in ether and washed with water, 0.5% (v/v) aqueous NaHCO_3 , and water again. The ether layer was dried over Na_2SO_4 , and concentrated to dryness. Chromatography of the resulting residue on silica gel, eluting with hexane:ethyl acetate (95:5), gave pure carbonate product (0.45 g, 84%).

[0113] To a mixture containing gabapentin (633 mg, 3.7 mmol) and triethylamine (1.03 mL, 7.4 mmol) in dichloromethane (20 mL) was added trimethylchlorosilane (0.93 mL, 7.4 mmol) and the mixture stirred until clear. A solution containing α -acetoxyethyl-*p*-nitrophenyl carbonate (1 g, 3.7 mmol) in dichloromethane (10 mL) was added and stirred for 30 min. The reaction mixture was washed with saturated aqueous NaHCO_3 (20 mL) and the organic phase separated. The aqueous layer was further extracted with ether (3x10 mL) and the combined organic phases were dried over MgSO_4 then concentrated *in vacuo*. Chromatography of the resulting residue on silica gel, eluting with hexane:ethyl acetate (4:1)

gave the desired pure gabapentin acetoxyethyl carbamate (Compound IV) (700 mg, 63%).
 ^1H NMR (CDCl_3): 1.27-1.60 (m, 10H cyclohexyl), 1.55 (d, 3H, CH_3), 2.08 (s, 3H, Ac), 2.38 (s, 2H, CH_2), 3.25 (m, 2H, CH_2), 5.31 (t, 1H, OH), 6.81 (q, 1H, CH); MS (ESI) m/z 302.2 ($\text{M}+\text{H}^+$). The acid form was quantitatively converted to the corresponding sodium salt by dissolution in water (5 mL), addition of an equimolar quantity of 0.5 N NaHCO_3 , followed by lyophilization.

5. Preparation of α -Aminoisobutyryl Gabapentin



[0114] To a 40 mL vial was added N-Boc- α -aminoisobutyric acid (5 mmol), dicyclohexylcarbodiimide (1.24 g, 6 mmol), *N*-hydroxysuccinimide (0.7 g, 6 mmol), and acetonitrile (20 mL). The reaction mixture was shaken at 22-25°C for 4 h. The precipitated dicyclohexylurea was removed by filtration. To the filtrate was added an aqueous solution (30 mL) of gabapentin hydrochloride (1.04 g, 6 mmol), and sodium hydroxide (0.4 g, 10 mmol). The reaction was stirred at 22-25 C for 16 h. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with 0.5 M aqueous citric acid (2x100 mL) and water (2x100 mL). The organic phase was separated, dried (MgSO_4), filtered and concentrated under reduced pressure. The residue was dissolved in trifluoroacetic acid (40 mL) and allowed to stand at 22-25°C for 2 h. The solvent was removed under reduced pressure. The residue was dissolved in water (4 mL) and filtered through a 0.25 μm nylon membrane filter prior to purification by preparative HPLC (Phenomenex 250x21.2 mm, 5 μm LUNA C18 column, 100% water for 5 minutes, then 0-60% acetonitrile in water with 0.05% trifluoroacetic acid over 20 minutes at 20 mL/min). The pure fractions were combined and the solvent was removed under reduced pressure to afford the product α -aminoisobutyryl gabapentin (Compound V) as a white solid (yield ~70%).

[0115] MS (ESI) m/z 255.26 ($\text{M}-\text{H}^-$), 257.28 ($\text{M}+\text{H}^+$).

III. Analysis of Transport of Naturally Expressed Transporters in HEK Cells

[0116] Although HEK's are a kidney derived cell line, they express some of the same transporters as the colon and can be used as a preliminary screen to identify substrates of colon-expressed transporters.

pH assay protocol:

Cells: HEK peak

Buffers:

Buffer 1

1mM CaCl₂
1mM MgCl₂
150mM NaCl
3mM KCl
1mM NaH₂PO₄
5mM Glucose
50mM 4-(2-hydroxyethyl)-1-piperazineethanesulfonic acid (HEPES)
pH 7.4

Buffer 2

As above, but substitute 50mM 2-[(2-amino-2-oxoethyl)-amino]ethanesulfonic acid (ACES) for 50mM HEPES.
pH 6.7

Buffer 3

120mM KCl
30mM NaCl
0.2mM MgSO₄
1mM CaCl
1mM NHPO₄
5mM Glucose
10mM HEPES
10mM piperazine-1,4-bis(2-ethane sulfonic acid) (PIPES)

Adjusted to different pH's

[0117] Cells were seeded at 100,000/well in 96 black, clear bottom plate overnight and washed twice in 100 μ L buffer 1 at room temperature.

[0118] Cells were loaded with 1 μ M 2,7-bis-(2-carboxyethyl)-5-carboxyfluorescein acetoxymethyl ester (BCECF AM) (resuspended in 50:50 dimethylsulfoxide:Pluronic™ surfactant mixture) in buffer 1 for 15 min. at 37 °C at 50 μ L/well.

[0119] The rest of the protocol was performed at room temperature.

[0120] Cells were washed twice in buffer 2 at 50 μ L /well. A first reading was taken in FLEX station in the buffer 2 at two sets of fluorescence excitation/emission wavelengths, 440/535 and 490/535, with 50 μ L buffer/well. Phloretin was added to the wells at 0.5 mM in 50 μ L/well in buffer 2, followed by a 5 min incubation at room temperature. A second reading was taken in FLEX station at above settings (T0). Substrates were then added at two times the final concentration at 50 μ L/well in buffer 2. A third reading was taken in FLEX station at above settings (T1). The assay solutions were then removed. Calibration curves were generated with buffer 3 at pH 9.7; 8.4; 7.4; 7.0, 6.5; 6.0; 5.5; and 5.0 with 10 μ M nigericin.

Calculations:

[0121] For each well, values for A, B and C were calculated using the T0 and T1 data and the following equations:

A = measured fluorescence at excitation/emission wavelengths 440/535 -
background

B = measured fluorescence at excitation/emission wavelengths 490/535 -
background

$$C = B/A.$$

[0122] The C values for the T0 and T1 data were used to determine the percent decrease in fluorescence at T1 relative to T0. These values were then normalized to T0 and the data was expressed as a percent of specific lactate response.

[0123] The normalized percent decrease in C was then calculated and plotted vs. pH.

[0124] Fig. 1 shows uptake of Compound I by HEK cells in the presence and absence of a transporter inhibitor phloretin. It can be seen that phloretin substantially inhibits uptake of Compound I indicating that the uptake is transporter mediated. MCT transporters are likely

candidates because they have appropriate substrate specificity and are expressed in HEK cells (and the colon).

IV. In Vitro Compound Transport Assays with PEPT1 and PEPT2-Expressing Cell Lines

(a) Inhibition of Radiolabeled Gly-Sar Uptake

[0125] Rat and human PEPT1 and PEPT2 expressing CHO cell lines were prepared as described in PCT Application WO01/20331. Gabapentin-containing dipeptides were evaluated for interaction with the peptide transporters using a radiolabeled substrate uptake assay in a competitive inhibition format, as described in PCT Application WO01/20331. Transport-induced currents were also measured in *Xenopus* oocytes transfected with rat and human PEPT1 and PEPT2.

(b) Analysis of Electrogenic Transport in *Xenopus* Oocytes

[0126] RNA preparation: Rat and human PEPT1 and PEPT2 transporter cDNAs were subcloned into a modified pGEM plasmid that contains 5' and 3' untranslated sequences from the *Xenopus* β -actin gene. These sequences increase RNA stability and protein expression. Plasmid cDNA was linearized and used as template for *in vitro* transcription (Epicentre Technologies transcription kit, 4:1 methylated:non-methylated guanosine triphosphate(GTP)).

[0127] *Xenopus* oocyte isolation. *Xenopus laevis* frogs were anesthetized by immersion in Tricaine (1.5 g/mL in deionized water) for 15 min. Oocytes were removed and digested in frog Ringer's solution (90 mM NaCl, 2 mM KCl, 1 mM MgCl₂, 10 mM Na HEPES, pH 7.45, no CaCl₂) with 1 mg/mL collagenase (Worthington Type 3) for 80-100 min with shaking. The oocytes were washed 6 times, and the buffer changed to frog Ringer's solution containing CaCl₂ (1.8 mM). Remaining follicle cells were removed if necessary. Cells were incubated at 16° C, and each oocyte injected with 10-20 μ g RNA in 45 μ L solution.

[0128] Electrophysiology measurements. Transport currents were measured 2-14 days after injection, using a standard two-electrode electrophysiology set-up (Geneclamp 500 amplifier, Digidata 1320/PCLAMP software and ADInstruments hardware and software were used for signal acquisition). Electrodes (2-4 m Ω) were microfabricated using a Sutter Instrument puller and filled with 3M KCl. The bath was directly grounded (transporter currents were less than 0.3 μ A). Bath flow was controlled by an automated perfusion system (ALA Scientific Instruments, solenoid valves).

[0129] For transporter pharmacology, oocytes were clamped at -60 to -90 mV, and continuous current measurements acquired using PowerLab Software and an ADInstruments digitizer. Current signals were lowpass filtered at 20 Hz and acquired at 4-8 Hz. All bath and drug-containing solutions were frog Ringers solution containing CaCl_2 . Drugs were applied for 10-30 seconds until the induced current reached a new steady-state level, followed by a control solution until baseline currents returned to levels that preceded drug application. The difference current (baseline subtracted from peak current during drug application) reflected the net movement of charge resulting from electrogenic transport and was directly proportional to transport rate. Recordings were made from a single oocyte for up to 60 min, enabling 30-40 separate compounds to be tested per oocyte. Compound-induced currents were saturable and gave half-maximal values at substrate concentrations comparable to radiolabel competition experiments. To compare results between oocytes expressing different levels of transport activity, a saturating concentration of glycyl-sarcosine (1 mM) was used as a common reference to normalize results from test compounds. Using this normalization procedure V_{\max} (i.e. maximal induced current) for different compounds tested on different oocytes could be compared.

[0130] It was found that Compound V, at a concentration of 1 mM, was transported with a V_{\max} of 50% that of the reference substrate Gly-Sar in oocytes transfected with rat PEPT1, and with a V_{\max} of 66% that of the reference substrate Gly-Sar in oocytes transfected with human PEPT1. The V_{\max} of Compound V was $<5\%$ of Gly-Sar in the presence of the PEPT inhibitor Lys(ϵ -Dansyl)-Leu when tested on either rat or human PEPT transfected oocytes.

V. Experimental Methods for Measurement of SMVT and ATBO+ Transport Activity

[0131] ATBO+ is a broad-specificity amino acid transporter expressed in the colon and lung. ATBO+ belongs to the Na/Cl coupled gamma aminobutyric acid (GABA) and glycine transporter family. Among the 20 genetically encoded amino acids this transporter transports all neutral and positive charged amino acids, but not acidic amino acids (Asp, Glu). The SMVT transporter refers to the sodium-dependent multivitamin transporter SLC5A6, and is expressed in the human intestine, particularly the stomach, jejunum, ileum, the ileo-caecal valve, the cecum and the ascending colon.

1. Transporter Cloning

[0132] The complete open reading frame of human ATBO+(SLC6A14) and SMVT (SLC5A6) were amplified from human cDNA prepared from liver or intestine mRNA. Gene-specific oligonucleotide primers were designed against Genbank sequences (AF151978 and NM-021095). Amplified PCR products were cloned into a modified version of the mammalian expression vector pcDNA3 (termed pMO) that was engineered to contain the 5' and 3' untranslated regions from the *Xenopus* beta-globin gene. All clones were completely sequenced and tested for function by transient transfection in HEK293 cells. Radiolabeled ^3H glycine and ^3H biotin were used to assess ATBO+ and SMVT function respectively (method below).

2. Xenopus Oocyte Expression and Electrophysiology

[0133] cRNA for oocyte expression was prepared by linearization of plasmid cDNA and in vitro transcription using T7 polymerase (Epicentre Ampliscribe kit). *Xenopus* oocytes were prepared and maintained as previously described (Collins *et al.*, *PNAS* 13:5456-5460 (1997)) and injected with 10-30 ng RNA. Transport currents were measured 2-6 days later using two-electrode voltage-clamp (Axon Instruments). All experiments were performed using a modified oocyte Ringers solution (90 mM NaCl, 2 mM KCl, 1.8 mM CaCl_2 , 1 mM MgCl_2 , and 10 mM Na HEPES, pH 7.4; in Na^+ -free solutions 90mM choline chloride was substituted for NaCl). The membrane potential of oocytes was held at -60 mV and current traces acquired using PowerLab software (AD Instruments). Full 7-concentration dose-responses were performed for each compound. Current responses at the highest concentration were normalized to the maximal glycine (3mM for ATBO+) or biotin (0.5 mM for SMVT) elicited currents. Half-maximal concentrations were calculated using non-linear regression curve fitting software (Prism) with the Hill co-efficient fixed to 1. To ensure that currents were specific for the over-expressed transporter, all compounds were tested against uninjected oocytes. Since both ATBO+ and SMVT require Na^+ for transport, we confirmed transport specificity by application of the compounds in a Na^+ -free solution.

3. Construction of Stable Cell Lines and IC_{50} Measurements

[0134] Stable clones of CHOK1 cells were obtained by electroporation, selection in G418, and single cell sorting using FACS (flow-activated cell sorting, Cytomation). Stable clones expressing ATBO+ or SMVT were identified by enhanced uptake of radiolabeled substrates. For cell uptake studies, stable CHOK1 clones were seeded into polylysine coated 96-well

microtitre plates and grown for 2-3 days. Cells were incubated with experimental solutions (combinations of radiolabeled and unlabeled compounds) for 30 minutes at room temperature, washed four times, and lysed in scintillation solution. Accumulation of radiolabeled molecules was measured in a microtitre scintillation plate reader (Perkin Elmer). Inhibition constants (IC_{50} s) were calculated using curve-fitting software (Prism).

4. Measurement of Uptake by LC/MS/MS

[0135] Uptake of unlabeled compounds was measured in cells stably expressing SMVT or ATB0+. Cells were plated at a density of 100,000 cells/well in polylysine coated 96-well microtitre plates and assayed 24-48 hours after plating. Test compounds (0.1 to 3 mM final concentration) were added to a Hanks buffered saline solution (HBSS) and 0.1 ml of test solutions were added to each well. Cells were allowed to take up test compounds for 20-60 minutes. Test solutions were aspirated and cells washed 4 times with ice-cold HBSS. Cells were then lysed in a 50% ethanol solution (0.04 mL/well) and sonicated 10 minutes. Following sonication, 0.03 mL of lysate was removed and the concentration of test compounds determined by analytical LC/MS/MS. Transporter specific uptake was determined by comparison with control cells lacking transporter expression or transport in the absence of Na^+ .

5. Results

[0136] In vitro transport data for selected compounds on hSMVT-expressing cells

COMPOUND	IC_{50} (μ M)	% Max. (Biotin)
Gabapentin	>500	0
Compound I	450	21
Compound IV	80	ND
Compound V	320	36

IC_{50} data from radiolabeled competition assay in SMVT-expressing CHO cells
%Max response (relative to biotin) from transporter-expressing oocytes at
a test compound concentration of 0.5 mM. ND- not determined

VI. Caco-2 General Screening Protocol

[0137] Caco-2 cells are derived from the human colon and naturally express a number of colon-expressed transporters. The cells can be used to screen agents or conjugates for

capacity to be transported by a colon expressed transporter. By screening agents or conjugates in the presence and absence of the specific PEPT1 and PEPT2 inhibitor Lys(ϵ -Dansyl)-Leu, one can determine whether PEPT1 and/or PEPT2 is a transporter mediating transport of the agent or conjugate. The role of PEPT1 and/or PEPT2 is shown by a decrease in transport in the presence of Lys(ϵ -Dansyl)-Leu.

1. Method

1. Caco-2 cells are plated in either a 12 or 24 well Transwell plate and allowed to differentiate for 19-30 days prior to screening. Day 21 cells are optimal.
2. Dilutions of test compounds with or without Lys(ϵ -Dansyl)-Leu are prepared in assay buffer. pH 6.0
 - a. Concentrations of compounds are generally 1 mM with or without 600 μ M Lys(Dansyl)-leucine.
 - b. 20 μ M Propidium Iodide added as marker.
3. Spent media is aspirated from apical and basolateral chambers. To the apical chambers, 500 μ L of test compound with or without Lys(ϵ -Dansyl)-Leu is added (125 μ L for 24 well Transwell plates).
4. In the basolateral chambers, HBSS buffer pH 7.4 is added (1.5 mL for 12 well format, 875 μ L for 24 well format).
5. At each timepoint, 50 μ L is sampled from basolateral chambers and transferred to a LC/MS plate (Nunc, PP round bottom).
6. After the final timepoint, the membranes are removed from the Transwell using a scalpel or razor blade. Membranes are washed in buffer to remove excess compound and placed in a 125 μ L or 500 μ L volume of a 50/50% methanol/water solution. Plates are sonicated for 5 min. Following sonication, plates are spun in a tabletop centrifuge at 2500 rpm for 5 min. 50 μ L samples are taken and placed in the LC/MS plate.
7. The plate containing the samples are generally diluted 1:2 or 1:4 in PepT1 buffer pH 6.0.
8. Samples are frozen at -20° C until run.

2. Results

[0138] Fig. 2 compares transport of gabapentin conjugate Compound V in the presence and absence of PEPT1/PEPT2 inhibitor Lys(ϵ -Dansyl)-Leu.. The results show that Compound V transport across Caco-2 cells is inhibited by Lys(ϵ -Dansyl)-Leu indicating that PEPT1 and/or PEPT2 mediate the transport. Because these transporters are expressed in the colon, Compound V can be taken up through the colon.

VII. Uptake of compounds through the rat colon

[0139] An example of a compound whose release cannot be extended by colonic administration is gabapentin. Gabapentin is administered orally, usually three to four times per day, depending on the indication. In the small intestine, the drug is absorbed by a relatively specific facilitated exchange mechanism, a transporter of large neutral amino acids. This particular transporter is present only in the small intestine, and because the residence time of materials in the small intestine is short (usually only a few hours) and rather variable, an sustained release formulation of the types described above cannot provide an effective extension of exposure to a single dose of gabapentin. As gabapentin appears not to be absorbed by non-specific passive mechanisms, and because a gabapentin-specific transporter is not present in the colon, extended colonic release is not an available option. This example shows that certain conjugates or prodrugs of gabapentin are substrates of a transport mechanism in the colon, and thus can be delivered as a sustained release formulation.

1. Administration Protocol

[0140] Rats were obtained commercially and were pre-cannulated in the both the ascending colon and the jugular vein. Animals were conscious at the time of the experiment. All animals were fasted overnight and until 4 hours post-dosing. Prodrugs were administered as a solution (in water or polyethylene glycol 400) directly into the colon via the cannula at a dose equivalent to 25 mg of gabapentin per kg. Blood samples (0.5 mL) were obtained from the jugular cannula at intervals over 8 hours and were quenched immediately by addition of acetonitrile/methanol to prevent further conversion of the prodrug. Blood samples were analyzed as described in the attached sample analysis summary.

2. Sample preparation for colonic absorbed drug

1. In blank 1.5 mL eppendorf tubes, add 300 μ L of a 50/50 mixture of acetonitrile/methanol and 20 μ L of the *p*-chlorophenylalanine as internal standard.
2. Rat blood was collected at different time points and immediately 100 μ L of blood was added into the eppendorf tube and vortex to mix.
3. 10 μ L of the gabapentin standard solution (0.04, 0.2, 1, 5, 25, 100 μ g/mL) was added to 90 μ L of blank rat blood to make up a final calibration standard (0.004, 0.02, 0.1, 0.5, 2.5, 10 μ g/mL). Then 300 μ L of a 50/50 mixture of acetonitrile/methanol was added into each tube followed by 20 μ L of *p*-chlorophenylalanine.
4. Samples are vortexed and centrifuged at 14,000 rpm for 10 min.
5. Supernatant is taken for LC/MS/MS analysis.

LC/MS/MS analysis:

[0141] API 2000 LC/MS/MS mass spectrometer equipped with Shimadzu 10ADVP binary pumps and an autosampler (CTC Analytics AG, High Throughput Screening-PAL) were used in the analysis. A Zorbax XDB C8 4.6*150 mm column was heated to 45 °C during the analysis. The mobile phase was 0.1% formic acid (A) and acetonitrile with 0.1% formic acid (B). The gradient condition is: 5% B for 1 min, then to 98% B in 3 min and keep the same for 2.5 min. Then 5% for 2 min. A TurboIonSpray source was used on the API 2000. The analysis was done in positive ion mode and an MRM transition of 172/137 were used in the analysis of gabapentin (330/198 for Compound I, 350/198 for Compound III, 364/198 for Compound II). 20 μ L of the samples were injected. The peaks were integrated by the Analyst 1.1 quantitation software.

3. Results

[0142] Fig. 3A compares colonic uptake of Compounds I, II and III. Uptake is determined from plasma concentration of gabapentin. It can be seen that gabapentin is not taken up significantly taken up whereas the prodrugs are taken up and converted to gabapentin with Compound I being taken up best. Uptake of the prodrugs peaks after about one hour and then gradually declines. Pharmacokinetic parameters are shown in Fig. 3B. "F" stands for oral availability. These results indicate that the conjugate moiety present in Compound I, and not present in the parent gabapentin molecule, renders the prodrug a substrate for a transporter expressed in the colon.

[0143] Fig. 4 compares uptake into the plasma of Compound V following oral and intracolonic administration. It can be seen that oral administration results in a rapid peak followed by a decline over the next 24 hours. Colonic dosing results in a lower peak at a later time (about 5 hr). The levels from oral and colonic administration cross at about 7 hr. This experiment indicates that uptake through the colon is useful for achieving sustained moderate levels of plasma uptake of a drug.

[0144] The above examples are illustrative only and do not define the invention; other variants will be readily apparent to those of ordinary skill in the art. The scope of the invention is encompassed by the claims of any patent(s) issuing herefrom. The scope of the invention should, therefore, be determined not with reference to the above description, but instead should be determined with reference to the issued claims along with their full scope of equivalents. Unless otherwise apparent from the context each element, feature, limitation or embodiment of the invention can be used in any combination with one another.

[0145] All publications, references, and patent documents cited in this application are incorporated by reference in their entirety for all purposes to the same extent as if each individual publication or patent document were so individually denoted.

Table 1

gene name	SLC Name	Genbank	***Expressed in humans but not other species ***
ATBO		XM_010112	
BAT		AF141289	***
CAT-1	SLC7A1	XM_029358	
CAT-2	SLC7A2	NM_003046	***
CNT1	SLC28A1	NM_004213	***
CNT2	SLC28A2	NM_004212	***
CNT3		NM_022127	***
FATP4	SLC27A4	XM_005658	
GLUT-2	SLC2A2	NM_000340	***
GLUT-3	SLC2A3	NM_006931	***
GLUT-5	SLC2A5	NM_003039	***
MCT1	SLC16A1	NM-003051	
MCT4	SLC16A4	NM-004207	
NADC1		NM_003984	
NADC2		NM_022444	
NPT-4	SLC17A4	XM_030208	***
OCT_3	SLC22A3	NM-021977	***
OCTN1	SLC22A4	NP_003050	***
OCTN2	SLC22A5	O76082	
PEPT1	SLC15A1	NM_005073	
PGT	SLC21A2	U70867	
RBAT	SLC3A1	L11696	***
RFC	SLC19A1	U19720	
SAT-1	SLC26A1	AF297659	
SAT-3	SLC26A3	XM_004952	
SAT-6	SLC26A6	AF416721	
SERT	SLC6A4	XM_047486	***
SGLT-1	SLC5A1	M24847	***
SMVT	SLC5A6	AF081571	
SUT1	SLC13A4	NM_012450	***
SUT2	SLC26A2	XM_003788	
SVCT1	SLC23A2	AF170911	
SVCT2	SLC23A1	AF164142	***

Table 2

4F2HC	SLC3A2	AB018010	
AE1	SLC4A1AP	XM_031667	
AE2	SLC4A2	NM_003040	
CAT-4/LAT4	SLC7A4	XM_036892	
ENT1	SLC29A1	AF079117	
ENT2	SLC29A2	NM_001532	
ENT3	SLC29A3	AF326987	
GLUT-1	SLC2A1	NM_006516	***
GLUT-8	SLC2A8	XM_011828	
GLUT-13	SLC2A13	NM_052885	
GLUT-14	SLC2A14	XM_016498	
LAT1	SLC7A5	AF104032	
LAT2	SLC7A8	NM_012244	***
MCT11	SLC16A10	NM_018593	***
MCT2	SLC16A7	NM-004731	***
MCT5	SLC16A5	NM-004696	
MCT6	SLC16A6	NM-004695	
MCT7	SLC16A7	NM-004694	
NAATB	SLC1A5	U53347	
NaMI-1		L38500	
NNaI-2		XP_089960	
NNT-5		NM_014037	
NNT-a		BC006252	***
NNT-xt3		NM_020208	***
nSGLT-2		AY044906	
nSGLT-3		AL109659	
OAT-B	SLC21A9	AB026256	
OAT-D	SLC21A11	AB031050	
OAT-E	SLC21A12	AB031051	
ORCTL2	SLC22A1L	AF037064	
OST-1		NM_012264	
OST-2		BI770976	
OST-4		AI640188	
PHT1	SLC15A3	W53019	
PHT2		AB020598	
SAT-2	SLC26A2	NM_000112	
SGLT-2		AF307340	
SGLT-3		NM_006933	
SGLT-4	SLC5A4	SLC5A4	***
XCT	SLC7A11	NM_014331	***
Y+LAT1	SLC7A6	D87432	***
Y+LAT2	SLC7A7	NM_003982	***

CLAIMS:

1. A pharmaceutical composition comprising an agent linked to a conjugate moiety to form a conjugate, formulated with a pharmaceutical carrier for sustained or delayed release of the conjugate, wherein the conjugate has a higher V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human colon than the agent alone.
2. The pharmaceutical composition of claim 1, wherein the V_{max} of the conjugate is at least two-fold higher than that of the agent alone.
3. The pharmaceutical composition of claim 1, wherein the V_{max} of the conjugate is at least ten-fold higher than that of the agent alone.
4. The pharmaceutical composition of claim 1, wherein the agent substantially lacks capacity to be taken up as a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human colon.
5. The pharmaceutical composition of claim 1, wherein the pharmaceutical carrier comprises a polymeric material.
6. The pharmaceutical composition of claim 5, wherein the polymeric material is degraded by a change in pH, exposure to an enzyme or a change in pressure.
7. The pharmaceutical composition of claim 5, wherein the polymeric material is a non-degradable osmotic membrane.
8. The pharmaceutical composition of claim 1, wherein the agent is linked by a cleavable linkage to the conjugate moiety to form the conjugate.
9. The pharmaceutical composition of claim 1, wherein the conjugate is not a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine.
10. The pharmaceutical composition of claim 1, wherein the conjugate is substantially incapable of passive transport through the human intestine.

11. The pharmaceutical composition of claim 1, wherein the conjugate has a greater V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine than the agent alone.

12. The pharmaceutical composition of claim 1, wherein the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small human intestine than the conjugate alone.

13. The pharmaceutical composition of claim 1, wherein the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced capacity for passive transport through a human intestine than the conjugate alone.

14. The pharmaceutical composition of claim 1, wherein the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has an increased V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small human intestine than the conjugate alone.

15. The pharmaceutical composition of claim 1, wherein the transporter is selected from the group consisting of solute carrier transporters, facilitative diffusion transporters, active transporters, and pumps.

16. The pharmaceutical composition of claim 1, wherein the agent is selected from gabapentin, pregabalin and pharmaceutically acceptable salts thereof.

17. The pharmaceutical composition of claim 16, wherein the conjugate is gabapentin pivaloxymethyl carbamate, gabapentin phenylacetoxymethyl carbamate or gabapentin benzoyloxymethyl carbamate.

18. The pharmaceutical composition of claim 1, wherein the agent is selected from L-dopa, carbidopa and a pharmaceutically acceptable salts thereof.

19. The pharmaceutical composition of claim 1, wherein the transporter is a transporter described in Tables 1 or 2

20. The pharmaceutical composition of claim 1, wherein the transporter is selected from the group consisting of ATBO, CAT-1, FATP4, MCT1, MCT4, NADC1, NADC2, OCTN2, PEPT1, PGT, RFC, SAT-1, SAT-6, SMVT, SUT2 and SVCT1.

21. The pharmaceutical composition of claim 1, wherein the transporter is selected from the group consisting of MCT 1 and MCT 4.

22. The pharmaceutical composition of claim 1, wherein the transporter is selected from the group consisting of SMVT, ATBO, OCTN2, NADC1 and NADC2.

23. The pharmaceutical composition of claim 1, wherein the transporter effects transport through an apical plasma membrane or a basolateral plasma membrane of epithelial cells lining the colon, or both.

24. The pharmaceutical composition of claim 1, wherein the transporter affects transport through an apical plasma membrane of epithelial cells lining the colon.

25. A pharmaceutical composition comprising a therapeutic agent linked to a conjugate moiety to form a conjugate, formulated with a pharmaceutical carrier in an oral dosage form which upon oral administration to a human releases at least a portion of the conjugate within the colon of the human, wherein the conjugate has a higher V_{max} for a transporter selected from MCT1, MCT4 and SMVT than the agent alone.

26. A method of formulating an agent, comprising:
linking the agent to a conjugate moiety to form a conjugate, wherein the conjugate moiety has a greater V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human colon than the agent alone; and
formulating the conjugate with a pharmaceutical carrier as a sustained or delayed release pharmaceutical composition.

27. The method of claim 26, wherein the V_{max} of the conjugate is at least two-fold higher than that of the agent alone.

28. The method of claim 26, wherein the V_{max} of the conjugate is at least ten-fold higher than that of the agent alone.

29. The method of claim 26, wherein the agent substantially lacks capacity to be taken up as a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human colon.

30. The method of claim 26, wherein the pharmaceutical carrier comprises a polymeric material.

31. The method of claim 30, wherein the polymeric material is degraded by a change in pH, exposure to an enzyme or a change in pressure.

32. The method of claim 30, wherein the polymeric material is a non-degradable osmotic membrane.

33. The method of claim 26, wherein the agent is linked by a cleavable linkage to the conjugate moiety to form a conjugate.

34. The method of claim 26, wherein the conjugate is not a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine.

35. The method of claim 26, wherein the conjugate is substantially incapable of passive transport through the human intestine.

36. The method of claim 26, wherein the conjugate has a greater V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a small intestine than the agent alone.

37. The method of claim 26, wherein the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a small human intestine than the conjugate alone.

38. The method of claim 26, wherein the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced capacity for passive transport through a human intestine than the conjugate alone.

39. The method of claim 26, wherein the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has an increased

V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a small human intestine than the conjugate alone.

40. The method of claim 26, wherein the transporter is selected from the group consisting of solute carrier transporters, facilitative diffusion transporters, active transporters, and pumps.

41. The method of claim 26, wherein the agent is selected from gabapentin, pregabalin and pharmaceutically acceptable salts thereof.

42. The method of claim 26, wherein the agent is selected from L-dopa, carbidopa and pharmaceutically acceptable salts thereof.

43. The method of claim 26, wherein the transporter is a transporter described in Tables 1 and 2.

44. The method of claim 26, wherein the transporter is selected from the group consisting of ATBO, CAT-1, FATP4, MCT1, MCT4, NADC1, NADC2, OCTN2, PEPT1, PGT, RFC, SAT-1, SAT-6, SMVT, SUT2 and SVCT1.

45. The method of claim 26, wherein the transporter is selected from the group consisting of MCT 1 and MCT 4.

46. The method of claim 26, wherein the transporter is selected from the group consisting of SMVT, ATBO, OCTN2, NADC1 and NADC2.

47. The method of claim 26, wherein the transporter effects transport through an apical plasma membrane or a basolateral plasma membrane of epithelial cells lining the colon, or both.

48. The method of claim 26, wherein the transporter effects transport through apical plasma membranes of epithelial cells lining a human colon.

49. A method of delivering an agent, comprising orally administering to a patient a pharmaceutical composition comprising an agent linked to a conjugate moiety to form a conjugate, formulated with a pharmaceutical carrier for sustained or delayed release of the agent or conjugate, wherein the conjugate has a higher V_{max} for a transporter expressed in plasma membranes of epithelial

cells lining a human colon than the agent alone, whereby the conjugate is released from the carrier in the colon of the patient, and passes through the transporter into the circulation.

50. The method of claim 49, wherein the V_{max} of the conjugate is at least two-fold higher than that of the agent alone.

51. The method of claim 49, wherein the V_{max} of the conjugate is at least ten-fold higher than that of the agent alone.

52. The method of claim 49, wherein the agent substantially lacks capacity to be taken up as a substrate by a transporter expressed in plasma membranes of epithelial cells lining a human colon.

53. The method of claim 49, wherein the pharmaceutical carrier comprises a polymeric material.

54. The method of claim 49, wherein the polymeric material is degraded by a change in pH, exposure to an enzyme or a change in pressure.

55. The method of claim 49, wherein the polymeric material is a non-degradable osmotic membrane.

56. The method of claim 49, wherein the agent is linked by a cleavable linkage to the conjugate moiety to form the conjugate.

57. The method of claim 49, wherein the conjugate is not a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine.

58. The method of claim 49, wherein the conjugate is substantially incapable of passive transport through the human intestine.

59. The method of claim 49, wherein the conjugate has a greater V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine than the agent alone.

60. The method of claim 49, wherein the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced

V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine than the conjugate alone.

61. The method of claim 49, wherein the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has a reduced capacity for passive transport through a human intestine than the conjugate alone.

62. The method of claim 49, wherein the agent is further linked to a second conjugate moiety to form a modified conjugate, and the modified conjugate has an increased V_{max} for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine than the conjugate alone.

63. The method of claim 49, wherein the transporter is selected from the group consisting of solute carrier transporters, facilitative diffusion transporters, active transporters, and pumps.

64. The method of claim 49, wherein the agent is selected from gabapentin, pregabalin and pharmaceutically acceptable salts thereof.

65. The method of claim 49, wherein the conjugate is gabapentin pivaloxymethyl carbamate, gabapentin phenylacetoxymethyl carbamate or gabapentin benzyloxymethyl carbamate.

66. The method of claim 49, wherein the agent is selected from L-dopa, carbidopa and pharmaceutically acceptable salts thereof.

67. The method of claim 49, wherein the transporter is a transporter described in Table 1.

68. The method of claim 49, wherein the transporter is selected from the group consisting of ATBO, CAT-1, FATP4, MCT1, MCT4, NADC1, NADC2, OCTN2, PEPT1, PGT, RFC, SAT-1, SAT-6, SMVT, SUT2 and SVCT1.

69. The method of claim 49, wherein the transporter is selected from the group consisting of MCT 1 and MCT 4.

70. The method of claim 49, wherein the transporter is selected from the group consisting of SMVT, ATBO, OCTN2, NADC1 and NADC2.

71. A method of screening agents, conjugates or conjugate moieties for oral delivery, comprising
- providing a cell expressing a transporter expressed in the human colon, the transporter being situated in the plasma membrane of the cell;
 - contacting the cell with an agent, conjugate or conjugate moiety; and
 - determining whether the agent, conjugate or conjugate moiety passes through the plasma membrane via the transporter.
72. The method of claim 71, wherein the agent or conjugate is substantially incapable of passive diffusion through the plasma membrane.
73. A method of delivering an agent, comprising
- orally administering to a patient a pharmaceutical composition comprising an agent, optionally, linked to a conjugate moiety to form a conjugate, formulated with a pharmaceutical carrier for sustained or delayed release of the agent or conjugate, wherein the agent, conjugate moiety (if present) or conjugate (if present) has been screened to determine that it is a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human colon.
74. The method of claim 73, wherein the screening was performed by
- providing a cell expressing a transporter expressed in plasma membranes of epithelial cells lining a human colon, the transporter being situated in the plasma membrane of the provided cell;
 - contacting the provided cell with an agent, conjugate or conjugate moiety; and
 - determining whether the agent, conjugate or conjugate moiety passes through the membrane via the transporter.
75. The method of claim 73, wherein the pharmaceutical carrier comprises a polymeric material.
76. The method of claim 73, wherein the polymeric material is degraded by a change in pH, exposure to an enzyme or a change in pressure.

77. The pharmaceutical composition of claim 73, wherein the polymeric material is a non-degradable osmotic membrane.

78. The method of claim 73, wherein the agent or conjugate (if present) is not a substrate for a transporter expressed in plasma membranes of epithelial cells lining a human small intestine.

79. The method of claim 73, wherein the agent or conjugate (if present) is substantially incapable of passive transport through the human intestine.

80. The method of claim 73, wherein the transporter is selected from the group consisting of solute carrier transporters, facilitative diffusion transporters, active transporters, and pumps.

81. The method of claim 73, wherein the transporter is a transporter described in Table 1.

82. The method of claim 73, wherein the transporter is selected from the group consisting of ATBO, CAT-1, FATP4, MCT1, MCT4, NADC1, NADC2, OCTN2, PEPT1, PGT, RFC, SAT-1, SAT-6, SMVT, SUT2 and SVCT1.

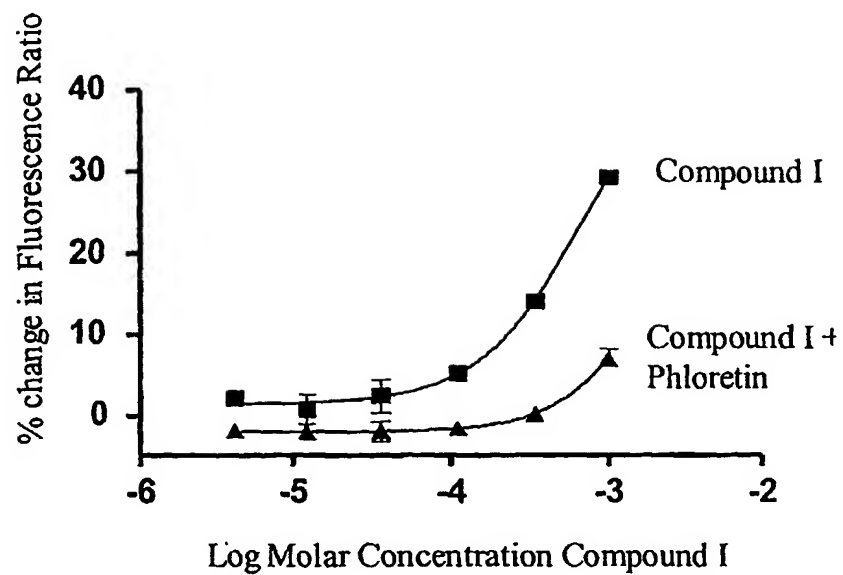
83. The method of claim 73, wherein the transporter is selected from the group consisting of MCT 1 and MCT 4.

84. The method of claim 73, wherein the transporter is selected from the group consisting of SMVT, ATBO, OCTN2, NADC1 and NADC2.

85. The method of claim 73, wherein the transporter effects transport through an apical plasma membrane or a basolateral plasma membrane of epithelia cells lining the colon, or both.

86. The method of claim 73, wherein the transporter effects transport through apical plasma membranes of epithelial cells lining the colon.

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Concentration Compound I (mM)	%Phloretin Inhibition
1	76
0.33	99

FIG. 1

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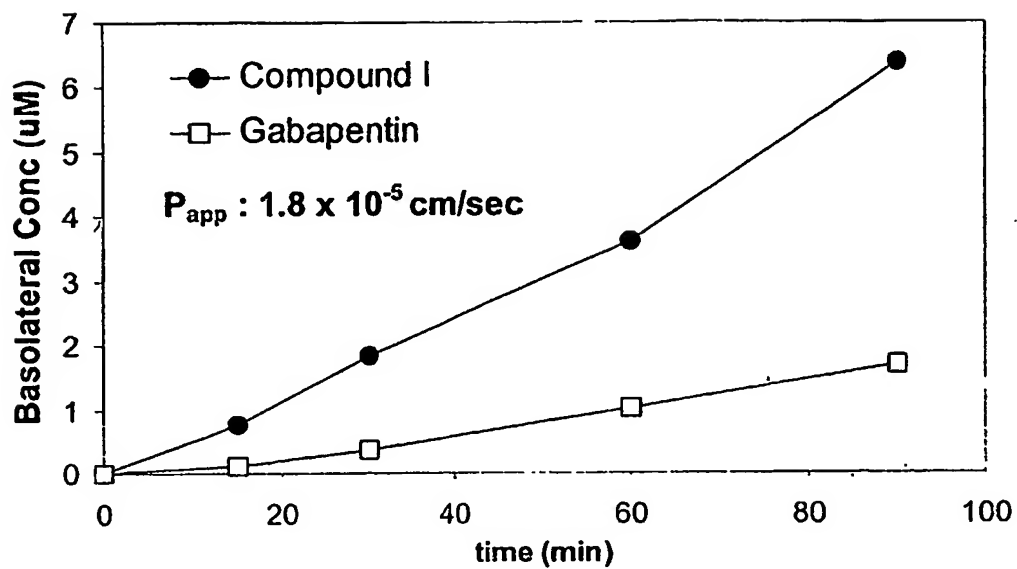


FIG. 2

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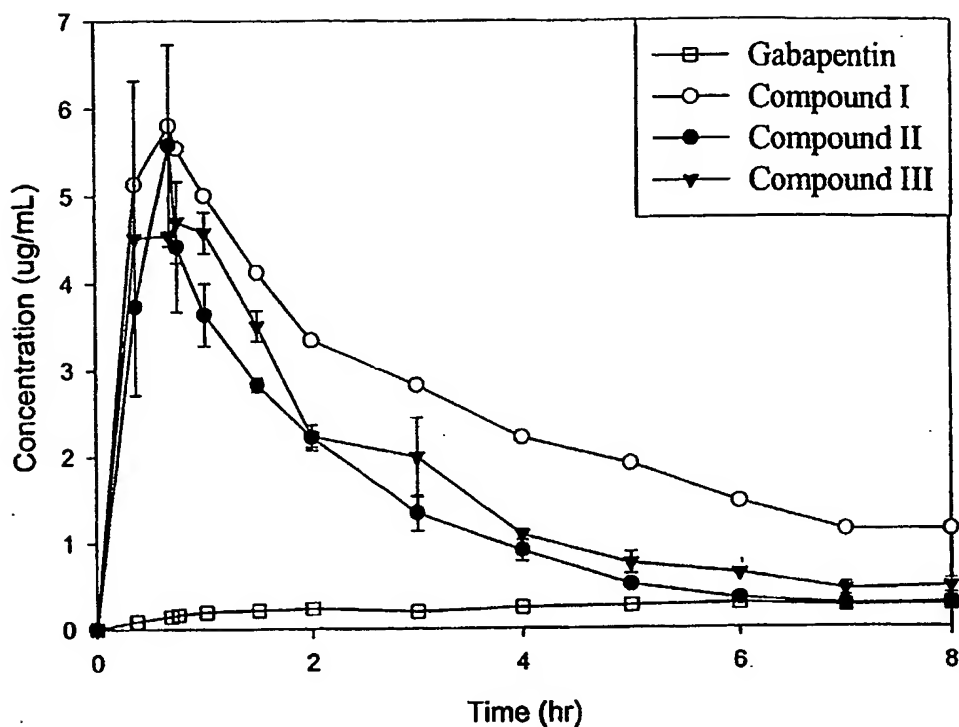


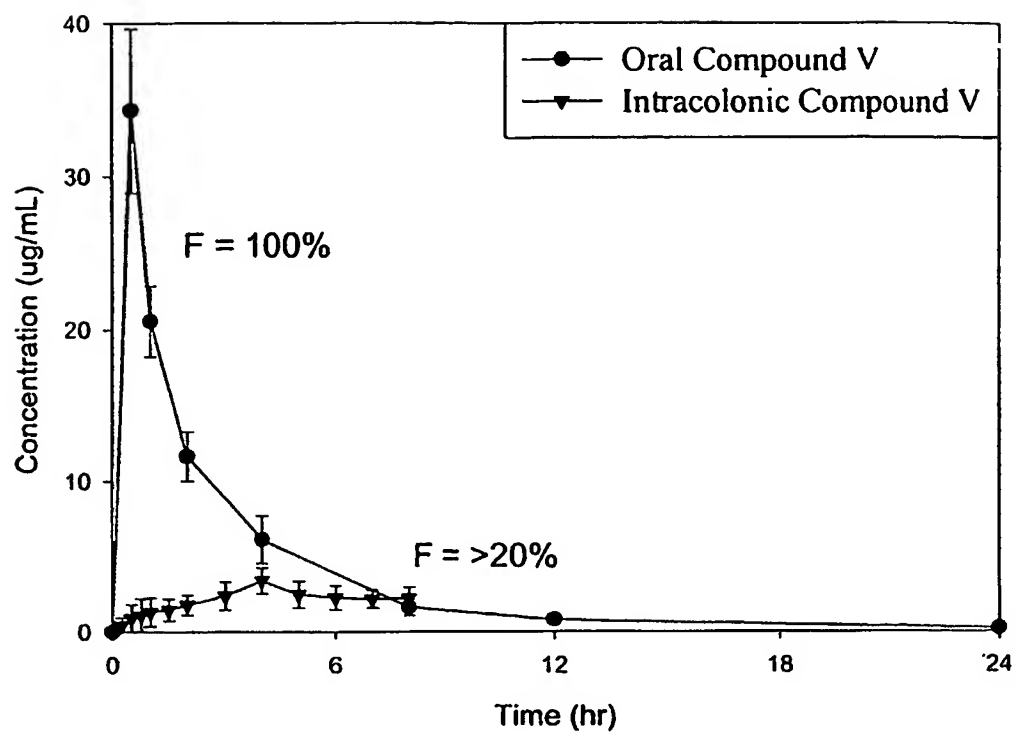
FIG. 3A

Pharmacokinetic Parameters for Gabapentin in Plasma After
Intracolonic Administration of Gabapentin or Prodrugs to Rats

Treatment	Cmax (ug/mL)	Tmax (hr)	Half-life (hr)	AUC(0-8) (ug.hr/mL)	F (%)
Gabapentin	0.3	6.0	ND	1.8	2.7
Compound I	5.8	0.5	3.4	20.6	38.9
Compound II	5.7	0.6	1.7	11.1	17.6
Compound III	5.3	0.7	2.4	13.6	22.5

FIG. 3B

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**FIG. 4**

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Compound Spermidine	IC50 (μ M)		
	Putrescine	Spermidine	
	70	510	800
	580	1500	1900
	1600	4300	6200
	680	1600	4400
	48	120	170
	80	1500	2400

FIG. 5

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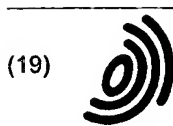
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(54) **EXPRESSION MONITORING BY HYBRIDIZATION TO HIGH DENSITY OLIGONUCLEOTIDE ARRAYS**

EXPRESSIONSNACHWEIS DURCH HYBRIDISIERUNG AN OLIGONUKLEOTIDARRAYS HOHER BELEGUNGSDICHTE

MESURE DE L'EXPRESSION PAR L'HYBRIDATION AVEC DES SYSTEMES TRES DENSES D'OLIGONUCLEOTIDES

(84) Designated Contracting States:
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US-A- 5 202 231	

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- **BIOTECHNIQUES (1995), 19(3), 442-7 CODEN: BTNQDO;ISSN: 0736-6205, 1995, XP000541924**
LIPSHUTZ, R. J. ET AL: "Using oligonucleotide probe arrays to access genetic diversity"
- **NATURE BIOTECHNOLOGY, vol. 14, no. 13, December 1996, NATURE PUBL. CO.,NEW YORK, US, pages 1675-1680, XP002022521 D.J. LOCKHART ET AL.: "Expression monitoring by hybridization to high-density oligonucleotide arrays"**
- **PROC. NATL. ACAD. SCI. U. S. A. (1996), 93(20), 10614-10619 CODEN: PNASA6;ISSN: 0027-8424, 1 October 1996, XP002022507 SCHENA, MARK ET AL: "Parallel human genome analysis: microarray-based expression monitoring of 1000 genes"**

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EP 0 853 679 B1

- SCIENCE, vol. 274, 25 October 1996, AAAS, WASHINGTON, DC, US, pages 610-614, XP002022508 M. CHEE ET AL.: "Accessing genetic information with high-density DNA arrays"

Description

BACKGROUND OF THE INVENTION

5 [0001] A portion of the disclosure of this patent document contains material which subject to copyright protection. The copyright owner has no objection to the xerographic reproduction by anyone of the patent document or the patent disclosure in exactly the form it appears in the Patent and Trademark Office patent file or records, but otherwise reserves all copyright rights whatsoever.

10 [0002] Many disease states are characterized by differences in the expression levels of various genes either through changes in the copy number of the genetic DNA or through changes in levels of transcription (e.g. through control of initiation, provision of RNA precursors, RNA processing, etc.) of particular genes. For example, losses and gains of genetic material play an important role in malignant transformation and progression. These gains and losses are thought to be "driven" by at least two kinds of genes. Oncogenes are positive regulators of tumorigenesis, while tumor suppressor genes are negative regulators of tumorigenesis (Marshall, *Cell*, 64: 313-326 (1991); Weinberg, *Science*, 254: 1138-1146 (1991)). Therefore, one mechanism of activating unregulated growth is to increase the number of genes coding for oncogene proteins or to increase the level of expression of these oncogenes (e.g. in response to cellular or environmental changes), and another is to lose genetic material or to decrease the level of expression of genes that code for tumor suppressors. This model is supported by the losses and gains of genetic material associated with glioma progression (Mikkelsen *et al.* *J. Cellular Biochem.* 46: 3-8 (1991)). Thus, changes in the expression (transcription) levels of particular genes (e.g. oncogenes or tumor suppressors), serve as signposts for the presence and progression of various cancers.

15 [0003] Similarly, control of the cell cycle and cell development, as well as diseases, are characterized by the variations in the transcription levels of particular genes. Thus, for example, a viral infection is often characterized by the elevated expression of genes of the particular virus. For example, outbreaks of *Herpes simplex*, Epstein-Barr virus infections (e.g. infectious mononucleosis), cytomegalovirus, Varicella-zoster virus infections, parvovirus infections, human papillomavirus infections, etc. are all characterized by elevated expression of various genes present in the respective virus. Detection of elevated expression levels of characteristic viral genes provides an effective diagnostic of the disease state. In particular, viruses such as herpes simplex, enter quiescent states for periods of time only to erupt in brief periods of rapid replication. Detection of expression levels of characteristic viral genes allows detection of such active proliferative (and presumably infective) states.

20 [0004] Oligonucleotide probes have long been used to detect complementary nucleic acid sequences in a nucleic acid of interest (the "target" nucleic acid) and have been used to detect expression of particular genes (e.g., a Northern Blot). In some assay formats, the oligonucleotide probe is tethered, i.e., by covalent attachment, to a solid support, and arrays of oligonucleotide probes immobilized on solid supports have been used to detect specific nucleic acid sequences in a target nucleic acid. See, e.g., PCT patent publication Nos. WO 89/10977 and 89/11548. Others have proposed the use of large numbers of oligonucleotide probes to provide the complete nucleic acid sequence of a target nucleic acid but failed to provide an enabling method for using arrays of immobilized probes for this purpose. See U. S. Patent Nos. 5,202,231 and 5,002,867 and PCT patent publication No. WO 93/17126.

25 [0005] The use of "traditional" hybridization protocols for monitoring or quantifying gene expression is problematic. For example two or more gene products of approximately the same molecular weight will prove difficult or impossible to distinguish in a Northern blot because they are not readily separated by electrophoretic methods.

Similarly, as hybridization efficiency and cross-reactivity varies with the particular subsequence (region) of a gene being probed it is difficult to obtain an accurate and reliable measure of gene expression with one, or even a few, probes to the target gene.

30 [0006] The development of VLSIPS™ technology provided methods for synthesizing arrays of many different oligonucleotide probes that occupy a very small surface area. See U.S. Patent No. 5,143,854 and PCT patent publication No. WO 90/15070. U.S. Patent application Serial No. 082,937, filed June 25, 1993, describes methods for making arrays of oligonucleotide probes that can be used to provide the complete sequence of a target nucleic acid and to detect the presence of a nucleic acid containing a specific nucleotide sequence.

35 [0007] Prior to the present invention, however, it was unknown that high density oligonucleotide arrays could be used to reliably monitor message levels of a multiplicity of preselected genes in the presence of a large abundance of other (non-target) nucleic acids (e.g., in a cDNA library, DNA reverse transcribed from an mRNA, mRNA used directly or amplified, or polymerized from a DNA template). In addition, the prior art provided no rapid and effective method for identifying a set of oligonucleotide probes that maximize specific hybridization efficacy while minimizing cross-reactivity nor of using hybridization patterns (in particular hybridization patterns of a multiplicity of oligonucleotide probes in which multiple oligonucleotide probes are directed to each target nucleic acid) for quantification of target nucleic acid concentrations.

Summary of the Invention

[0008] The present invention is premised, in part, on the discovery that microfabricated arrays of large numbers of different oligonucleotide probes (DNA chips) may effectively be used to not only detect the presence or absence of target nucleic acid sequences, but to quantify the relative abundance of the target sequences in a complex nucleic acid pool. In addition, it was also a surprising discovery that relatively short oligonucleotide probes (e.g., 20 mer) are sufficiently specific to allow quantitation of gene expression in complex mixtures of nucleic acids particularly when provided as in high density oligonucleotide probe arrays.

[0009] Prior to this invention it was unknown that hybridization to high density probe arrays would permit small variations in expression levels of a particular gene to be identified and quantified in a complex population of nucleic acids that outnumber the target nucleic acids by 1,000 fold to 1,000,000 fold or more. It was also unknown that the transcription levels of specific genes can be quantitated in a complex nucleic acid mixture with only a few (e.g., less than 20 or even less than 10) relatively short oligonucleotide probes.

[0010] Thus, this invention provides for a method of simultaneously monitoring the expression (e.g. detecting and or quantifying the expression) of a multiplicity of genes. The levels of transcription for virtually any number of genes may be determined simultaneously. Typically, at least about 10 genes, preferably at least about 100, more preferably at least about 1000 and most preferably at least about 10,000 different genes are assayed at one time.

[0011] The method of the invention involves simultaneously monitoring the expression of a multiplicity of genes, and comprises (a) providing a pool of target nucleic acids comprising RNA transcripts of some of said genes, or nucleic acids derived from said RNA transcripts; (b) providing a plurality of different probes for analysis of each of the RNA transcripts that are to be monitored; said probes being immobilized as an array on a surface of a substrate in known locations at a density greater than 60 different probes per cm²; said array probes including match and control probes; the array comprising more than 100 different probes; (c) hybridizing said pool of nucleic acids to the array of nucleic acid probes; and (d) quantifying hybridization of said target nucleic acids to said array by comparing hybridisation of match and control probes wherein said quantifying provides a measure of the levels of transcription of said genes.

[0012] The quantification preferably provides a measure of the levels of transcription of the genes. In a preferred embodiment, the pool of target nucleic acids is one in which the concentration of the target nucleic acids (mRNA transcripts or nucleic acids derived from the mRNA transcripts) is proportional to the expression levels of genes encoding those target nucleic acids.

[0013] In a preferred embodiment, the array of oligonucleotide probes is a high density array comprising greater than 100, preferably greater than about 1,000 more preferably greater than about 16,000 and most preferably greater than about 65,000 or 250,000 or even 1,000,000 different oligonucleotide probes. Such high density arrays comprise a probe density of generally greater than about 60, more generally greater than about 100, most generally greater than about 600, often greater than about 1000, more often greater than about 5,000, most often greater than about 10,000, preferably greater than about 40,000 more preferably greater than about 100,000, and most preferably greater than about 400,000 different oligonucleotide probes per cm² (where different oligonucleotides refers to oligonucleotides having different sequences). The oligonucleotide probes range from about 5 to about 50 nucleotides, preferably from about 5 to about 45 nucleotides, still more preferably from about 10 to about 40 nucleotides and most preferably from about 15 to about 40 nucleotides in length. Particularly preferred arrays contain probes ranging from about 20 to about 25 oligonucleotides in length. The array may comprise more than 10, preferably more than 50, more preferably more than 100, and most preferably more than 1000 oligonucleotide probes specific for each target gene. In a preferred embodiment, the array comprises at least 10 different oligonucleotide probes for each gene. In another preferred embodiment, the array 20 or fewer oligonucleotides complementary each gene. Although a planar array surface is preferred, the array may be fabricated on a surface of virtually any shape or even a multiplicity of surfaces.

[0014] The array may further comprise mismatch control probes. Where such mismatch controls are present, the quantifying step may comprise calculating the difference in hybridization signal intensity between each of the oligonucleotide probes and its corresponding mismatch control probe. The quantifying may further comprise calculating the average difference in hybridization signal intensity between each of the oligonucleotide probes and its corresponding mismatch control probe for each gene.

[0015] The probes present in the high density array can be oligonucleotide probes selected according to selection and optimization methods described below. Alternatively, non-optimal probes may be included in the array, but the probes used for quantification (analysis) can be selected according to the optimization methods described below.

[0016] Oligonucleotide arrays for the practice of this invention are preferably chemically synthesized by parallel immobilized polymer synthesis methods, more preferably by light directed polymer synthesis methods. Chemically synthesized arrays are advantageous in that probe preparation does not require cloning, a nucleic acid amplification step, or enzymatic synthesis. Indeed, the preparation of the probes does not require handling of any biological materials.

[0017] The array includes test probes which are oligonucleotide probes each of which has a sequence that is complementary to a subsequence of one of the genes (or the mRNA or the corresponding antisense cRNA) whose expres-

sion is to be detected. In addition, the array can contain normalization controls, mismatch controls and expression level controls as described herein.

[0018] In a particularly preferred embodiment, the variation between different copies (within and/or between batches) of each array is less than 20%, more preferably less than about 10%, and most preferably less than about 5% where the variation is measured as the coefficient of variation in hybridization intensity averaged over at least 5 oligonucleotide probes for each gene whose expression the array is to detect.

[0019] The pool of nucleic acids may be labeled before, during, or after hybridization, although in a preferred embodiment, the nucleic acids are labeled before hybridization. Fluorescence labels are particularly preferred, more preferably labeling with a single fluorophore, and, where fluorescence labeling is used, quantification of the hybridized nucleic acids is by quantification of fluorescence from the hybridized fluorescently labeled nucleic acid. Such quantification is facilitated by the use of a fluorescence microscope which can be equipped with an automated stage to permit automatic scanning of the array, and which can be equipped with a data acquisition system for the automated measurement recording and subsequent processing of the fluorescence intensity information.

[0020] In a preferred embodiment, hybridization is at low stringency (e.g. about 20°C to about 50°C, more preferably about 30°C to about 40°C, and most preferably about 37°C and 6X SSPE-T or lower) with at least one wash at higher stringency. Hybridization may include subsequent washes at progressively increasing stringency until a desired level of hybridization specificity is reached.

[0021] Quantification of the hybridization signal can be by any means known to one of skill in the art. However, in a particularly preferred embodiment, quantification is achieved by use of a confocal fluorescence microscope. Data is preferably evaluated by calculating the difference in hybridization signal intensity between each oligonucleotide probe and its corresponding mismatch control probe. It is particularly preferred that this difference be calculated and evaluated for each gene. Particularly preferred analytical methods are provided herein.

[0022] The pool of target nucleic acids can be the total polyA⁺ mRNA isolated from a biological sample, or cDNA made by reverse transcription of the RNA or second strand cDNA or RNA transcribed from the double stranded cDNA intermediate. Alternatively, the pool of target nucleic acids can be treated to reduce the complexity of the sample and thereby reduce the background signal obtained in hybridization. In one approach, a pool of mRNAs, derived from a biological sample, is hybridized with a pool of oligonucleotides comprising the oligonucleotide probes present in the high density array. The pool of hybridized nucleic acids is then treated with RNase A which digests the single stranded regions. The remaining double stranded hybridization complexes are then denatured and the oligonucleotide probes are removed, leaving a pool of mRNAs enhanced for those mRNAs complementary to the oligonucleotide probes in the high density array.

[0023] In another approach to background reduction, a pool of mRNAs derived from a biological sample is hybridized with paired target specific oligonucleotides where the paired target specific oligonucleotides are complementary to regions flanking subsequences of the mRNAs complementary to the oligonucleotide probes in the high density array. The pool of hybridized nucleic acids is treated with RNase H which digests the hybridized (double stranded) nucleic acid sequences. The remaining single stranded nucleic acid sequences which have a length about equivalent to the region flanked by the paired target specific oligonucleotides are then isolated (e.g. by electrophoresis) and used as the pool of nucleic acids for monitoring gene expression.

[0024] Finally, a third approach to background reduction involves eliminating or reducing the representation in the pool of particular preselected target mRNA messages (e.g., messages that are characteristically overexpressed in the sample). This method involves hybridizing an oligonucleotide probe that is complementary to the preselected target mRNA message to the pool of polyA⁺ mRNAs derived from a biological sample. The oligonucleotide probe hybridizes with the particular preselected polyA⁺ mRNA (message) to which it is complementary. The pool of hybridized nucleic acids is treated with RNase H which digests the double stranded (hybridized) region thereby separating the message from its polyA⁺ tail. Isolating or amplifying (e.g., using an oligo dT column) the polyA⁺ mRNA in the pool then provides a pool having a reduced or no representation of the preselected target mRNA message.

[0025] It will be appreciated that the methods of this invention can be used to monitor (detect and/or quantify) the expression of any desired gene of known sequence or subsequence. Moreover, these methods permit monitoring expression of a large number of genes simultaneously and effect significant advantages in reduced labor, cost and time. The simultaneous monitoring of the expression levels of a multiplicity of genes permits effective comparison of relative expression levels and identification of biological conditions characterized by alterations of relative expression levels of various genes. Genes of particular interest for expression monitoring include genes involved in the pathways associated with various pathological conditions (e.g., cancer) and whose expression is thus indicative of the pathological condition. Such genes include, but are not limited to the HER2 (c-erbB-2/neu) proto-oncogene in the case of breast cancer, receptor tyrosine kinases (RTKs) associated with the etiology of a number of tumors including carcinomas of the breast, liver, bladder, pancreas, as well as glioblastomas, sarcomas and squamous carcinomas, and tumor suppressor genes such as the P53 gene and other "marker" genes such as RAS, MSH2, MLH1 and BRCA1. Other genes of particular interest for expression monitoring are genes involved in the immune response (e.g., interleukin genes),

as well as genes involved in cell adhesion (e.g., the integrins or selectins) and signal transduction (e.g., tyrosine kinases), etc.

[0026] In another embodiment, this invention provides a method of identifying genes that are effected by one or more drugs, or conversely, screening a number of drugs to identify those that have an effect on particular gene(s). This involves providing a pool of target nucleic acids from one or more cells contacted with the drug or drugs and hybridizing that pool to any of the high density oligonucleotide arrays described herein. The expression levels of the genes targeted by the probes in the array are determined and compared to expression levels of genes from "control" cells not exposed to the drug or drugs. The genes that are overexpressed or underexpressed in response to the drug or drugs are identified or conversely the drug or drugs that alter expression of one or more genes are identified.

[0027] In still yet another embodiment, this invention provide for a composition comprising any of the high density oligonucleotide arrays disclosed herein where the oligonucleotide probes are specifically hybridized to one or more fluorescently labeled nucleic acids (which are the transcription products of genes or derived from those transcription products) thereby forming a fluorescent array in which the fluorescence of the array is indicative of the transcription levels of the multiplicity of genes. One of skill will appreciate that such a hybridized array may be used as a reference, control, or standard (e.g., provided in a kit) or may itself be a diagnostic array indicating the expression levels of a multiplicity of genes in a sample.

[0028] This invention also provides kits for simultaneously monitoring expression levels of a multiplicity of genes, comprising a selected plurality of different match and control probes for each RNA transcript that is to be monitored. The selected match and control probes are immobilized as an array on a surface of a substrate in known locations and the array comprises at least 100 different probes at a density greater than 60 different probes per cm². Optionally, instructions describing the use of said array for the quantification of expression levels of said multiplicity of genes are included. Optionally, the control probes are mismatch probes, there being a corresponding mismatch probe for each match probe. The kit may additionally include one or more of the following: buffers, hybridisation mix, wash and read solutions, labels, labelling reagents (enzymes etc.), "control" nucleic acids, software for probe selection, array reading or data analysis and any of the other materials or reagents described herein for the practice of the claimed methods.

[0029] In another embodiment, this invention provides for a method of selecting a set of oligonucleotide probes and immobilizing the probes to a surface of a substrate as an array for monitoring the expression of RNA transcripts or nucleic acids derived therefrom from a plurality of target genes. The method comprises: (a) providing an array of nucleic acid probes said array comprising a multiplicity of nucleic acid probes, wherein each probe is complementary to a subsequence of said target nucleic acids and for each probe there is a corresponding mismatch control probe, e.g. wherein said mismatch control probes have a 1 base mismatch; (b) hybridizing said target nucleic acids to said array of nucleic acid probes; (c) selecting those probes where the difference in hybridization signal intensity between each probe and its mismatch control is detectable, preferably, wherein said difference in hybridization intensity is at least 10% of the background signal; and (d) immobilizing a plurality of the selected probes for each of the target nucleic acids to be analysed together with control probes to the surface of a substrate to allow quantification of the target nucleic acids.

[0030] Preferably the difference in hybridisation signal intensity between each probe and its mismatch control is greater than about 10% of the background signal intensity, more preferably greater than about 20% of the background signal intensity and most preferably greater than about 50% of the background signal intensity). The method can further comprise hybridizing the array to a second pool of nucleic acids comprising nucleic acids other than the target nucleic acids; and identifying and selecting probes having the lowest hybridization signal and where both the probe and its mismatch control have a hybridization intensity equal to or less than about 5 times the background signal intensity, preferably equal to or less than about 2 times the background signal intensity, more preferably equal to or less than about 1 times the background signal intensity, and most preferably equal to or less than about half the background signal intensity.

[0031] In a preferred embodiment, the multiplicity of probes can include every different probe of length n that is complementary to a subsequence of the target nucleic acid. The probes can range from about 10 to about 50 nucleotides in length. The array is preferably a high density array as described above. Similarly, the hybridization methods, conditions, times, fluid volumes, detection methods are as herein.

[0032] In another embodiment, the invention provides a computer-implemented method of monitoring expression of genes comprising the steps of: receiving input of hybridization intensities for a plurality of nucleic acid probes including pairs of perfect match probes and mismatch probes, the hybridization intensities indicating hybridization affinity between the plurality of nucleic acid probes and nucleic acids corresponding to a gene, and each pair including a perfect match probe that is perfectly complementary to a portion of the nucleic acids and a mismatch probe that differs from the perfect match probe by at least one nucleotide; comparing the hybridization intensities of the perfect match and mismatch probes of each pair; and indicating expression of the gene according to results of the comparing step. Preferably, the differences between the hybridization intensities of the perfect match and mismatch probes of each pair are calculated.

[0033] Additionally, the invention provides a computer-implemented method for monitoring expression of genes comprising the steps of: receiving input of a nucleic acid sequence constituting a gene; generating a set of probes that are perfectly complementary to the gene; and identifying a subset of probes, including less than all of the probes in the set, for monitoring the expression of the gene. Each probe of the set may be analyzed by criteria that specify characteristics indicative of low hybridization or high cross hybridization. The criteria may include if occurrences of a specific nucleotide in a probe crosses a threshold value, if the number of a specific nucleotide that repeats sequentially in a probe crosses a threshold value, if the length of a palindrome in a probe crosses a threshold value, and the like.

Definitions.

[0034] The phrase "massively parallel screening" refers to the simultaneous screening of at least about 100, preferably about 1000, more preferably about 10,000 and most preferably about 1,000,000 different nucleic acid hybridizations.

[0035] The terms "nucleic acid" or "nucleic acid molecule" refer to a deoxyribonucleotide or ribonucleotide polymer in either single- or double-stranded form, and unless otherwise limited, would encompass known analogs of natural nucleotides that can function in a similar manner as naturally occurring nucleotides.

[0036] An oligonucleotide is a single-stranded nucleic acid ranging in length from 2 to about 500 bases.

[0037] As used herein a "probe" is defined as an oligonucleotide capable of binding to a target nucleic acid of complementary sequence through one or more types of chemical bonds, usually through complementary base pairing, usually through hydrogen bond formation. As used herein, an oligonucleotide probe may include natural (*i.e.* A, G, C, or T) or modified bases (7-deazaguanosine, inosine, *etc.*). In addition, the bases in oligonucleotide probe may be joined by a linkage other than a phosphodiester bond, so long as it does not interfere with hybridization. Thus, oligonucleotide probes may be peptide nucleic acids in which the constituent bases are joined by peptide bonds rather than phosphodiester linkages.

[0038] The term "target nucleic acid" refers to a nucleic acid (often derived from a biological sample), to which the oligonucleotide probe is designed to specifically hybridize. It is either the presence or absence of the target nucleic acid that is to be detected, or the amount of the target nucleic acid that is to be quantified. The target nucleic acid has a sequence that is complementary to the nucleic acid sequence of the corresponding probe directed to the target. The term target nucleic acid may refer to the specific subsequence of a larger nucleic acid to which the probe is directed or to the overall sequence (*e.g.*, gene or mRNA) whose expression level it is desired to detect. The difference in usage will be apparent from context.

[0039] "Subsequence" refers to a sequence of nucleic acids that comprise a part of a longer sequence of nucleic acids.

[0040] The term "complexity" is used here according to standard meaning of this term as established by Britten *et al. Methods of Enzymol.* 29:363 (1974). See, also Cantor and Schimmel *Biophysical Chemistry: Part III* at 1228-1230 for further explanation of nucleic acid complexity.

[0041] "Bind(s) substantially" refers to complementary hybridization between a probe nucleic acid and a target nucleic acid and embraces minor mismatches that can be accommodated by reducing the stringency of the hybridization media to achieve the desired detection of the target polynucleotide sequence.

[0042] The phrase "hybridizing specifically to", refers to the binding, duplexing, or hybridizing of a molecule only to a particular nucleotide sequence under stringent conditions when that sequence is present in a complex mixture (*e.g.*, total cellular) DNA or RNA. The term "stringent conditions" refers to conditions under which a probe will hybridize to its target subsequence, but to no other sequences. Stringent conditions are sequence-dependent and will be different in different circumstances. Longer sequences hybridize specifically at higher temperatures. Generally, stringent conditions are selected to be about 5°C lower than the thermal melting point (T_m) for the specific sequence at a defined ionic strength and pH. The T_m is the temperature (under defined ionic strength, pH, and nucleic acid concentration) at which 50% of the probes complementary to the target sequence hybridize to the target sequence at equilibrium. (As the target sequences are generally present in excess, at T_m , 50% of the probes are occupied at equilibrium). Typically, stringent conditions will be those in which the salt concentration is at least about 0.01 to 1.0 M Na ion concentration (or other salts) at pH 7.0 to 8.3 and the temperature is at least about 30°C for short probes (*e.g.*, 10 to 50 nucleotides). Stringent conditions may also be achieved with the addition of destabilizing agents such as formamide.

[0043] The term "perfect match probe" refers to a probe that has a sequence that is perfectly complementary to a particular target sequence. The test probe is typically perfectly complementary to a portion (subsequence) of the target sequence. The perfect match (PM) probe can be a "test probe", a "normalization control" probe, an expression level control probe and the like. A perfect match control or perfect match probe is, however, distinguished from a "mismatch control" or "mismatch probe."

[0044] The term "mismatch control" or "mismatch probe" refer to probes whose sequence is deliberately selected not to be perfectly complementary to a particular target sequence. For each mismatch (MM) control in a high-density

array there typically exists a corresponding perfect match (PM) probe that is perfectly complementary to the same particular target sequence. The mismatch may comprise one or more bases. While the mismatch(s) may be located anywhere in the mismatch probe, terminal mismatches are less desirable as a terminal mismatch is less likely to prevent hybridization of the target sequence. In a particularly preferred embodiment, the mismatch is located at or near the center of the probe such that the mismatch is most likely to destabilize the duplex with the target sequence under the test hybridization conditions.

[0045] The terms "background" or "background signal intensity" refer to hybridization signals resulting from non-specific binding, or other interactions, between the labeled target nucleic acids and components of the oligonucleotide array (e.g., the oligonucleotide probes, control probes, the array substrate, etc.). Background signals may also be produced by intrinsic fluorescence of the array components themselves. A single background signal can be calculated for the entire array, or a different background signal may be calculated for each target nucleic acid. In a preferred embodiment, background is calculated as the average hybridization signal intensity for the lowest 5% to 10% of the probes in the array, or, where a different background signal is calculated for each target gene, for the lowest 5% to 10% of the probes for each gene. Of course, one of skill in the art will appreciate that where the probes to a particular gene hybridize well and thus appear to be specifically binding to a target sequence, they should not be used in a background signal calculation. Alternatively, background may be calculated as the average hybridization signal intensity produced by hybridization to probes that are not complementary to any sequence found in the sample (e.g. probes directed to nucleic acids of the opposite sense or to genes not found in the sample such as bacterial genes where the sample is mammalian nucleic acids). Background can also be calculated as the average signal intensity produced by regions of the array that lack any probes at all.

[0046] The term "quantifying" when used in the context of quantifying transcription levels of a gene can refer to absolute or to relative quantification. Absolute quantification may be accomplished by inclusion of known concentration (s) of one or more target nucleic acids (e.g. control nucleic acids such as Bio B or with known amounts the target nucleic acids themselves) and referencing the hybridization intensity of unknowns with the known target nucleic acids (e.g. through generation of a standard curve). Alternatively, relative quantification can be accomplished by comparison of hybridization signals between two or more genes, or between two or more treatments to quantify the changes in hybridization intensity and, by implication, transcription level.

[0047] The "percentage of sequence identity" or "sequence identity" is determined by comparing two optimally aligned sequences or subsequences over a comparison window or span, wherein the portion of the polynucleotide sequence in the comparison window may optionally comprise additions or deletions (i.e., gaps) as compared to the reference sequence (which does not comprise additions or deletions) for optimal alignment of the two sequences. The percentage is calculated by determining the number of positions at which the identical subunit (e.g. nucleic acid base or amino acid residue) occurs in both sequences to yield the number of matched positions, dividing the number of matched positions by the total number of positions in the window of comparison and multiplying the result by 100 to yield the percentage of sequence identity. Percentage sequence identity when calculated using the programs GAP or BESTFIT (see below) is calculated using default gap weights.

[0048] Methods of alignment of sequences for comparison are well known in the art. Optimal alignment of sequences for comparison may be conducted by the local homology algorithm of Smith and Waterman, *Adv. Appl. Math.* 2: 482 (1981), by the homology alignment algorithm of Needleman and Wunsch *J. Mol. Biol.* 48: 443 (1970), by the search for similarity method of Pearson and Lipman, *Proc. Natl. Acad. Sci. USA* 85: 2444 (1988), by computerized implementations of these algorithms (including, but not limited to CLUSTAL in the PC/Gene program by IntelliGenetics, Mountain View, California, GAP, BESTFIT, FASTA, and TFASTA in the Wisconsin Genetics Software Package, Genetics Computer Group (GCG), 575 Science Dr., Madison, Wisconsin, USA), or by inspection. In particular, methods for aligning sequences using the CLUSTAL program are well described by Higgins and Sharp in *Gene* 73: 237-244 (1988) and in *CABIOS* 5: 151-153 (1989)).

BRIEF DESCRIPTION OF THE DRAWINGS

[0049] Fig. 1 shows a schematic of expression monitoring using oligonucleotide arrays. Extracted poly (A)⁺ RNA is converted to cDNA, which is then transcribed in the presence of labeled ribonucleotide triphosphates. L is either biotin or a dye such as fluorescein. RNA is fragmented with heat in the presence of magnesium ions. Hybridizations are carried out in a flow cell that contains the two-dimensional DNA probe arrays. Following a brief washing step to remove unhybridized RNA, the arrays are scanned using a scanning confocal microscope. Alternatives in which cellular mRNA is directly labeled without a cDNA intermediate are described in the Examples. Image analysis software converts the scanned array images into text files in which the observed intensities at specific physical locations are associated with particular probe sequences.

[0050] Fig. 2A shows a fluorescent image of a high density array containing over 16,000 different oligonucleotide probes. The image was obtained following hybridization (15 hours at 40°C) of biotin-labeled randomly fragmented sense

RNA transcribed from the murine B cell (T10) cDNA library, and spiked at the level of 1:3,000 (50 pM equivalent to about 100 copies per cell) with 13 specific RNA targets. The brightness at any location is indicative of the amount of labeled RNA hybridized to the particular oligonucleotide probe. Fig 2B shows a small portion of the array (the boxed region of Fig. 2A) containing probes for IL-2 and IL-3 RNAs. For comparison, Fig 2C shows the same region of the array following hybridization with an unspiked T10 RNA samples (T10 cells do not express IL-2 and IL-3). The variation in the signal intensity was highly reproducible and reflected the sequence dependence of the hybridization efficiencies. The central cross and the four corners of the array contain a control sequence that is complementary to a biotin-labeled oligonucleotide that was added to the hybridization solution at a constant concentration (50 pM). The sharpness of the images near the boundaries of the features was limited by the resolution of the reading device (11.25 μm) and not by the spatial resolution of the array synthesis. The pixels in the border regions of each synthesis feature were systematically ignored in the quantitative analysis of the images.

[0051] Fig. 3 provides a log/log plot of the hybridization intensity (average of the PM-MM intensity differences for each gene) versus concentration for 11 different RNA targets. The hybridization signals were quantitatively related to target concentration. The experiments were performed as described in the Examples herein and in Fig. 2. The ten 10 cytokine RNAs (plus *bioB*) were spiked into labeled T10 RNA at levels ranging from 1:300,000 to 1:3,000. The signals continued to increase with increased concentration up to frequencies of 1:300, but the response became sublinear at the high levels due to saturation of the probe sites. The linear range can be extended to higher concentrations by using shorter hybridization times. RNAs from genes expressed in T10 cells (IL-10, β -actin and GAPDH) were also detected at levels consistent with results obtained by probing cDNA libraries.

[0052] Fig. 4 shows cytokine mRNA levels in the murine 2D6 T helper cell line at different times following stimulation with PMA and a calcium ionophore. Poly (A)⁺ RNA was extracted at 0, 2, 6, and 24 hours following stimulation and converted to double stranded cDNA containing an RNA polymerase promoter. The cDNA pool was then transcribed in the presence of biotin labeled ribonucleotide triphosphates, fragmented, and hybridized to the oligonucleotide probe arrays for 2 and 22 hours. The fluorescence intensities were converted to RNA frequencies by comparison with the signals obtained for a bacterial RNA (biotin synthetase) spiked into the samples at known amounts prior to hybridization. A signal of 50,000 corresponds to a frequency of approximately 1:100,000 to a frequency of 1:5,000, and a signal of 100 to a frequency of 1:50,000. RNAs for IL-2, IL-4, IL-6, and IL-12p40 were not detected above the level of approximately 1:200,000 in these experiments. The error bars reflect the estimated uncertainty (25 percent) in the level for a given RNA relative to the level for the same RNA at a different time point. The relative uncertainty estimate was based on the results of repeated spiking experiments, and on repeated measurements of IL-10, β -actin and GAPDH RNAs in preparations from both T10 and 2D6 cells (unstimulated). The uncertainty in the absolute frequencies includes message-to-message differences in the hybridization efficiency as well as differences in the mRNA isolation, cDNA synthesis, and RNA synthesis and labeling steps. The uncertainty in the absolute frequencies is estimated to be a factor of three.

[0053] Fig 5 shows a fluorescence image of an array containing over 63,000 different oligonucleotide probes for 118 genes. The image was obtained following overnight hybridization of a labeled murine B cell RNA sample. Each square synthesis region is 50 x 50 μm and contains 107 to 108 copies of a specific oligonucleotide. The array was scanned at a resolution of 7.5 μm in approximately 15 minutes. The bright rows indicate RNAs present at high levels. Lower level RNAs were unambiguously detected based on quantitative evaluation of the hybridization patterns. A total of 21 murine RNAs were detected at levels ranging from approximately 1:300,000 to 1:100. The cross in the center, the checkerboard in the corners, and the MUR-1 region at the top contain probes complementary to a labeled control oligonucleotide that was added to all samples.

[0054] Fig 6 shows an example of a computer system used to execute the software of an embodiment of the present invention.

[0055] Fig 7 shows a system block diagram of a typical computer system used to execute the software of an embodiment of the present invention.

[0056] Fig 8 shows the high level flow of a process of monitoring the expression of a gene by comparing hybridization intensities of pairs of perfect match and mismatch probes.

[0057] Fig 9 shows the flow of a process of determining if a gene is expressed utilizing a decision matrix.

[0058] Figs. 10A and 10B show the flow of a process of determining the expression of a gene by comparing baseline scan data and experimental scan data.

[0059] Fig. 11 shows the flow of a process of increasing the number of probes for monitoring the expression of genes after the number of probes has been reduced or pruned.

DETAILED DESCRIPTION**I. High Density Arrays For Monitoring Gene Expression**

5 [0060] This invention provides methods of monitoring (detecting and/or quantifying) the expression levels of a multiplicity of genes. The methods involve hybridization of a nucleic acid target sample to a high density array of nucleic acid probes and then quantifying the amount of target nucleic acids hybridized to each probe in the array.

10 [0061] While nucleic acid hybridization has been used for some time to determine the expression levels of various genes (e.g., Northern Blot), it was a surprising discovery of this invention that high density arrays are suitable for the quantification of the small variations in expression (transcription) levels of a gene in the presence of a large population of heterogeneous nucleic acids. The signal may be present at a concentration of less than about 1 in 1,000, and is often present at a concentration less than 1 in 10,000 more preferably less than about 1 in 50,000 and most preferably less than about 1 in 100,000, 1 in 300,000, or even 1 in 1,000,000.

15 [0062] Prior to this invention, it was expected that hybridization of such a complex mixture to a high density array might overwhelm the available probes and make it impossible to detect the presence of low-level target nucleic acids. It was thus unclear that a low level signal could be isolated and detected in the presence of misleading signals due to cross-hybridization and non-specific binding both to substrate and probe. It was therefore a surprising discovery that, to the contrary, high density arrays are particularly well suited for monitoring expression of a multiplicity of genes and provide a level of sensitivity and discrimination hitherto unexpected.

20 [0063] It was also a surprising discovery of this invention that when used in a high-density array, even relatively short oligonucleotides can be used to accurately detect and quantify expression (transcription) levels of genes. Thus oligonucleotide arrays having oligonucleotides as short as 10 nucleotides, more preferably 15 oligonucleotides and most preferably 20 or 25 oligonucleotides are used to specifically detect and quantify gene expression levels. Of course arrays containing longer oligonucleotides, as described herein, are also suitable.

A) Advantages of Oligonucleotide Arrays

25 [0064] In one preferred embodiment, the high density arrays used in the methods of this invention comprise chemically synthesized oligonucleotides. The use of chemically synthesized oligonucleotide arrays, as opposed to, for example, blotted arrays of genomic clones, restriction fragments, oligonucleotides, and the like, offers numerous advantages. These advantages generally fall into four categories:

- 1) Efficiency of production;
- 2) Reduced intra- and inter-array variability;
- 3) Increased information content; and
- 35 4) Higher signal to noise ratio (improved sensitivity).

1) Efficiency of production.

40 [0065] In a preferred embodiment, the arrays are synthesized using methods of spatially addressed parallel synthesis (see, e.g., Section V, below). The oligonucleotides are synthesized chemically in a highly parallel fashion covalently attached to the array surface. This allows extremely efficient array production. For example, arrays containing tens (or even hundreds) of thousands of specifically selected 20 mer oligonucleotides are synthesized in fewer than 80 synthesis cycles. The arrays are designed and synthesized based on sequence information alone. Thus, unlike blotting methods, the array preparation requires no handling of biological materials. There is no need for cloning steps, nucleic acid amplifications, cataloging of clones or amplification products, and the like. The preferred chemical synthesis of expression monitoring arrays in this invention is thus more efficient blotting methods and permits the production of highly reproducible high-density arrays with relatively little labor and expense.

2) Reduced intra- and inter-array variability.

50 [0066] The use of chemically synthesized high-density oligonucleotide arrays in the methods of this invention improves intra- and inter-array variability. The oligonucleotide arrays preferred for this invention are made in large batches (presently 49 arrays per wafer with multiple wafers synthesized in parallel) in a highly controlled reproducible manner. This makes them suitable as general diagnostic and research tools permitting direct comparisons of assays performed anywhere in the world.

[0067] Because of the precise control obtainable during the chemical synthesis the arrays of this invention show less than about 25%, preferably less than about 20%, more preferably less than about 15%, still more preferably less than

about 10%, even more preferably less than about 5%, and most preferably less than about 2% variation between high density arrays (within or between production batches) having the same probe composition. Array variation is assayed as the variation in hybridization intensity (against a labeled control target nucleic acid mixture) in one or more oligonucleotide probes between two or more arrays. More preferably, array variation is assayed as the variation in hybridization intensity (against a labeled control target nucleic acid mixture) measured for one or more target genes between two or more arrays.

[0068] In addition to reducing inter- and intra-array variability, chemically synthesized arrays also reduce variations in relative probe frequency inherent in spotting methods, particularly spotting methods that use cell-derived nucleic acids (e.g., cDNAs). Many genes are expressed at the level of thousands of copies per cell, while others are expressed at only a single copy per cell. A cDNA library will reflect this very large bias as will a cDNA library made from this material. While normalization (adjustment of the amount of each different probe e.g., by comparison to a reference cDNA) of the library will reduce the representation of over-expressed sequences, normalization has been shown to lessen the odds of selecting highly expressed cDNAs by only about a factor of 2 or 3. In contrast, chemical synthesis methods can insure that all oligonucleotide probes are represented in approximately equal concentrations. This decreases the inter-gene (intra-array) variability and permits direct comparison between characteristically overexpressed and underexpressed nucleic acids.

3) Increased information content.

[0069] As indicated above, it was a discovery of this invention that the use of high density oligonucleotide arrays for expression monitoring provides a number of advantages not found with other methods. For example, the use of large numbers of different probes that specifically bind to the transcription product of a particular target gene provides a high degree of redundancy and internal control that permits optimization of probe sets for effective detection of particular target genes and minimizes the possibility of errors due to cross-reactivity with other nucleic acid species.

[0070] Apparently suitable probes often prove ineffective for expression monitoring by hybridization. For example, certain subsequences of a particular target gene may be found in other regions of the genome and probes directed to these subsequences will cross-hybridize with the other regions and not provide a signal that is a meaningful measure of the expression level of the target gene. Even probes that show little cross reactivity may be unsuitable because they generally show poor hybridization due to the formation of structures that prevent effective hybridization. Finally, in sets with large numbers of probes, it is difficult to identify hybridization conditions that are optimal for all the probes in a set. Because of the high degree of redundancy provided by the large number of probes for each target gene, it is possible to eliminate those probes that function poorly under a given set of hybridization conditions and still retain enough probes to a particular target gene to provide an extremely sensitive and reliable measure of the expression level (transcription level) of that gene.

[0071] In addition, the use of large numbers of different probes to each target gene makes it possible to monitor expression of families of closely-related nucleic acids. The probes may be selected to hybridize both with subsequences that are conserved across the family and with subsequences that differ in the different nucleic acids in the family. Thus, hybridization with such arrays permits simultaneous monitoring of the various members of a gene family even where the various genes are approximately the same size and have high levels of homology. Such measurements are difficult or impossible with traditional hybridization methods.

[0072] Because the high density arrays contain such a large number of probes it is possible to provide numerous controls including, for example, controls for variations or mutations in a particular gene, controls for overall hybridization conditions, controls for sample preparation conditions, controls for metabolic activity of the cell from which the nucleic acids are derived and mismatch controls for non-specific binding or cross hybridization.

[0073] Moreover, as explained above, it was a surprising discovery of this invention that effective detection and quantitation of gene transcription in complex mammalian cell message populations can be determined with relatively short oligonucleotides and with relative few (e.g., fewer than 40, preferably fewer than 30, more preferably fewer than 25, and most preferably fewer than 20, 15, or even 10) oligonucleotide probes per gene. In general, it was a discovery of this invention that there are a large number of probes which hybridize both strongly and specifically for each gene. This does not mean that a large number of probes is required for detection, but rather that there are many from which to choose and that choices can be based on other considerations such as sequence uniqueness (gene families), checking for splice variants, or genotyping hot spots (things not easily done with cDNA spotting methods).

[0074] Based on these discoveries, sets of four arrays are made that contain approximately 400,000 probes each. Sets of about 40 probes (20 probe pairs) are chosen that are complementary to each of about 40,000 genes for which there are ESTs in the public database. This set of ESTs covers roughly one-third to one-half of all human genes and these arrays will allow the levels of all of them to be monitored in a parallel set of overnight hybridizations.

4) Improved signal to noise ratio.

[0075] Blotted nucleic acids typically rely on ionic, electrostatic, and hydrophobic interactions to attach the blotted nucleic acids to the substrate. Bonds are formed at multiple points along the nucleic acid restricting degrees of freedom and interfere with the ability of the nucleic acid to hybridize to its complementary target. In contrast, the preferred arrays of this invention are chemically synthesized. The oligonucleotide probes are attached to the substrate by a single terminal covalent bond. The probes have more degrees of freedom and are capable of participating in complex interactions with their complementary targets. Consequently, such probe arrays show significantly higher hybridization efficiencies (10 times, 100 times, and even 1000 times more efficient) than blotted arrays. Less target oligonucleotide is used to produce a given signal thereby dramatically improving the signal to noise ratio. Consequently the methods of this invention permit detection of only a few copies of a nucleic acid in extremely complex nucleic acid mixtures.

B) Preferred High Density Arrays

[0076] Preferred high density arrays of this invention comprise greater than about 100, preferably greater than about 1000, more preferably greater than about 16,000 and most preferably greater than about 65,000 or 250,000 or even greater than about 1,000,000 different oligonucleotide probes. The oligonucleotide probes range from about 5 to about 50 or about 5 to about 45 nucleotides, more preferably from about 10 to about 40 nucleotides and most preferably from about 15 to about 40 nucleotides in length. In particular preferred embodiments, the oligonucleotide probes are 20 or 25 nucleotides in length. It was a discovery of this invention that relatively short oligonucleotide probes sufficient to specifically hybridize to and distinguish target sequences. Thus in one preferred embodiment, the oligonucleotide probes are less than 50 nucleotides in length, generally less than 46 nucleotides, more generally less than 41 nucleotides, most generally less than 36 nucleotides, preferably less than 31 nucleotides, more preferably less than 26 nucleotides and most preferably less than 21 nucleotides in length. The probes can also be less than 16 nucleotides or less than even 11 nucleotides in length.

[0077] The location and sequence of each different oligonucleotide probe sequence in the array is known. Moreover, the large number of different probes occupies a relatively small area providing a high density array having a probe density of generally greater than about 60, more generally greater than about 100, most generally greater than about 600, often greater than about 1000, more often greater than about 5,000, most often greater than about 10,000, preferably greater than about 40,000 more preferably greater than about 100,000, and most preferably greater than about 400,000 different oligonucleotide probes per cm². The small surface area of the array (often less than about 10 cm², preferably less than about 5 cm² more preferably less than about 2 cm², and most preferably less than about 1.6 cm²) permits extremely uniform hybridization conditions (temperature regulation, salt content, etc.) while the extremely large number of probes allows massively parallel processing of hybridizations.

[0078] Finally, because of the small area occupied by the high density arrays, hybridization may be carried out in extremely small fluid volumes (e.g., 250 µl or less, more preferably 100 µl or less, and most preferably 10 µl or less). In small volumes, hybridization may proceed very rapidly. In addition, hybridization conditions are extremely uniform throughout the sample, and the hybridization format is amenable to automated processing.

II. Uses of Expression monitoring.

[0079] This invention demonstrates that hybridization with high density oligonucleotide probe arrays provides an effective means of monitoring expression of a multiplicity of genes. In addition this invention provides for methods of sample treatment and array designs and methods of probe selection that optimize signal detection at extremely low concentrations in complex nucleic acid mixtures.

[0080] The expression monitoring methods of this invention may be used in a wide variety of circumstances including detection of disease, identification of differential gene expression between two samples (e.g., a pathological as compared to a healthy sample), screening for compositions that upregulate or downregulate the expression of particular genes, and so forth.

[0081] In one preferred embodiment, the methods of this invention are used to monitor the expression (transcription) levels of nucleic acids whose expression is altered in a disease state. For example, a cancer may be characterized by the overexpression of a particular marker such as the HER2 (c-erbB-2/neu) proto-oncogene in the case of breast cancer. Similarly, overexpression of receptor tyrosine kinases (RTKs) is associated with the etiology of a number of tumors including carcinomas of the breast, liver, bladder, pancreas, as well as glioblastomas, sarcomas and squamous carcinomas (see Carpenter, *Ann. Rev. Biochem.*, 56: 881-914 (1987)). Conversely, a cancer (e.g., colorectal, lung and breast) may be characterized by the mutation of or underexpression of a tumor suppressor gene such as P53 (see, e.g., Tominaga *et al. Critical Rev. in Oncogenesis*, 3: 257-282 (1992)).

[0082] In another preferred embodiment, the methods of this invention are used to monitor expression of various

genes in response to defined stimuli, such as a drug. The methods are particularly advantageous because they permit simultaneous monitoring of the expression of thousands of genes. This is especially useful in drug research if the end point description is a complex one, not simply asking if one particular gene is overexpressed or underexpressed. Thus, where a disease state or the mode of action of a drug is not well characterized, the methods of this invention allow rapid determination of the particularly relevant genes.

[0083] As indicated above, the materials and methods of this invention are typically used to monitor the expression of a multiplicity of different genes simultaneously. Thus, in one embodiment, the invention provide for simultaneous monitoring of at least about 10, preferably at least about 100, more preferably at least about 1000, still more preferably at least about 10,000, and most preferably at least about 100,000 different genes.

[0084] The expression monitoring methods of this invention can also be used for gene discovery. Many genes that have been discovered to date have been classified into families based on commonality of the sequences. Because of the extremely large number of probes it is possible to place in the high density array, it is possible to include oligonucleotide probes representing known or parts of known members from every gene class. In utilizing such a "chip" (high density array) genes that are already known would give a positive signal at loci containing both variable and common regions. For unknown genes, only the common regions of the gene family would give a positive signal. The result would indicate the possibility of a newly discovered gene.

[0085] The expression monitoring methods of this invention also allow the development of "dynamic" gene databases. The Human Genome Project and commercial sequencing projects have generated large static databases which list thousands of sequences without regard to function or genetic interaction. Expression analysis using the methods of this invention produces "dynamic" databases that define a gene's function and its interactions with other genes. Without the ability to monitor the expression of large numbers of genes simultaneously, however, the work of creating such a database is enormous. The tedious nature of using DNA sequence analysis for determining an expression pattern involves preparing a cDNA library from the RNA isolated from the cells of interest and then sequencing the library. As the DNA is sequenced, the operator lists the sequences that are obtained and counts them. Thousands of sequences would have to be determined and then the frequency of those gene sequences would define the expression pattern of genes for the cells being studied.

[0086] By contrast, using an expression monitoring array to obtain the data according to the methods of this invention is relatively fast and easy. The process involves stimulating the cells to induce expression, obtaining the RNA from the cells and then either labeling the RNA directly or creating a cDNA copy of the RNA. If cDNA is to be hybridized to the chip, fluorescent molecules are incorporated during the DNA polymerization. Either the labeled RNA or the labeled cDNA is then hybridized to a high density array in one overnight experiment. The hybridization provides a quantitative assessment of the levels of every single one of the genes with no additional sequencing. In addition the methods of this invention are much more sensitive allowing a few copies of expressed genes per cell to be detected. This procedure is demonstrated in the examples provided herein.

III. Methods of monitoring gene expression.

[0087] Generally the methods of monitoring gene expression of this invention involve (1) providing a pool of target nucleic acids comprising RNA transcript(s) of one or more target gene(s), or nucleic acids derived from the RNA transcript(s); (2) hybridizing the nucleic acid sample to a high density array of probes (including control probes); and (3) detecting the hybridized nucleic acids and calculating a relative expression (transcription) level.

A) Providing a nucleic acid sample.

[0088] One of skill in the art will appreciate that in order to measure the transcription level (and thereby the expression level) of a gene or genes, it is desirable to provide a nucleic acid sample comprising mRNA transcript(s) of the gene or genes, or nucleic acids derived from the mRNA transcript(s). As used herein, a nucleic acid derived from an mRNA transcript refers to a nucleic acid for whose synthesis the mRNA transcript or a subsequence thereof has ultimately served as a template. Thus, a cDNA reverse transcribed from an mRNA, an RNA transcribed from that cDNA, a DNA amplified from the cDNA, an RNA transcribed from the amplified DNA, etc., are all derived from the mRNA transcript and detection of such derived products is indicative of the presence and/or abundance of the original transcript in a sample. Thus, suitable samples include, but are not limited to, mRNA transcripts of the gene or genes, cDNA reverse transcribed from the mRNA, cRNA transcribed from the cDNA, DNA amplified from the genes, RNA transcribed from amplified DNA, and the like.

[0089] In a particularly preferred embodiment, where it is desired to quantify the transcription level (and thereby expression) of a one or more genes in a sample, the nucleic acid sample is one in which the concentration of the mRNA transcript(s) of the gene or genes, or the concentration of the nucleic acids derived from the mRNA transcript(s), is proportional to the transcription level (and therefore expression level) of that gene. Similarly, it is preferred that the

hybridization signal intensity be proportional to the amount of hybridized nucleic acid. While it is preferred that the proportionality be relatively strict (e.g., a doubling in transcription rate results in a doubling in mRNA transcript in the sample nucleic acid pool and a doubling in hybridization signal), one of skill will appreciate that the proportionality can be more relaxed and even non-linear. Thus, for example, an assay where a 5 fold difference in concentration of the target mRNA results in a 3 to 6 fold difference in hybridization intensity is sufficient for most purposes. Where more precise quantification is required appropriate controls can be run to correct for variations introduced in sample preparation and hybridization as described herein. In addition, serial dilutions of "standard" target mRNAs can be used to prepare calibration curves according to methods well known to those of skill in the art. Of course, where simple detection of the presence or absence of a transcript is desired, no elaborate control or calibration is required.

[0090] In the simplest embodiment, such a nucleic acid sample is the total mRNA isolated from a biological sample. The term "biological sample", as used herein, refers to a sample obtained from an organism or from components (e.g., cells) of an organism. The sample may be of any biological tissue or fluid. Frequently the sample will be a "clinical sample" which is a sample derived from a patient. Such samples include, but are not limited to, sputum, blood, blood cells (e.g., white cells), tissue or fine needle biopsy samples, urine, peritoneal fluid, and pleural fluid, or cells therefrom. Biological samples may also include sections of tissues such as frozen sections taken for histological purposes.

[0091] The nucleic acid (either genomic DNA or mRNA) may be isolated from the sample according to any of a number of methods well known to those of skill in the art. One of skill will appreciate that where alterations in the copy number of a gene are to be detected genomic DNA is preferably isolated. Conversely, where expression levels of a gene or genes are to be detected, preferably RNA (mRNA) is isolated.

[0092] Methods of isolating total mRNA are well known to those of skill in the art. For example, methods of isolation and purification of nucleic acids are described in detail in Chapter 3 of *Laboratory Techniques in Biochemistry and Molecular Biology: Hybridization With Nucleic Acid Probes, Part 1. Theory and Nucleic Acid Preparation*, P. Tijssen, ed. Elsevier, N.Y. (1993) and Chapter 3 of *Laboratory Techniques in Biochemistry and Molecular Biology: Hybridization With Nucleic Acid Probes, Part 1. Theory and Nucleic Acid Preparation*, P. Tijssen, ed. Elsevier, N.Y. (1993).

[0093] In a preferred embodiment, the total nucleic acid is isolated from a given sample using, for example, an acid guanidinium-phenol-chloroform extraction method and polyA⁺ mRNA is isolated by oligo dT column chromatography or by using (dT)_n magnetic beads (see, e.g., Sambrook et al., *Molecular Cloning: A Laboratory Manual* (2nd ed.), Vols. 1-3, Cold Spring Harbor Laboratory, (1989), or *Current Protocols in Molecular Biology*, F. Ausubel et al., ed. Greene Publishing and Wiley-Interscience, New York (1987)).

[0094] Frequently, it is desirable to amplify the nucleic acid sample prior to hybridization. One of skill in the art will appreciate that whatever amplification method is used, if a quantitative result is desired, care must be taken to use a method that maintains or controls for the relative frequencies of the amplified nucleic acids.

[0095] Methods of "quantitative" amplification are well known to those of skill in the art. For example, quantitative PCR involves simultaneously co-amplifying a known quantity of a control sequence using the same primers. This provides an internal standard that may be used to calibrate the PCR reaction. The high density array may then include probes specific to the internal standard for quantification of the amplified nucleic acid.

[0096] One preferred internal standard is a synthetic AW106 cRNA. The AW106 cRNA is combined with RNA isolated from the sample according to standard techniques known to those of skill in the art. The RNA is then reverse transcribed using a reverse transcriptase to provide copy DNA. The cDNA sequences are then amplified (e.g., by PCR) using labeled primers. The amplification products are separated, typically by electrophoresis, and the amount of radioactivity (proportional to the amount of amplified product) is determined. The amount of mRNA in the sample is then calculated by comparison with the signal produced by the known AW106 RNA standard. Detailed protocols for quantitative PCR are provided in *PCR Protocols, A Guide to Methods and Applications*, Innis et al., Academic Press, Inc. N.Y., (1990).

[0097] Other suitable amplification methods include, but are not limited to polymerase chain reaction (PCR) (Innis, et al., *PCR Protocols. A guide to Methods and Application*. Academic Press, Inc. San Diego, (1990)), ligase chain reaction (LCR) (see Wu and Wallace, *Genomics*, 4: 560 (1989), Landegren, et al., *Science*, 241: 1077 (1988) and Barringer, et al., *Gene*, 89: 117 (1990). transcription amplification (Kwoh, et al., *Proc. Natl. Acad. Sci. USA*, 86: 1173 (1989)), and self-sustained sequence replication (Guatelli, et al., *Proc. Nat. Acad. Sci. USA*, 87: 1874 (1990)).

[0098] In a particularly preferred embodiment, the sample mRNA is reverse transcribed with a reverse transcriptase and a primer consisting of oligo dT and a sequence encoding the phage T7 promoter to provide single stranded DNA template. The second DNA strand is polymerized using a DNA polymerase. After synthesis of double-stranded cDNA, T7 RNA polymerase is added and RNA is transcribed from the cDNA template. Successive rounds of transcription from each single cDNA template results in amplified RNA. Methods of *in vitro* polymerization are well known to those of skill in the art (see, e.g., Sambrook, *supra.*) and this particular method is described in detail by Van Gelder, et al., *Proc. Natl. Acad. Sci. USA*, 87: 1663-1667 (1990) who demonstrate that *in vitro* amplification according to this method preserves the relative frequencies of the various RNA transcripts. Moreover, Eberwine et al. *Proc. Natl. Acad. Sci. USA*, 89: 3010-3014 provide a protocol that uses two rounds of amplification via *in vitro* transcription to achieve greater than 10⁶ fold amplification of the original starting material thereby permitting expression monitoring even where bio-

logical samples are limited.

[0099] It will be appreciated by one of skill in the art that the direct transcription method described above provides an antisense (aRNA) pool. Where antisense RNA is used as the target nucleic acid, the oligonucleotide probes provided in the array are chosen to be complementary to subsequences of the antisense nucleic acids. Conversely, where the target nucleic acid pool is a pool of sense nucleic acids, the oligonucleotide probes are selected to be complementary to subsequences of the sense nucleic acids. Finally, where the nucleic acid pool is double stranded, the probes may be of either sense as the target nucleic acids include both sense and antisense strands.

[0100] The protocols cited above include methods of generating pools of either sense or antisense nucleic acids. Indeed, one approach can be used to generate either sense or antisense nucleic acids as desired. For example, the cDNA can be directionally cloned into a vector (e.g., Stratagene's p Bluescript II KS (+) phagemid) such that it is flanked by the T3 and T7 promoters. *In vitro* transcription with the T3 polymerase will produce RNA of one sense (the sense depending on the orientation of the insert), while *in vitro* transcription with the T7 polymerase will produce RNA having the opposite sense. Other suitable cloning systems include phage lambda vectors designed for Cre-loxP plasmid sub-cloning (see e.g., Palazzolo *et al.*, *Gene*, 88: 25-36 (1990)).

[0101] In a particularly preferred embodiment, a high activity RNA polymerase (e.g. about 2500 units/ μ L for T7, available from Epicentre Technologies) is used.

B) Labeling nucleic acids.

[0102] In a preferred embodiment, the hybridized nucleic acids are detected by detecting one or more labels attached to the sample nucleic acids. The labels may be incorporated by any of a number of means well known to those of skill in the art. However, in a preferred embodiment, the label is simultaneously incorporated during the amplification step in the preparation of the sample nucleic acids. Thus, for example, polymerase chain reaction (PCR) with labeled primers or labeled nucleotides will provide a labeled amplification product. In a preferred embodiment, transcription amplification, as described above, using a labeled nucleotide (e.g. fluorescein-labeled UTP and/or CTP) incorporates a label into the transcribed nucleic acids.

[0103] Alternatively, a label may be added directly to the original nucleic acid sample (e.g., mRNA, polyA mRNA, cDNA, etc.) or to the amplification product after the amplification is completed. Means of attaching labels to nucleic acids are well known to those of skill in the art and include, for example nick translation or end-labeling (e.g. with a labeled RNA) by kinasing of the nucleic acid and subsequent attachment (ligation) of a nucleic acid linker joining the sample nucleic acid to a label (e.g., a fluorophore).

[0104] Detectable labels suitable for use in the present invention include any composition detectable by spectroscopic, photochemical, biochemical, immunochemical, electrical, optical or chemical means. Useful labels in the present invention include biotin for staining with labeled streptavidin conjugate, magnetic beads (e.g., Dynabeads™), fluorescent dyes (e.g., fluorescein, texas red, rhodamine, green fluorescent protein, and the like), radiolabels (e.g., 3 H, 125 I, 35 S, 14 C, or 32 P), enzymes (e.g., horse radish peroxidase, alkaline phosphatase and others commonly used in an ELISA), and colorimetric labels such as colloidal gold or colored glass or plastic (e.g., polystyrene, polypropylene, latex, etc.) beads. Patents teaching the use of such labels include U.S. Patent Nos. 3,817,837; 3,850,752; 3,939,350; 3,996,345; 4,277,437; 4,275,149; and 4,366,241.

[0105] Means of detecting such labels are well known to those of skill in the art. Thus, for example, radiolabels may be detected using photographic film or scintillation counters, fluorescent markers may be detected using a photodetector to detect emitted light. Enzymatic labels are typically detected by providing the enzyme with a substrate and detecting the reaction product produced by the action of the enzyme on the substrate, and colorimetric labels are detected by simply visualizing the colored label.

[0106] The label may be added to the target (sample) nucleic acid(s) prior to, or after the hybridization. So called "direct labels" are detectable labels that are directly attached to or incorporated into the target (sample) nucleic acid prior to hybridization. In contrast, so called "indirect labels" are joined to the hybrid duplex after hybridization. Often, the indirect label is attached to a binding moiety that has been attached to the target nucleic acid prior to the hybridization. Thus, for example, the target nucleic acid may be biotinylated before the hybridization. After hybridization, an avidin-conjugated fluorophore will bind the biotin bearing hybrid duplexes providing a label that is easily detected. For a detailed review of methods of labeling nucleic acids and detecting labeled hybridized nucleic acids see *Laboratory Techniques in Biochemistry and Molecular Biology*, Vol. 24: *Hybridization With Nucleic Acid Probes*, P. Tijssen, ed. Elsevier, N.Y., (1993)).

[0107] Fluorescent labels are preferred and easily added during an *in vitro* transcription reaction. In a preferred embodiment, fluorescein labeled UTP and CTP are incorporated into the RNA produced in an *in vitro* transcription reaction as described above.

C) Modifying sample to improve signal/noise ratio.

[0108] The nucleic acid sample may be modified prior to hybridization to the high density probe array in order to reduce sample complexity thereby decreasing background signal and improving sensitivity of the measurement. In one embodiment, complexity reduction is achieved by selective degradation of background mRNA. This is accomplished by hybridizing the sample mRNA (e.g., polyA⁺ RNA) with a pool of DNA oligonucleotides that hybridize specifically with the regions to which the probes in the array specifically hybridize. In a preferred embodiment, the pool of oligonucleotides consists of the same probe oligonucleotides as found on the high density array.

[0109] The pool of oligonucleotides hybridizes to the sample mRNA forming a number of double stranded (hybrid duplex) nucleic acids. The hybridized sample is then treated with RNase A, a nuclease that specifically digests single stranded RNA. The RNase A is then inhibited, using a protease and/or commercially available RNase inhibitors, and the double stranded nucleic acids are then separated from the digested single stranded RNA. This separation may be accomplished in a number of ways well known to those of skill in the art including, but not limited to, electrophoresis, and gradient centrifugation. However, in a preferred embodiment, the pool of DNA oligonucleotides is provided attached to beads forming thereby a nucleic acid affinity column. After digestion with the RNase A, the hybridized DNA is removed simply by denaturing (e.g., by adding heat or increasing salt) the hybrid duplexes and washing the previously hybridized mRNA off in an elution buffer.

[0110] The undigested mRNA fragments which will be hybridized to the probes in the high density array are then preferably end-labeled with a fluorophore attached to an RNA linker using an RNA ligase. This procedure produces a labeled sample RNA pool in which the nucleic acids that do not correspond to probes in the array are eliminated and thus unavailable to contribute to a background signal.

[0111] Another method of reducing sample complexity involves hybridizing the mRNA with deoxyoligonucleotides that hybridize to regions that border on either side the regions to which the high density array probes are directed. Treatment with RNase H selectively digests the double stranded (hybrid duplexes) leaving a pool of single-stranded mRNA corresponding to the short regions (e.g., 20 mer) that were formerly bounded by the deoxyoligonucleotide probes and which correspond to the targets of the high density array probes and longer mRNA sequences that correspond to regions between the targets of the probes of the high density array. The short RNA fragments are then separated from the long fragments (e.g., by electrophoresis), labeled if necessary as described above, and then are ready for hybridization with the high density probe array.

[0112] In a third approach, sample complexity reduction involves the selective removal of particular (preselected) mRNA messages. In particular, highly expressed mRNA messages that are not specifically probed by the probes in the high density array are preferably removed. This approach involves hybridizing the polyA⁺ mRNA with an oligonucleotide probe that specifically hybridizes to the preselected message close to the 3' (poly A) end. The probe may be selected to provide high specificity and low cross reactivity. Treatment of the hybridized message/probe complex with RNase H digests the double stranded region effectively removing the polyA⁺ tail from the rest of the message. The sample is then treated with methods that specifically retain or amplify polyA⁺ RNA (e.g., an oligo dT column or (dT)_n magnetic beads). Such methods will not retain or amplify the selected message(s) as they are no longer associated with a polyA⁺ tail. These highly expressed messages are effectively removed from the sample providing a sample that has reduced background mRNA.

IV. Hybridization Array Design.**A) Probe composition.**

[0113] One of skill in the art will appreciate that an enormous number of array designs are suitable for the practice of this invention. The high density array will typically include a number of probes that specifically hybridize to the nucleic acid(s) expression of which is to be detected. In addition, in a preferred embodiment, the array will include one or more control probes.

1) Test probes.

[0114] In its simplest embodiment, the high density array includes "test probes". These are oligonucleotides that range from about 5 to about 45 or 5 to about 50 nucleotides, more preferably from about 10 to about 40 nucleotides and most preferably from about 15 to about 40 nucleotides in length. In other particularly preferred embodiments the probes are 20 or 25 nucleotides in length. These oligonucleotide probes have sequences complementary to particular subsequences of the genes whose expression they are designed to detect. Thus, the test probes are capable of specifically hybridizing to the target nucleic acid they are to detect.

[0115] In addition to test probes that bind the target nucleic acid(s) of interest, the high density array can contain a

number of control probes. The control probes fall into three categories referred to herein as 1) Normalization controls; 2) Expression level controls; and 3) Mismatch controls.

2) Normalization controls.

[0116] Normalization controls are oligonucleotide probes that are perfectly complementary to labeled reference oligonucleotides that are added to the nucleic acid sample. The signals obtained from the normalization controls after hybridization provide a control for variations in hybridization conditions, label intensity, "reading" efficiency and other factors that may cause the signal of a perfect hybridization to vary between arrays. In a preferred embodiment, signals (e.g., fluorescence intensity) read from all other probes in the array are divided by the signal (e.g., fluorescence intensity) from the control probes thereby normalizing the measurements.

[0117] Virtually any probe may serve as a normalization control. However, it is recognized that hybridization efficiency varies with base composition and probe length. Preferred normalization probes are selected to reflect the average length of the other probes present in the array, however, they can be selected to cover a range of lengths. The normalization control(s) can also be selected to reflect the (average) base composition of the other probes in the array, however in a preferred embodiment, only one or a few normalization probes are used and they are selected such that they hybridize well (i.e. no secondary structure) and do not match any target-specific probes.

[0118] Normalization probes can be localized at any position in the array or at multiple positions throughout the array to control for spatial variation in hybridization efficiently. In a preferred embodiment, the normalization controls are located at the corners or edges of the array as well as in the middle.

3) Expression level controls,

[0119] Expression level controls are probes that hybridize specifically with constitutively expressed genes in the biological sample. Expression level controls are designed to control for the overall health and metabolic activity of a cell. Examination of the covariance of an expression level control with the expression level of the target nucleic acid indicates whether measured changes or variations in expression level of a gene is due to changes in transcription rate of that gene or to general variations in health of the cell. Thus, for example, when a cell is in poor health or lacking a critical metabolite the expression levels of both an active target gene and a constitutively expressed gene are expected to decrease. The converse is also true. Thus where the expression levels of both an expression level control and the target gene appear to both decrease or to both increase, the change may be attributed to changes in the metabolic activity of the cell as a whole, not to differential expression of the target gene in question. Conversely, where the expression levels of the target gene and the expression level control do not covary, the variation in the expression level of the target gene is attributed to differences in regulation of that gene and not to overall variations in the metabolic activity of the cell.

[0120] Virtually any constitutively expressed gene provides a suitable target for expression level controls. Typically expression level control probes have sequences complementary to subsequences of constitutively expressed "house-keeping genes" including, but not limited to the β -actin gene, the transferrin receptor gene, the GAPDH gene, and the like.

4) Mismatch controls.

[0121] Mismatch controls may also be provided for the probes to the target genes, for expression level controls or for normalization controls. Mismatch controls are oligonucleotide probes identical to their corresponding test or control probes except for the presence of one or more mismatched bases. A mismatched base is a base selected so that it is not complementary to the corresponding base in the target sequence to which the probe would otherwise specifically hybridize. One or more mismatches are selected such that under appropriate hybridization conditions (e.g. stringent conditions) the test or control probe would be expected to hybridize with its target sequence, but the mismatch probe would not hybridize (or would hybridize to a significantly lesser extent). Preferred mismatch probes contain a central mismatch. Thus, for example, where a probe is a 20 mer, a corresponding mismatch probe will have the identical sequence except for a single base mismatch (e.g., substituting a G, a C or a T for an A) at any of positions 6 through 14 (the central mismatch).

[0122] Mismatch probes thus provide a control for non-specific binding or cross-hybridization to a nucleic acid in the sample other than the target to which the probe is directed. Mismatch probes thus indicate whether a hybridization is specific or not. For example, if the target is present the perfect match probes should be consistently brighter than the mismatch probes. In addition, if all central mismatches are present, the mismatch probes can be used to detect a mutation. Finally, it was also a discovery of the present invention that the difference in intensity between the perfect match and the mismatch probe ($I(\text{PM}) - I(\text{MM})$) provides a good measure of the concentration of the hybridized material.

5) Sample preparation/amplification controls.

[0123] The high density array may also include sample preparation/amplification control probes. These are probes that are complementary to subsequences of control genes selected because they do not normally occur in the nucleic acids of the particular biological sample being assayed. Suitable sample preparation/amplification control probes include, for example, probes to bacterial genes (e.g., Bio B) where the sample in question is a biological from a eukaryote.

[0124] The RNA sample is then spiked with a known amount of the nucleic acid to which the sample preparation/amplification control probe is directed before processing. Quantification of the hybridization of the sample preparation/amplification control probe then provides a measure of alteration in the abundance of the nucleic acids caused by processing steps (e.g. PCR, reverse transcription, *in vitro* transcription, etc.).

B) Probe Selection and Optimization.

[0125] In a preferred embodiment, oligonucleotide probes in the high density array are selected to bind specifically to the nucleic acid target to which they are directed with minimal non-specific binding or cross-hybridization under the particular hybridization conditions utilized. Because the high density arrays of this invention can contain in excess of 1,000,000 different probes, it is possible to provide every probe of a characteristic length that binds to a particular nucleic acid sequence. Thus, for example, the high density array can contain every possible 20 mer sequence complementary to an IL-2 mRNA.

[0126] There, however, may exist 20 mer subsequences that are not unique to the IL-2 mRNA. Probes directed to these subsequences are expected to cross hybridize with occurrences of their complementary sequence in other regions of the sample genome. Similarly, other probes simply may not hybridize effectively under the hybridization conditions (e.g., due to secondary structure, or interactions with the substrate or other probes). Thus, in a preferred embodiment, the probes that show such poor specificity or hybridization efficiency are identified and may not be included either in the high density array itself (e.g., during fabrication of the array) or in the post-hybridization data analysis.

[0127] In addition, in a preferred embodiment, expression monitoring arrays are used to identify the presence and expression (transcription) level or genes which are several hundred base pairs long. For most applications it would be useful to identify the presence, absence, or expression level of several thousand to one hundred thousand genes. Because the number of oligonucleotides per array is limited in a preferred embodiment, it is desired to include only a limited set of probes specific to each gene whose expression is to be detected.

[0128] It is a discovery of this invention that probes as short as 15, 20, or 25 nucleotides are sufficient to hybridize to a subsequence of a gene and that, for most genes, there is a set of probes that performs well across a wide range of target nucleic acid concentrations. In a preferred embodiment, it is desirable to choose a preferred or "optimum" subset of probes for each gene before synthesizing the high density array.

1) Hybridization and Cross-Hybridization Data.

[0129] Thus, in one embodiment, this invention provides for a method of optimizing a probe set for detection of a particular gene. Generally, this method involves providing a high density array containing a multiplicity of probes of one or more particular length(s) that are complementary to subsequences of the mRNA transcribed by the target gene. In one embodiment the high density array may contain every probe of a particular length that is complementary to a particular mRNA. The probes of the high density array are then hybridized with their target nucleic acid alone and then hybridized with a high complexity, high concentration nucleic acid sample that does not contain the targets complementary to the probes. Thus, for example, where the target nucleic acid is an RNA, the probes are first hybridized with their target nucleic acid alone and then hybridized with RNA made from a cDNA library (e.g., reverse transcribed polyA⁺ mRNA) where the sense of the hybridized RNA is opposite that of the target nucleic acid (to insure that the high complexity sample does not contain targets for the probes). Those probes that show a strong hybridization signal with their target and little or no cross-hybridization with the high complexity sample are preferred probes for use in the high density arrays of this invention.

[0130] The high density array may additionally contain mismatch controls for each of the probes to be tested. In a preferred embodiment, the mismatch controls contain a central mismatch. Where both the mismatch control and the target probe show high levels of hybridization (e.g., the hybridization to the mismatch is nearly equal to or greater than the hybridization to the corresponding test probe), the test probe is preferably not used in the high density array.

[0131] In a particularly preferred embodiment, optimal probes are selected according to the following method: First, as indicated above, an array is provided containing a multiplicity of oligonucleotide probes complementary to subsequences of the target nucleic acid. The oligonucleotide probes may be of a single length or may span a variety of lengths ranging from 5 to 50 nucleotides. The high density array may contain every probe of a particular length that is complementary to a particular mRNA or may contain probes selected from various regions of particular mRNAs. For

each target-specific probe the array also contains a mismatch control probe; preferably a central mismatch control probe.

[0132] The oligonucleotide array is hybridized to a sample containing target nucleic acids having subsequences complementary to the oligonucleotide probes and the difference in hybridization intensity between each probe and its mismatch control is determined. Only those probes where the difference between the probe and its mismatch control exceeds a threshold hybridization intensity (e.g. preferably greater than 10% of the background signal intensity, more preferably greater than 20% of the background signal intensity and most preferably greater than 50% of the background signal intensity) are selected. Thus, only probes that show a strong signal compared to their mismatch control are selected.

[0133] The probe optimization procedure can optionally include a second round of selection. In this selection, the oligonucleotide probe array is hybridized with a nucleic acid sample that is not expected to contain sequences complementary to the probes. Thus, for example, where the probes are complementary to the RNA sense strand a sample of antisense RNA is provided. Of course, other samples could be provided such as samples from organisms or cell lines known to be lacking a particular gene, or known for not expressing a particular gene.

[0134] Only those probes where both the probe and its mismatch control show hybridization intensities below a threshold value (e.g. less than about 5 times the background signal intensity, preferably equal to or less than about 2 times the background signal intensity, more preferably equal to or less than about 1 times the background signal intensity, and most preferably equal or less than about half background signal intensity) are selected. In this way probes that show minimal non-specific binding are selected. Finally, in a preferred embodiment, the *n* probes (where *n* is the number of probes desired for each target gene) that pass both selection criteria and have the highest hybridization intensity for each target gene are selected for incorporation into the array, or where already present in the array, for subsequent data analysis. Of course, one of skill in the art, will appreciate that either selection criterion could be used alone for selection of probes.

2) Heuristic rules.

[0135] Using the hybridization and cross-hybridization data obtained as described above, graphs can be made of hybridization and cross-hybridization intensities versus various probe properties e.g., number of As, number of Cs in a window of 8 bases, palindromic strength, etc. The graphs can then be examined for correlations between those properties and the hybridization or cross-hybridization intensities. Thresholds can be set beyond which it looks like hybridization is always poor or cross hybridization is always very strong. If any probe fails one of the criteria, it is rejected from the set of probes and therefore, not placed on the chip. This will be called the heuristic rules method.

[0136] One set of rules developed for 20 mer probes in this manner is the following:

Hybridization rules:

- 1) Number of As is less than 9.
- 2) Number of Ts is less than 10 and greater than 0.
- 3) Maximum run of As, Gs, or Ts is less than 4 bases in a row.
- 4) Maximum run of any 2 bases is less than 11 bases.
- 5) Palindrome score is less than 6.
- 6) Clumping score is less than 6.
- 7) Number of As + Number of Ts is less than 14
- 8) Number of As + number of Gs is less than 15

With respect to rule number 4, requiring the maximum run of any two bases to be less than 11 bases guarantees that at least three different bases occur within any 12 consecutive nucleotides. A palindrome score is the maximum number of complementary bases if the oligonucleotide is folded over at a point that maximizes self complementarity. Thus, for example a 20 mer that is perfectly self-complementary would have a palindrome score of 10. A clumping score is the maximum number of three-mers of identical bases in a given sequence. Thus, for example, a run of 5 identical bases will produce a clumping score of 3 (bases 1-3, bases 2-4, and bases 3-5).

[0137] If any probe failed one of these criteria (1-8), the probe was not a member of the subset of probes placed on the chip. For example, if a hypothetical probe was 5'-AGCTTTTTCATGCATCTAT-3' the probe would not be synthesized on the chip because it has a run of four or more bases (i.e., run of six).

[0138] The cross hybridization rules developed for 20 mers were as follows:

- 1) Number of Cs is less than 8;
- 2) Number of Cs in any window of 8 bases is less than 4.

[0139] Thus, if any probe failed any of either the hybridization rules (1-8) or the cross-hybridization rules (1-2), the probe was not a member of the subset of probes placed on the chip. These rules eliminated many of the probes that cross hybridized strongly or exhibited low hybridization, and performed moderate job of eliminating weakly hybridizing probes.

[0140] These heuristic rules may be implemented by hand calculations, or alternatively, they may be implemented in software as is discussed below in Section IV.B.7.

3) Neural net.

[0141] In another embodiment, a neural net can be trained to predict the hybridization and cross-hybridization intensities based on the sequence of the probe or on other probe properties. The neural net can then be used to pick an arbitrary number of the "best" probes. One such neural net was developed for selecting 20-mer probes. This neural net was produced a moderate (0.7) correlation between predicted intensity and measured intensity, with a better model for cross hybridization than hybridization. Details of this neural net are provided in Example 6.

4) ANOVA Model

[0142] An analysis of variance (ANOVA) model may be built to model the intensities based on positions of consecutive base pairs. This is based on the theory that the melting energy is based on stacking energies of consecutive bases. The ANOVA model was used to find correlation between the a probe sequence and the hybridization and cross-hybridization intensities. The inputs were probe sequences broken down into consecutive base pairs. One model was made to predict hybridization, another was made to predict cross hybridization. The output was the hybridization or crosshybridization intensity.

[0143] There were 304 (19×16) possible inputs, consisting of the 14 possible two base combinations, and the 19 positions that those combinations could be found in. For example, the sequence aggctga... has "ag" in the first position, "gg" in the second position, "gc" in the third, "ct" in the fourth and so on.

[0144] The resulting model assigned a component of the output intensity to each of the possible inputs, so to estimate the intensity for a given sequence one simply adds the intensities for each of its 19 components.

5) Pruning (removal) of similar probes.

[0145] One of the causes of poor signals in expression chips is that genes other than the ones being monitored have sequences which are very similar to parts of the sequences which are being monitored. The easiest way to solve this is to remove probes which are similar to more than one gene. Thus, in a preferred embodiment, it is desirable to remove (prune) probes that hybridize to transcription products of more than one gene.

[0146] The simplest pruning method is to line up a proposed probe with all known genes for the organism being monitored, then count the number of matching bases. For example, given a probe to gene 1 of an organism and gene 2 of an organism as follows

```

probe from gene 1  aagcgcgatcgattatgctc
                   |      |||||
gene 2:            atctcggatcgatcggataagcgcgatcgattatgctcggcgga

```

has 8 matching bases in this alignment, but 20 matching bases in the following alignment:

```

probe from gene 1  aagcgcgatcgattatgctc
                   |||||
gene 2:            atctcggatcgatcggataagcgcgatcgattatgctcggcgga

```

More complicated algorithms also exist, which allow the detection of insertion or deletion mismatches. Such sequence alignment algorithms are well known to those of skill in the art and include, but are not limited to BLAST, or FASTA, or other gene matching programs such as those described above in the definitions section.

[0147] In another variant, where an organism has many different genes which are very similar, it is difficult to make

a probe set that measures the concentration only one of those very similar genes. One can then prune out any probes which are dissimilar, and make the probe set a probe set for that family of genes.

6) Synthesis cycle pruning.

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[0148] The cost of producing masks for a chip is approximately linearly related to the number of synthesis cycles. In a normal set of genes the distribution of the number of cycles any probe takes to build approximates a Gaussian distribution. Because of this the mask cost can normally be reduced by 15% by throwing out about 3 percent of the probes. In a preferred embodiment, synthesis cycle pruning simply involves eliminating (not including) those probes those probes that require a greater number of synthesis cycles than the maximum number of synthesis cycles selected for preparation of the particular subject high density oligonucleotide array. Since the typical synthesis of probes follows a regular pattern of bases put down (acgtacgtacgt) counting the number of synthesis steps needed to build a probe is easy. The listing shown in Table 1 provides typical code for counting the number of synthesis cycles a probe will need.

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Table 1. Typical code for counting synthesis cycles required for the chemical synthesis of a probe.

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5 static char base[] = "acgt".
//          a b c d e f g h i j k l m n o p q r s t u v w x y z
static short index[] = { 0, 0, 1, 0, 0, 0, 2, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 3, 0, 0, 0, 0, 0, 0 }.

10 short lookupIndex( char aBase ){
    if( isupper( aBase ) || !isalpha( aBase ) ){
        errorHwnd( "illegal base"),
        return -1,
    }
    if( strchr( base, aBase ) == NULL ){
        errorHwnd( "non-dna base"),
        return 0,
    }
    return index[ aBase - 'a' ].
}

25 static short calculateMinNumberOfSynthesisStepsForComplement( char local * buffer ){
    short i, last, current, cycles = 1,
    char buffer1[40],
    for( i=3D 0; buffer[i] != 0, i++ ){
        switch( tolower(buffer[i]) ){
            case 'a': buffer1[i] = 't';break;
            case 'c': buffer1[i] = 'g';break;
            case 'g': buffer1[i] = 'c';break;
            case 't': buffer1[i] = 'a';break,
        }
    }
    buffer1[i] = 0,
    if( buffer1[0] == 0 ) return 0,
    last = lookupIndex( buffer1[0] ),
    for( i = 1; buffer1[i] != 0; i++ ){
        current = lookupIndex( buffer1[i] ),
        if( current <= last ) cycles++;
        last = current;
    }
    return (short)((cycles - 1) * 4 + current + 1);
}

```

7) Combination of Selection methods.

[0149] The heuristic rules, neural net and annova model provide ways of pruning or reducing the number of probes for monitoring the expression of genes. As these methods do not necessarily produce the same results, or produce entirely independent results, it may be advantageous to combine the methods. For example, probes may be pruned or reduced if more than one method (e.g., two out of three) indicate the probe will not likely produce good results. Then, synthesis cycle pruning may be performed to reduce costs.

[0150] Fig. 11 shows the flow of a process of increasing the number of probes for monitoring the expression of genes after the number of probes has been reduced or pruned. In one embodiment, a user is able to specify the number of nucleic acid probes that should be placed on the chip to monitor the expression of each gene. As discussed above, it is advantageous to reduce probes that will not likely produce good results; however, the number of probes may be

reduced to substantially less than the desired number of probes.
[0151] At step 402, the number of probes for monitoring multiple genes is reduced by the heuristic rules method, neural net, annova model, synthesis cycle pruning, or any other method, or combination of methods. A gene is selected at step 404.

[0152] A determination is made whether the remaining probes for monitoring the selected gene number greater than 80% (which may be varied or user defined) of the desired number of probes. If yes, the computer system proceeds to the next gene at step 408 which will generally return to step 404.

[0153] If the remaining probes for monitoring the selected gene do not number greater than 80% of the desired number of probes, a determination is made whether the remaining probes for monitoring the selected gene number greater than 40% (which may be varied or user defined) of the desired number of probes. If yes, an "i" is appended to the end of the gene name to indicate that after pruning, the probes were incomplete at step 412.

[0154] At step 414, the number of probes is increased by loosening the constraints that rejected probes. For example, the thresholds in the heuristic rules may be increased by 1. Therefore, if previously probes were rejected if they had four As in a row, the rule may be loosened to five As in a row.

[0155] A determination is then made whether the remaining probes for monitoring the selected gene number greater than 80% of the desired number of probes at step 416. If yes, an "r" is appended to the end of the gene name at step 412 to indicate that the rules were loosened to generate the number of synthesized probes for that gene.

[0156] At step 420, a check is made to see if the probes for monitoring the selected gene only conflict with one or two other genes. If yes, the full set of probes complementary to the gene (or target sequence) are taken and pruned so that the probes remaining are exactly complementary to the selected gene exclusively at step 422.

[0157] A determination is then made whether the remaining probes for monitoring the selected gene number greater than 80% of the desired number of probes at step 424. If yes, an "s" is appended to the end of the gene name at step 426 to indicate that the only a few genes were similar to the selected gene.

[0158] At step 428, the probes for monitoring the selected gene are not reduced by conflicts at all. A determination is then made whether the remaining probes for monitoring the selected gene number greater than 80% of the desired number of probes at step 430. If yes, an "f" is appended to the end of the gene name at step 432 to indicate that the probes include the whole family of probes perfectly complementary to the gene.

[0159] If there are still not 80% of the desired number of probes, an error is reported at step 434. Any number of error handling procedures may be undertaken. For example, an error message may be generated for the user and the probes for the gene may not be stored. Alternatively, the user may be prompted to enter a new desired number of probes.

V. Synthesis of High Density Arrays

[0160] Methods of forming high density arrays of oligonucleotides, peptides and other polymer sequences with a minimal number of synthetic steps are known. The oligonucleotide analogue array can be synthesized on a solid substrate by a variety of methods, including, but not limited to, light-directed chemical coupling, and mechanically directed coupling. See Pirrung *et al.*, U.S. Patent No. 5,143,854 (see also PCT Application No. WO 90/15070) and Fodor *et al.*, PCT Publication Nos. WO 92/10092 and WO 93/09668 which disclose methods of forming vast arrays of peptides, oligonucleotides and other molecules using, for example, light-directed synthesis techniques. See also, Fodor *et al.*, *Science*, 251, 767-77 (1991). These procedures for synthesis of polymer arrays are now referred to as VLSIPS™ procedures. Using the VLSIPS™ approach, one heterogenous array of polymers is converted, through simultaneous coupling at a number of reaction sites, into a different heterogenous array. See, U.S. Application Serial Nos. 07/796,243 and 07/980,523.

[0161] The development of VLSIPS™ technology as described in the above-noted U.S. Patent No. 5,143,854 and PCT patent publication Nos. WO 90/15070 and 92/10092, is considered pioneering technology in the fields of combinatorial synthesis and screening of combinatorial libraries. More recently, patent application Serial No. 08/082,937, filed June 25, 1993 describes methods for making arrays of oligonucleotide probes that can be used to check or determine a partial or complete sequence of a target nucleic acid and to detect the presence of a nucleic acid containing a specific oligonucleotide sequence.

[0162] In brief, the light-directed combinatorial synthesis of oligonucleotide arrays on a glass surface proceeds using automated phosphoramidite chemistry and chip masking techniques. In one specific implementation, a glass surface is derivatized with a silane reagent containing a functional group, e.g., a hydroxyl or amine group blocked by a photolabile protecting group. Photolysis through a photolithographic mask is used selectively to expose functional groups which are then ready to react with incoming 5'-photoprotected nucleoside phosphoramidites. The phosphoramidites

react only with those sites which are illuminated (and thus exposed by removal of the photolabile blocking group). Thus, the phosphoramidites only add to those areas selectively exposed from the preceding step. These steps are repeated until the desired array of sequences have been synthesized on the solid surface. Combinatorial synthesis of different oligonucleotide analogues at different locations on the array is determined by the pattern of illumination during synthesis and the order of addition of coupling reagents.

[0163] In the event that an oligonucleotide analogue with a polyamide backbone is used in the VLSIPS™ procedure, it is generally inappropriate to use phosphoramidite chemistry to perform the synthetic steps, since the monomers do not attach to one another via a phosphate linkage. Instead, peptide synthetic methods are substituted. See, e.g., Pirrung *et al.* U.S. Pat. No. 5,143,854.

[0164] Peptide nucleic acids are commercially available from, e.g., Biosearch, Inc. (Bedford, MA) which comprise a polyamide backbone and the bases found in naturally occurring nucleosides. Peptide nucleic acids are capable of binding to nucleic acids with high specificity, and are considered "oligonucleotide analogues" for purposes of this disclosure.

[0165] In addition to the foregoing, additional methods which can be used to generate an array of oligonucleotides on a single substrate are described in co-pending Applications Ser. No. 07/980,523, filed November 20, 1992, and 07/796,243, filed November 22, 1991 and in PCT Publication No. WO 93/09668. In the methods disclosed in these applications, reagents are delivered to the substrate by either (1) flowing within a channel defined on predefined regions or (2) "spotting" on predefined regions. However, other approaches, as well as combinations of spotting and flowing, may be employed. In each instance, certain activated regions of the substrate are mechanically separated from other regions when the monomer solutions are delivered to the various reaction sites.

[0166] A typical "flow channel" method applied to the compounds and libraries of the present invention can generally be described as follows. Diverse polymer sequences are synthesized at selected regions of a substrate or solid support by forming flow channels on a surface of the substrate through which appropriate reagents flow or in which appropriate reagents are placed. For example, assume a monomer "A" is to be bound to the substrate in a first group of selected regions. If necessary, all or part of the surface of the substrate in all or a part of the selected regions is activated for binding by, for example, flowing appropriate reagents through all or some of the channels, or by washing the entire substrate with appropriate reagents. After placement of a channel block on the surface of the substrate, a reagent having the monomer A flows through or is placed in all or some of the channel(s). The channels provide fluid contact to the first selected regions, thereby binding the monomer A on the substrate directly or indirectly (via a spacer) in the first selected regions.

[0167] Thereafter, a monomer B is coupled to second selected regions, some of which may be included among the first selected regions. The second selected regions will be in fluid contact with a second flow channel(s) through translation, rotation, or replacement of the channel block on the surface of the substrate: through opening or closing a selected valve; or through deposition of a layer of chemical or photoresist. If necessary, a step is performed for activating at least the second regions. Thereafter, the monomer B is flowed through or placed in the second flow channel(s), binding monomer B at the second selected locations. In this particular example, the resulting sequences bound to the substrate at this stage of processing will be, for example, A, B, and AB. The process is repeated to form a vast array of sequences of desired length at known locations on the substrate.

[0168] After the substrate is activated, monomer A can be flowed through some of the channels, monomer B can be flowed through other channels, a monomer C can be flowed through still other channels, *etc.* In this manner, many or all of the reaction regions are reacted with a monomer before the channel block must be moved or the substrate must be washed and/or reactivated. By making use of many or all of the available reaction regions simultaneously, the number of washing and activation steps can be minimized.

[0169] One of skill in the art will recognize that there are alternative methods of forming channels or otherwise protecting a portion of the surface of the substrate. For example, according to some embodiments, a protective coating such as a hydrophilic or hydrophobic coating (depending upon the nature of the solvent) is utilized over portions of the substrate to be protected, sometimes in combination with materials that facilitate wetting by the reactant solution in other regions. In this manner, the flowing solutions are further prevented from passing outside of their designated flow paths.

[0170] The "spotting" methods of preparing compounds and libraries of the present invention can be implemented in much the same manner as the flow channel methods. For example, a monomer A can be delivered to and coupled with a first group of reaction regions which have been appropriately activated. Thereafter, a monomer B can be delivered to and reacted with a second group of activated reaction regions. Unlike the flow channel embodiments described above, reactants are delivered by directly depositing (rather than flowing) relatively small quantities of them in selected regions. In some steps, of course, the entire substrate surface can be sprayed or otherwise coated with a solution. In preferred embodiments, a dispenser moves from region to region, depositing only as much monomer as necessary at each stop. Typical dispensers include a micropipette to deliver the monomer solution to the substrate and a robotic system to control the position of the micropipette with respect to the substrate. In other embodiments, the dispenser

includes a series of tubes, a manifold, an array of pipettes, or the like so that various reagents can be delivered to the reaction regions simultaneously.

VI. Hybridization.

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[0171] Nucleic acid hybridization simply involves providing a denatured probe and target nucleic acid under conditions where the probe and its complementary target can form stable hybrid duplexes through complementary base pairing. The nucleic acids that do not form hybrid duplexes are then washed away leaving the hybridized nucleic acids to be detected, typically through detection of an attached detectable label. It is generally recognized that nucleic acids are denatured by increasing the temperature or decreasing the salt concentration of the buffer containing the nucleic acids. Under low stringency conditions (e.g., low temperature and/or high salt) hybrid duplexes (e.g., DNA:DNA, RNA:RNA, or RNA:DNA) will form even where the annealed sequences are not perfectly complementary. Thus specificity of hybridization is reduced at lower stringency. Conversely, at higher stringency (e.g., higher temperature or lower salt) successful hybridization requires fewer mismatches.

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[0172] One of skill in the art will appreciate that hybridization conditions may be selected to provide any degree of stringency. In a preferred embodiment, hybridization is performed at low stringency in this case in 6X SSPE-T at 37°C (0.005% Triton X-100) to ensure hybridization and then subsequent washes are performed at higher stringency (e.g., 1 X SSPE-T at 37°C) to eliminate mismatched hybrid duplexes. Successive washes may be performed at increasingly higher stringency (e.g., down to as low as 0.25 X SSPE-T at 37°C to 50°C) until a desired level of hybridization specificity is obtained. Stringency can also be increased by addition of agents such as formamide. Hybridization specificity may be evaluated by comparison of hybridization to the test probes with hybridization to the various controls that can be present (e.g., expression level control, normalization control, mismatch controls, etc.).

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[0173] In general, there is a tradeoff between hybridization specificity (stringency) and signal intensity. Thus, in a preferred embodiment, the wash is performed at the highest stringency that produces consistent results and that provides a signal intensity greater than approximately 10% of the background intensity. Thus, in a preferred embodiment, the hybridized array may be washed at successively higher stringency solutions and read between each wash. Analysis of the data sets thus produced will reveal a wash stringency above which the hybridization pattern is not appreciably altered and which provides adequate signal for the particular oligonucleotide probes of interest.

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[0174] In a preferred embodiment, background signal is reduced by the use of a detergent (e.g., C-TAB) or a blocking reagent (e.g., sperm DNA, cot-1 DNA, etc.) during the hybridization to reduce non-specific binding. In a particularly preferred embodiment, the hybridization is performed in the presence of about 0.5 mg/ml DNA (e.g., herring sperm DNA). The use of blocking agents in hybridization is well known to those of skill in the art (see, e.g., Chapter 8 in P. Tijssen, *supra*.)

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[0175] The stability of duplexes formed between RNAs or DNAs are generally in the order of RNA:RNA > RNA:DNA > DNA:DNA, in solution. Long probes have better duplex stability with a target, but poorer mismatch discrimination than shorter probes (mismatch discrimination refers to the measured hybridization signal ratio between a perfect match probe and a single base mismatch probe). Shorter probes (e.g., 8-mers) discriminate mismatches very well, but the overall duplex stability is low.

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[0176] Altering the thermal stability (T_m) of the duplex formed between the target and the probe using, e.g., known oligonucleotide analogues allows for optimization of duplex stability and mismatch discrimination. One useful aspect of altering the T_m arises from the fact that adenine-thymine (A-T) duplexes have a lower T_m than guanine-cytosine (G-C) duplexes, due in part to the fact that the A-T duplexes have 2 hydrogen bonds per base-pair, while the G-C duplexes have 3 hydrogen bonds per base pair. In heterogeneous oligonucleotide arrays in which there is a non-uniform distribution of bases, it is not generally possible to optimize hybridization for each oligonucleotide probe simultaneously. Thus, in some embodiments, it is desirable to selectively destabilize G-C duplexes and/or to increase the stability of A-T duplexes. This can be accomplished, e.g., by substituting guanine residues in the probes of an array which form G-C duplexes with hypoxanthine, or by substituting adenine residues in probes which form A-T duplexes with 2,6-diaminopurine or by using the salt tetramethyl ammonium chloride (TMACl) in place of NaCl.

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[0177] Altered duplex stability conferred by using oligonucleotide analogue probes can be ascertained by following, e.g., fluorescence signal intensity of oligonucleotide analogue arrays hybridized with a target oligonucleotide over time. The data allow optimization of specific hybridization conditions at, e.g., room temperature (for simplified diagnostic applications in the future).

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[0178] Another way of verifying altered duplex stability is by following the signal intensity generated upon hybridization with time. Previous experiments using DNA targets and DNA chips have shown that signal intensity increases with time, and that the more stable duplexes generate higher signal intensities faster than less stable duplexes. The signals reach a plateau or "saturate" after a certain amount of time due to all of the binding sites becoming occupied. These data allow for optimization of hybridization, and determination of the best conditions at a specified temperature.

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[0179] Methods of optimizing hybridization conditions are well known to those of skill in the art (see, e.g., *Laboratory*

Techniques in Biochemistry and Molecular Biology, Vol. 24: Hybridization With Nucleic Acid Probes. P. Tijssen, ed. Elsevier, N.Y., (1993)).

VII. Signal Detection.

[0180] Means of detecting labeled target (sample) nucleic acids hybridized to the probes of the high density array are known to those of skill in the art. Thus, for example, where a colorimetric label is used, simple visualization of the label is sufficient. Where a radioactive labeled probe is used, detection of the radiation (e.g. with photographic film or a solid state detector) is sufficient.

[0181] In a preferred embodiment, however, the target nucleic acids are labeled with a fluorescent label and the localization of the label on the probe array is accomplished with fluorescent microscopy. The hybridized array is excited with a light source at the excitation wavelength of the particular fluorescent label and the resulting fluorescence at the emission wavelength is detected. In a particularly preferred embodiment, the excitation light source is a laser appropriate for the excitation of the fluorescent label.

[0182] The confocal microscope may be automated with a computer-controlled stage to automatically scan the entire high density array. Similarly, the microscope may be equipped with a phototransducer (e.g., a photomultiplier, a solid state array, a ccd camera, etc.) attached to an automated data acquisition system to automatically record the fluorescence signal produced by hybridization to each oligonucleotide probe on the array. Such automated systems are described at length in U.S. Patent No: 5,143,854, PCT Application 20 92/10092, and copending U.S.S.N. 08/195,889 filed on February 10, 1994. Use of laser illumination in conjunction with automated confocal microscopy for signal detection permits detection at a resolution of better than about 100 μm , more preferably better than about 50 μm . and most preferably better than about 25 μm .

VIII. Signal Evaluation.

[0183] One of skill in the art will appreciate that methods for evaluating the hybridization results vary with the nature of the specific probe nucleic acids used as well as the controls provided. In the simplest embodiment, simple quantification of the fluorescence intensity for each probe is determined. This is accomplished simply by measuring probe signal strength at each location (representing a different probe) on the high density array (e.g., where the label is a fluorescent label. detection of the amount of fluorescence (intensity) produced by a fixed excitation illumination at each location on the array). Comparison of the absolute intensities of an array hybridized to nucleic acids from a "test" sample with intensities produced by a "control" sample provides a measure of the relative expression of the nucleic acids that hybridize to each of the probes.

[0184] One of skill in the art, however, will appreciate that hybridization signals will vary in strength with efficiency of hybridization, the amount of label on the sample nucleic acid and the amount of the particular nucleic acid in the sample. Typically nucleic acids present at very low levels (e.g., < 1pM) will show a very weak signal. At some low level of concentration, the signal becomes virtually indistinguishable from background. In evaluating the hybridization data, a threshold intensity value may be selected below which a signal is not counted as being essentially indistinguishable from background.

[0185] Where it is desirable to detect nucleic acids expressed at lower levels, a lower threshold is chosen. Conversely, where only high expression levels are to be evaluated a higher threshold level is selected. In a preferred embodiment, a suitable threshold is about 10% above that of the average background signal.

[0186] In addition, the provision of appropriate controls permits a more detailed analysis that controls for variations in hybridization conditions, cell health, non-specific binding and the like. Thus, for example, in a preferred embodiment, the hybridization array is provided with normalization controls as described above in Section IV.A.2. These normalization controls are probes complementary to control sequences added in a known concentration to the sample. Where the overall hybridization conditions are poor, the normalization controls will show a smaller signal reflecting reduced hybridization. Conversely, where hybridization conditions are good, the normalization controls will provide a higher signal reflecting the improved hybridization. Normalization of the signal derived from other probes in the array to the normalization controls thus provides a control for variations in hybridization conditions. Typically, normalization is accomplished by dividing the measured signal from the other probes in the array by the average signal produced by the normalization controls. Normalization may also include correction for variations due to sample preparation and amplification. Such normalization may be accomplished by dividing the measured signal by the average signal from the sample preparation/amplification control probes (e.g., the Bio B probes). The resulting values may be multiplied by a constant value to scale the results.

[0187] As indicated above, the high density array can include mismatch controls. In a preferred embodiment, there is a mismatch control having a central mismatch for every probe (except the normalization controls) in the array. It is expected that after washing in stringent conditions, where a perfect match would be expected to hybridize to the probe,

but not to the mismatch, the signal from the mismatch controls should only reflect non-specific binding or the presence in the sample of a nucleic acid that hybridizes with the mismatch. Where both the probe in question and its corresponding mismatch control both show high signals, or the mismatch shows a higher signal than its corresponding test probe, there is a problem with the hybridization and the signal from those probes is ignored. The difference in hybridization signal intensity between the target specific probe and its corresponding mismatch control is a measure of the discrimination of the target-specific probe. Thus, in a preferred embodiment, the signal of the mismatch probe is subtracted from the signal from its corresponding test probe to provide a measure of the signal due to specific binding of the test probe.

[0188] The concentration of a particular sequence can then be determined by measuring the signal intensity of each of the probes that bind specifically to that gene and normalizing to the normalization controls. Where the signal from the probes is greater than the mismatch, the mismatch is subtracted. Where the mismatch intensity is equal to or greater than its corresponding test probe, the signal is ignored. The expression level of a particular gene can then be scored by the number of positive signals (either absolute or above a threshold value), the intensity of the positive signals (either absolute or above a selected threshold value), or a combination of both metrics (e.g., a weighted average).

[0189] It is a surprising discovery of this invention, that normalization controls are often unnecessary for useful quantification of a hybridization signal. Thus, where optimal probes have been identified in the two step selection process as described above, in Section II.B., the average hybridization signal produced by the selected optimal probes provides a good quantified measure of the concentration of hybridized nucleic acid.

IX. Computer-implemented Expression Monitoring

[0190] The methods of monitoring gene expression of this invention may be performed utilizing a computer. The computer typically runs a software program that includes computer code incorporating the invention for analyzing hybridization intensities measured from a substrate or chip and thus, monitoring the expression of one or more genes. Although the following will describe specific embodiments of the invention, the invention is not limited to any one embodiment so the following is for purposes of illustration and not limitation.

[0191] Fig. 6 illustrates an example of a computer system used to execute the software of an embodiment of the present invention. As shown, a computer system 100 includes a monitor 102, screen 104, cabinet 106, keyboard 108, and mouse 110. Mouse 110 may have one or more buttons such as mouse buttons 112. Cabinet 106 houses a CD-ROM drive 114, a system memory and a hard drive (both shown in Fig. 7) which may be utilized to store and retrieve software programs incorporating computer code that implements the invention, data for use with the invention, and the like. Although a CD-ROM 116 is shown as an exemplary computer readable storage medium, other computer readable storage media including floppy disks, tape, flash memory, system memory, and hard drives may be utilized. Cabinet 106 also houses familiar computer components (not shown) such as a central processor, system memory, hard disk, and the like.

[0192] Fig. 7 shows a system block diagram of computer system 100 used to execute the software of an embodiment of the present invention. As in Fig. 6, computer system 100 includes monitor 102 and keyboard 108. Computer system 100 further includes subsystems such as a central processor 120, system memory 122, I/O controller 124, display adapter 126, removable disk 128 (e.g., CD-ROM drive), fixed disk 130 (e.g., hard drive), network interface 132, and speaker 134. Other computer systems suitable for use with the present invention may include additional or fewer subsystems. For example, another computer system could include more than one processor 120 (i.e., a multi-processor system) or a cache memory.

[0193] Arrows such as 136 represent the system bus architecture of computer system 100. However, these arrows are illustrative of any interconnection scheme serving to link the subsystems. For example, a local bus could be utilized to connect the central processor to the system memory and display adapter. Computer system 100 shown in Fig. 7 is but an example of a computer system suitable for use with the present invention. Other configurations of subsystems suitable for use with the present invention will be readily apparent to one of ordinary skill in the art.

[0194] Fig. 8 shows a flowchart of a process of monitoring the expression of a gene. The process compares hybridization intensities of pairs of perfect match and mismatch probes that are preferably covalently attached to the surface of a substrate or chip. Most preferably, the nucleic acid probes have a density greater than about 60 different nucleic acid probes per 1 cm² of the substrate. Although the flowcharts show a sequence of steps for clarity, this is not an indication that the steps must be performed in this specific order. One of ordinary skill in the art would readily recognize that many of the steps may be reordered, combined, and deleted without departing from the invention.

[0195] Initially, nucleic acid probes are selected that are complementary to the target sequence (or gene). These probes are the perfect match probes. Another set of probes is specified that are intended to be not perfectly complementary to the target sequence. These probes are the mismatch probes and each mismatch probe includes at least one nucleotide mismatch from a perfect match probe. Accordingly, a mismatch probe and the perfect match probe

from which it was derived make up a pair of probes. As mentioned earlier, the nucleotide mismatch is preferably near the center of the mismatch probe.

[0196] The probe lengths of the perfect match probes are typically chosen to exhibit high hybridization affinity with the target sequence. For example, the nucleic acid probes may be all 20-mers. However, probes of varying lengths may also be synthesized on the substrate for any number of reasons including resolving ambiguities.

[0197] The target sequence is typically fragmented, labeled and exposed to a substrate including the nucleic acid probes as described earlier. The hybridization intensities of the nucleic acid probes is then measured and input into a computer system. The computer system may be the same system that directs the substrate hybridization or it may be a different system altogether. Of course, any computer system for use with the invention should have available other details of the experiment including possibly the gene name, gene sequence, probe sequences, probe locations on the substrate, and the like.

[0198] Referring to Fig. 8, after hybridization, the computer system receives input of hybridization intensities of the multiple pairs of perfect match and mismatch probes at step 202. The hybridization intensities indicate hybridization affinity between the nucleic acid probes and the target nucleic acid (which corresponds to a gene). Each pair includes a perfect match probe that is perfectly complementary to a portion of the target nucleic acid and a mismatch probe that differs from the perfect match probe by at least one nucleotide.

[0199] At step 204, the computer system compares the hybridization intensities of the perfect match and mismatch probes of each pair. If the gene is expressed, the hybridization intensity (or affinity) of a perfect match probe of a pair should be recognizably higher than the corresponding mismatch probe. Generally, if the hybridizations intensities of a pair of probes are substantially the same, it may indicate the gene is not expressed. However, the determination is not based on a single pair of probes, the determination of whether a gene is expressed is based on an analysis of many pairs of probes. An exemplary process of comparing the hybridization intensities of the pairs of probes will be described in more detail in reference to Fig. 9.

[0200] After the system compares the hybridization intensity of the perfect match and mismatch probes, the system indicates expression of the gene at step 206. As an example, the system may indicate to a user that the gene is either present (expressed), marginal or absent (unexpressed).

[0201] Fig. 9 shows a flowchart of a process of determining if a gene is expressed utilizing a decision matrix. At step 252, the computer system receives raw scan data of N pairs of perfect match and mismatch probes. In a preferred embodiment, the hybridization intensities are photon counts from a fluorescein labeled target that has hybridized to the probes on the substrate. For simplicity, the hybridization intensity of a perfect match probe will be designed " I_{pm} " and the hybridization intensity of a mismatch probe will be designed " I_{mm} ".

[0202] Hybridization intensities for a pair of probes is retrieved at step 254. The background signal intensity is subtracted from each of the hybridization intensities of the pair at step 256. Background subtraction may also be performed on all the raw scan data at the same time.

[0203] At step 258, the hybridization intensities of the pair of probes are compared to a difference threshold (D) and a ratio threshold (R). It is determined if the difference between the hybridization intensities of the pair ($I_{pm} - I_{mm}$) is greater than or equal to the difference threshold AND the quotient of the hybridization intensities of the pair (I_{pm} / I_{mm}) is greater than or equal to the ratio threshold. The difference thresholds are typically user defined values that have been determined to produce accurate expression monitoring of a gene or genes. In one embodiment, the difference threshold is 20 and the ratio threshold is 1.2.

[0204] If $I_{pm} - I_{mm} \geq D$ and $I_{pm} / I_{mm} \geq R$, the value NPOS is incremented at step 260. In general, NPOS is a value that indicates the number of pairs of probes which have hybridization intensities indicating that the gene is likely expressed. NPOS is utilized in a determination of the expression of the gene.

[0205] At step 262, it is determined if $I_{mm} - I_{pm} \geq D$ and $I_{mm} / I_{pm} \geq R$. If this expression is true, the value NNEG is incremented at step 264. In general, NNEG is a value that indicates the number of pairs of probes which have hybridization intensities indicating that the gene is likely not expressed. NNEG, like NPOS, is utilized in a determination of the expression of the gene.

[0206] For each pair that exhibits hybridization intensities either indicating the gene is expressed or not expressed, a log ratio value (LR) and intensity difference value (IDIF) are calculated at step 266. LR is calculated by the log of the quotient of the hybridization intensities of the pair (I_{pm} / I_{mm}). The IDIF is calculated by the difference between the hybridization intensities of the pair ($I_{pm} - I_{mm}$). If there is a next pair of hybridization intensities at step 268, they are retrieved at step 254.

[0207] At step 272, a decision matrix is utilized to indicate if the gene is expressed. The decision matrix utilizes the values N, NPOS, NNEG, and LR (multiple LRs). The following four assignments are performed:

$$P1 = NPOS / NNEG$$

$$P2 = NPOS / N$$

$$P3 = (10 * \text{SUM}(\text{LR})) / (NPOS + NNEG)$$

These P values are then utilized to determine if the gene is expressed.

[0208] For purposes of illustration, the P values are broken down into ranges. If P1 is greater than or equal to 2.1, then A is true. If P1 is less than 2.1 and greater than or equal to 1.8, then B is true. Otherwise, C is true. Thus, P1 is broken down into three ranges A, B and C. This is done to aid the readers understanding of the invention.

[0209] Thus, all of the P values are broken down into ranges according to the following:

A = (P1 >= 2.1)

B = (2.1 > P1 >= 1.8)

C = (P1 < 1.8)

X = (P2 >= 0.35)

Y = (0.35 > P2 >= 0.20)

Z = (P2 < 0.20)

Q = (P3 >= 1.5)

R = (1.5 > P3 >= 1.1)

S = (P3 < 1.1)

Once the P values are broken down into ranges according to the above boolean values, the gene expression is determined.

[0210] The gene expression is indicated as present (expressed), marginal or absent (not expressed). The gene is indicated as expressed if the following expression is true: A and (X or Y) and (Q or R). In other words, the gene is indicated as expressed if P1 >= 2.1, P2 >= 0.20 and P3 >= 1.1. Additionally, the gene is indicated as expressed if the following expression is true: B and X and Q.

[0211] With the forgoing explanation, the following is a summary of the gene expression indications:

Present A and (X or Y) and (Q or R)
 B and X and Q

Marginal A and X and S
 B and X and R
 B and Y and (Q or R)

Absent All others cases (e.g., any C combination)

[0212] In the output to the user, present may be indicated as "P," marginal as "M" and absent as "A" at step 274.

[0213] Once all the pairs of probes have been processed and the expression of the gene indicated, an average of ten times the LRs is computed at step 275. Additionally, an average of the IDIF values for the probes that incremented NPOS and NNEG is calculated. These values may be utilized for quantitative comparisons of this experiments with other experiments.

[0214] Quantitative measurements may be performed at step 276. For example, the current experiment may be compared to a previous experiment (e.g., utilizing values calculated at step 270). Additionally, the experiment may be compared to hybridization intensities of RNA (such as from bacteria) present in the biological sample in a known quantity. In this manner, one may verify the correctness of the gene expression indication or call, modify threshold values, or perform any number of modifications of the preceding.

[0215] For simplicity, Fig. 9 was described in reference to a single gene. However, the process may be utilized on multiple genes in a biological sample. Therefore, any discussion of the analysis of a single gene is not an indication that the process may not be extended to processing multiple genes.

[0216] Figs. 10A and 10B show the flow of a process of determining the expression of a gene by comparing baseline scan data and experimental scan data. For example, the baseline scan data may be from a biological sample where it is known the gene is expressed. Thus, this scan data may be compared to a different biological sample to determine if the gene is expressed. Additionally, it may be determined how the expression of a gene or genes changes over time in a biological organism.

[0217] At step 302, the computer system receives raw scan data of N pairs of perfect match and mismatch probes from the baseline. The hybridization intensity of a perfect match probe from the baseline will be designed " I_{pm} " and the hybridization intensity of a mismatch probe from the baseline will be designed " I_{mm} ." The background signal intensity is subtracted from each of the hybridization intensities of the pairs of baseline scan data at step 304.

[0218] At step 306, the computer system receives raw scan data of N pairs of perfect match and mismatch probes

from the experimental biological sample. The hybridization intensity of a perfect match probes from the experiment will be designed " J_{pm} " and the hybridization intensity of a mismatch probe from the experiment will be designed " J_{mm} ." The background signal intensity is subtracted from each of the hybridization intensities of the pairs of experimental scan data at step 308.

[0219] The hybridization intensities of an I and J pair may be normalized at step 310. For example, the hybridization intensities of the I and J pairs may be divided by the hybridization intensity of control probes as discussed in Section II.A.2.

[0220] At step 312, the hybridization intensities of the I and J pair of probes are compared to a difference threshold (DDIF) and a ratio threshold (RDIF). It is determined if the difference between the hybridization intensities of the one pair ($J_{pm} - J_{mm}$) and the other pair ($I_{pm} - I_{mm}$) are greater than or equal to the difference threshold AND the quotient of the hybridization intensities of one pair ($J_{pm} - J_{mm}$) and the other pair ($I_{pm} - I_{mm}$) are greater than or equal to the ratio threshold. The difference thresholds are typically user defined values that have been determined to produce accurate expression monitoring of a gene or genes.

[0221] If $(J_{pm} - J_{mm}) - (I_{pm} - I_{mm}) \geq DDIF$ and $(J_{pm} - J_{mm}) / (I_{pm} - I_{mm}) \geq RDIF$, the value NINC is incremented at step 314. In general, NINC is a value that indicates the experimental pair of probes indicates that the gene expression is likely greater (or increased) than the baseline sample. NINC is utilized in a determination of whether the expression of the gene is greater (or increased), less (or decreased) or did not change in the experimental sample compared to the baseline sample.

[0222] At step 316, it is determined if $(J_{pm} - J_{mm}) - (I_{pm} - I_{mm}) \geq DDIF$ and $(J_{pm} - J_{mm}) / (I_{pm} - I_{mm}) \geq RDIF$. If this expression is true, NDEC is incremented. In general, NDEC is a value that indicates the experimental pair of probes indicates that the gene expression is likely less (or decreased) than the baseline sample. NDEC is utilized in a determination of whether the expression of the gene is greater (or increased), less (or decreased) or did not change in the experimental sample compared to the baseline sample.

[0223] For each of the pairs that exhibits hybridization intensities either indicating the gene is expressed more or less in the experimental sample, the values NPOS, NNEG and LR are calculated for each pair of probes. These values are calculated as discussed above in reference to Fig. 9. A suffix of either "B" or "E" has been added to each value in order to indicate if the value denotes the baseline sample or the experimental sample, respectively. If there are next pairs of hybridization intensities at step 322, they are processed in a similar manner as shown.

[0224] Referring now to Fig. 10B, an absolute decision computation is performed for both the baseline and experimental samples at step 324. The absolute decision computation is an indication of whether the gene is expressed, marginal or absent in each of the baseline and experimental samples. Accordingly, in a preferred embodiment, this step entails performing steps 272 and 274 from Fig. 9 for each of the samples. This being done, there is an indication of gene expression for each of the samples taken alone.

[0225] At step 326, a decision matrix is utilized to determine the difference in gene expression between the two samples. This decision matrix utilizes the values, N, NPOSB, NPOSE, NNEGB, NNEGE, NINC, NDEC, LRB, and LRE as they were calculated above. The decision matrix performs different calculations depending on whether NINC is greater than or equal to NDEC. The calculations are as follows.

[0226] If $NINC \geq NDEC$, the following four P values are determined:

$$\begin{aligned} P1 &= NINC / NDEC \\ P2 &= NINC / N \\ P3 &= ((NPOSE - NPOSB) - (NNEGE - NNEGB)) / N \\ P4 &= 10 * \text{SUM}(LRE - LRB) / N \end{aligned}$$

These P values are then utilized to determine the difference in gene expression between the two samples.

[0227] For purposes of illustration, the P values are broken down into ranges as was done previously. Thus, all of the P values are broken down into ranges according to the following:

$$\begin{aligned} A &= (P1 \geq 2.7) \\ B &= (2.7 > P1 \geq 1.8) \\ C &= (P1 < 1.8) \\ \\ X &= (P2 \geq 0.24) \\ Y &= (0.24 > P2 \geq 0.16) \\ Z &= (P2 < 0.160) \\ \\ M &= (P3 \geq 0.17) \\ N &= (0.17 > P3 \geq 0.10) \end{aligned}$$

O = (P3 < 0.10)

Q = (P4 > = 1.3)

R = (1.3 > P4 > = 0.9)

S = (P4 < 0.9)

Once the P values are broken down into ranges according to the above boolean values, the difference in gene expression between the two samples is determined.

[0228] In this case where $NINC \geq NDEC$, the gene expression change is indicated as increased, marginal increase or no change. The following is a summary of the gene expression indications:

Increased A and (X or Y) and (Q or R) and (M or N or O)
 A and (X or Y) and (Q or R or S) and (M or N)
 B and (X or Y) and (Q or R) and (M or N)
 A and X and (Q or R or S) and (M or N or O)

Marginal A or Y or S or O
 Increase B and (X or Y) and (Q or R) and O
 B and (X or Y) and S and (M or N)
 C and (X or Y) and (Q or R) and (M or N)

No Change All others cases (e.g., any Z combination)

In the output to the user, increased may be indicated as "I," marginal increase as "MI" and no change as "NC."

[0229] If $NINC < NDEC$, the following four P values are determined:

P1 = $NDEC / NINC$

P2 = $NDEC / N$

P3 = $((NNEGE - NNEGB) - (NPOSE - NPOSB)) / N$

P4 = $10 * \text{SUM}(\text{LRE} - \text{LRB}) / N$

These P values are then utilized to determine the difference in gene expression between the two samples.

[0230] The P values are broken down into the same ranges as for the other case where $NINC \geq NDEC$. Thus, P values in this case indicate the same ranges and will not be repeated for the sake of brevity. However, the ranges generally indicate different changes in the gene expression between the two samples as shown below.

[0231] In this case where $NINC < NDEC$, the gene expression change is indicated as decreased, marginal decrease or no change. The following is a summary of the gene expression indications:

Decreased A and (X or Y) and (Q or R) and (M or N or O)
 A and (X or Y) and (Q or R or S) and (M or N)
 B and (X or Y) and (Q or R) and (M or N)
 A and X and (Q or R or S) and (M or N or O)

Marginal A or Y or S or O
 Decrease B and (X or Y) and (Q or R) and O
 B and (X or Y) and S and (M or N)
 C and (X or Y) and (Q or R) and (M or N)

No Change All others cases (e.g., any Z combination)

In the output to the user, decreased may be indicated as "D," marginal decrease as "MD" and no change as "NC."

[0232] The above has shown that the relative difference between the gene expression between a baseline sample and an experimental sample may be determined. An additional test may be performed that would change an I, MI, D, or MD (i.e., not NC) call to NC if the gene is indicated as expressed in both samples (e.g., from step 324) and the following expressions are all true:

Average(IDIFB) > = 200

Average(IDIFE) > = 200

$$1.4 > = \text{Average(IDIFE)} / \text{Average(IDIFB)} > = 0.7$$

Thus, when a gene is expressed in both samples, a call of increased or decreased (whether marginal or not) will be changed to a no change call if the average intensity difference for each sample is relatively large or substantially the same for both samples. The IDIFB and IDIFE are calculated as the sum of all the IDIFs for each sample divided by N.

[0233] At step 328, values for quantitative difference evaluation are calculated. An average of $((J_{pm} - J_{mm}) - (I_{pm} - I_{mm}))$ for each of the pairs is calculated. Additionally, a quotient of the average of $J_{pm} - J_{mm}$ and the average of $I_{pm} - I_{mm}$ is calculated. These values may be utilized to compare the results with other experiments in step 330.

X. Monitoring Expression Levels

[0234] As indicated above, the methods of this invention may be used to monitor expression levels of a gene in a wide variety of contexts. For example, where the effects of a drug on gene expression is to be determined the drug will be administered to an organism, a tissue sample, or a cell. Nucleic acids from the tissue sample, cell, or a biological sample from the organism and from an untreated organism tissue sample or cell are isolated as described above, hybridized to a high density probe array containing probes directed to the gene of interest and the expression levels of that gene are determined as described above.

[0235] Similarly, where the expression levels of a disease marker (e.g., P53, RTK, or HER2) are to be detected (e.g., for the diagnosis of a pathological condition in a patient), comparison of the expression levels of the disease marker in the sample to disease markers from a healthy organism will reveal any deviations in the expression levels of the marker in the test sample as compared to the healthy sample. Correlation of such deviations with a pathological condition provides a diagnostic assay for that condition.

EXAMPLES

[0236] The following examples are offered to illustrate, but not to limit the present invention.

Example 1

First Generation Oligonucleotide Arrays Designed to Measure mRNA Levels for a Small Number of Murine Cytokines.

A) Preparation of labeled RNA.

1) From each of the preselected genes.

[0237] Fourteen genes (IL-2, IL-3, IL-4, IL-6, IL-10, IL-12p40, GM-CSF, IFN- γ , TNF- α , CTLA8, β -actin, GAPDH, IL-11 receptor, and Bio B) were each cloned into the p Bluescript II KS (+) phagemid (Stratagene, La Jolla, California, USA). The orientation of the insert was such that T3 RNA polymerase gave sense transcripts and T7 polymerase gave anti-sense RNA.

[0238] Labeled ribonucleotides in an *in vitro* transcription (IVT) reaction. Either biotin- or fluorescein-labeled UTP and CTP (1:3 labeled to unlabeled) plus unlabeled ATP and GTP were used for the reaction with 2500 units of T7 RNA polymerase (Epicentre Technologies, Madison, Wisconsin, USA). *In vitro* transcription was done with cut templates in a manner like that described by Melton *et al.*, *Nucleic Acids Research*, 12: 7035-7056 (1984). A typical *in vitro* transcription reaction used 5 μ g DNA template, a buffer such as that included in Ambion's Maxiscript *in vitro* Transcription Kit (Ambion Inc., Huston, Texas, USA) and GTP (3 mM), ATP (1.5 mM), and CTP and fluoresceinated UTP (3 mM total, UTP: FI-UTP 3:1) or UTP and fluoresceinated CTP (2 mM total, CTP: FI-CTP, 3:1). Reactions done in the Ambion buffer had 20 mM DTT and RNase inhibitor. The reaction was run from 1.5 to about 8 hours.

[0239] Following the reaction, unincorporated nucleotide triphosphates were removed using a size-selective membrane (microcon-100) or Pharmacia microspin S-200 column. The total molar concentration of RNA was based on a measurement of the absorbance at 260 nm. Following quantitation of RNA amounts. RNA was fragmented randomly to an average length of approximately 50 - 100 bases by heating at 94°C in 40 mM Tris-acetate pH 8.1, 100 mM potassium acetate, 30 mM magnesium acetate for 30 - 40 minutes. Fragmentation reduces possible interference from RNA secondary structure, and minimizes the effects of multiple interactions with closely spaced probe molecules.

2) From cDNA libraries.

[0240] Labeled RNA was produced from one of two murine cell lines: T10, a B cell plasmacytoma which was known

not to express the genes (except IL-10, actin and GAPDH) used as target genes in this study, and 2D6, an IL-12 growth dependent T cell line (Th₁ subtype) that is known to express most of the genes used as target genes in this study. Thus, RNA derived from the T10 cell line provided a good total RNA baseline mixture suitable for spiking with known quantities of RNA from the particular target genes. In contrast, mRNA derived from the 2D6 cell line provided a good positive control providing typical endogenously transcribed amounts of the RNA from the target genes.

i) The T10 murine B cell line.

[0241] The T10 cell line (B cells) was derived from the IL-6 dependent murine plasmacytoma line T1165 (Nordan *et al.* (1986) *Science* 233: 566-569) by selection in the presence of IL-11. To prepare the directional cDNA library, total cellular RNA was isolated from T10 cells using RNStat60 (Tel-Test B), and poly (A)⁺ RNA was selected using the PolyAtract kit (Promega, Madison, Wisconsin, USA). First and second strand cDNA was synthesized according to Toole *et al.*, (1984) *Nature*, 312: 342-347, except that 5-methyldeoxycytidine 5'triphosphate (Pharmacia LKB, Piscataway, New Jersey, USA) was substituted for DCTP in both reactions.

[0242] To determine cDNA frequencies T10 libraries were plated, and DNA was transferred to nitrocellulose filters and probed with ³²P-labeled β -actin, GAPDH and IL-10 probes. Actin was represented at a frequency of 1:3000, GAPDH at 1:1000, and IL-10 at 1:35,000. Labeled sense and antisense T10 RNA samples were synthesized from NotI and SfiI cut cDNA libraries in *in vitro* transcription reactions as described above.

ii) The 2D6 murine helper T cells line.

[0243] The 2D6 cell line is a murine IL-12 dependent T cell line developed by Fujiwara *et al.* Cells were cultured in RPMI 1640 medium with 10% heat inactivated fetal calf serum (JRH Biosciences), 0.05 mM P-mercaptoethanol and recombinant murine IL-12 (100 units/mL, Genetics Institute, Cambridge, Massachusetts, USA). For cytokine induction, cells were preincubated overnight in IL-12 free medium and then resuspended (10⁶ cells/ml). After incubation for 0, 2, 6 and 24 hours in media containing 5 nM calcium ionophore A23187 (Sigma Chemical Co., St. Louis Missouri, USA) and 100 nM 4-phorbol-12-myristate 13-acetate (Sigma), cells were collected by centrifugation and washed once with phosphate buffered saline prior to isolation of RNA.

[0244] Labeled 2D6 mRNA was produced by directionally cloning the 2D6 cDNA with α ZipLox, NotI-SalI arms available from GibcoBRL in a manner similar to T10. The linearized pZ11 library was transcribed with T7 to generate sense RNA as described above.

iii) RNA preparation.

[0245] For material made directly from cellular RNA, cytoplasmic RNA was extracted from cells by the method of Favaloro *et al.*, (1980) *Meth. Enzym.*, 65: 718-749, and poly (A)⁺ RNA was isolated with an oligo dT selection step (PolyAtract, Promega,). RNA was amplified using a modification of the procedure described by Eberwine *et al.* (1992) *Proc. Natl. Acad. Sci. USA*, 89: 3010-3014 (see also Van Gelder *et al.* (1990) *Science* 87: 1663-1667). One microgram of poly (A)⁺ RNA was converted into double-stranded cDNA using a cDNA synthesis kit (Life Technologies) with an oligo dT prime incorporating a T7 RNA polymerase promoter site. After second strand synthesis, the reaction mixture was extracted with phenol/chloroform and the double-stranded DNA isolated using a membrane filtration step (Mircocon-100, Amicon, Inc. Beverly, Massachusetts, USA). Labeled cRNA was made directly from the cDNA pool with an IVT step as described above. The total molar concentration of labeled cRNA was determined from the absorbance at 260 and assuming an average RNA size of 1000 ribonucleotides. RNA concentration was calculated using the conventional conversion that 1 OD is equivalent to 40 μ g of RNA, and that 1 μ g of cellular mRNA consists of 3 pmoles of RNA molecules.

[0246] Cellular mRNA was also labeled directly without any intermediate cDNA or RNA synthesis steps. Poly (A)⁺ RNA was fragmented as described above, and the 5' ends of the fragments were kinased and then incubated overnight with a biotinylated oligoribonucleotide (5'-biotin-AAAAAA-3') in the presence of T4 RNA ligase (Epicentre Technologies). Alternatively, mRNA was labeled directly by UV-induced crosslinking to a psoralen derivative linked to biotin (Schleicher & Schuell).

B) High Density Array Preparation

[0247] A high density array of 20 mer oligonucleotide probes was produced using VLSIPS technology. The high density array included the oligonucleotide probes as listed in Table 2. A central mismatch control probe was provided for each gene-specific probe resulting in a high density array containing over 16,000 different oligonucleotide probes.

Table 2.

High density array design. For every probe there was also a mismatch control having a central 1 base mismatch.		
Probe Type	Target Nucleic Acid	Number of Probes
Test Probes:	IL-2	691
	IL-3	751
	IL-4	361
	IL-6	691
	IL-10	481
	IL-12p40	911
	GM-CSF	661
	IFN- γ	991
	TNF- α	641
	mCTLA8	391
	IL-11 receptor	158
House Keeping Genes:	GAPDH	388
	β -actin	669
Bacterial gene (sample preparation/amplification control)	Bio B	286

[0248] The high density array was synthesized on a planar glass slide.

C) Array hybridization and scanning.

[0249] The RNA transcribed from cDNA was hybridized to the high density oligonucleotide probe array(s) at low stringency and then washed under more stringent conditions. The hybridization solutions contained 0.9 M NaCl, 60 mM NaH₂PO₄, 6 mM EDTA and 0.005 % Triton X-100, adjusted to pH 7.6 (referred to as 6x SSPE-T). In addition, the solutions contained 0.5 mg/ml unlabeled, degraded herring sperm DNA (Sigma Chemical Co., St. Louis, Missouri, USA). Prior to hybridization, RNA samples were heated in the hybridization solution to 9 °C for 10 minutes, placed on ice for 5 minutes, and allowed to equilibrate at room temperature before being placed in the hybridization flow cell. Following hybridization, the solution was removed, the arrays were washed with 6xSSPE-T at 22°C for 7 minutes, and then washed with 0.5x SSPE-T at 40°C for 15 minutes. When biotin-labeled RNA was used, the hybridized RNA was stained with a streptavidin-phycoerythrin conjugate (Molecular Probes, Inc., Eugene, Oregon, USA) prior to reading. Hybridized arrays were stained with 2 µg/ml streptavidinphycoerythrin in 6xSSPE-T at 40°C for 5 minutes.

[0250] The arrays were read using scanning confocal microscope (Molecular Dynamics, Sunnyvale, California, USA) modified for the purpose. The scanner uses an argon ion laser as the excitation source, and the emission was detected with a photomultiplier tube through either a 530 nm bandpass filter (fluorescein) or a 560 nm longpass filter (phycoerythrin).

[0251] Nucleic acids of either sense or antisense orientations were used in hybridization experiments. Arrays with for either orientation (reverse complements of each other) were made using the same set of photolithographic masks by reversing the order of the photochemical steps and incorporating the complementary nucleotide.

D) Quantitative analysis of hybridization patterns and intensities.

[0252] The quantitative analysis of the hybridization results involved counting the instances in which the perfect match probe (PM) was brighter than the corresponding mismatch probe (MM), averaging the differences (PM minus MM) for each probe family (i.e., probe collection for each gene), and comparing the values to those obtained in a side-by-side experiment on an identically synthesized array with an unspiked sample (if applicable). The advantage of the difference method is that signals from random cross hybridization contribute equally, on average, to the PM and MM probes while specific hybridization contributes more to the PM probes. By averaging the pairwise differences, the real signals add constructively while the contributions from cross hybridization tend to cancel.

[0253] The magnitude of the changes in the average of the difference (PM-MM) values was interpreted by comparison

with the results of spiking experiments as well as the signal observed for the internal standard bacterial RNA spiked into each sample at a known amount. Analysis was performed using algorithms and software described herein.

D) Optimization of Probe Selection

[0254] In order to optimize probe selection for each of the target genes, the high density array of oligonucleotide probes was hybridized with the mixture of labeled RNAs transcribed from each of the target genes. Fluorescence intensity at each location on the high density array was determined by scanning the high density array with a laser illuminated scanning confocal fluorescence microscope connected to a data acquisition system.

[0255] Probes were then selected for further data analysis in a two-step procedure. First, in order to be counted, the difference in intensity between a probe and its corresponding mismatch probe had to exceed a threshold limit (50 counts, or about half background, in this case). This eliminated from consideration probes that did not hybridize well and probes for which the mismatch control hybridizes at an intensity comparable to the perfect match.

[0256] The high density array was hybridized to a labeled RNA sample which, in principle, contains none of the sequences on the high density array. In this case, the oligonucleotide probes were chosen to be complementary to the sense RNA. Thus, an anti-sense RNA population should have been incapable of hybridizing to any of the probes on the array. Where either a probe or its mismatch showed a signal above a threshold value (100 counts above background) it was not included in subsequent analysis.

[0257] Then, the signal for a particular gene was counted as the average difference (perfect match - mismatch control) for the selected probes for each gene.

E) Results: The high density arrays provide specific and sensitive detection of target nucleic acids.

[0258] As explained above, the initial arrays contained more than 16,000 probes that were complementary to 12 murine mRNAs - 9 cytokines, 1 cytokine receptor, 2 constitutively expressed genes (5-actin and glyceraldehyde 3-phosphate dehydrogenase) - 1 rat cytokine and 1 bacterial gene (*E. coli* biotin synthetase, *bioB*) which serves as a quantitation reference. The initial experiments with these relatively simple arrays were designed to determine whether short *in situ* synthesized oligonucleotides can be made to hybridize with sufficient sensitivity and specificity to quantitatively detect RNAs in a complex cellular RNA population. These arrays were intentionally highly redundant, containing hundreds of oligonucleotide probes per RNA, many more than necessary for the determination of expression levels. This was done to investigate the hybridization behavior of a large number of probes and develop general sequence rules for *a priori* selection of minimal probe sets for arrays covering substantially larger numbers of genes.

[0259] The oligonucleotide arrays contained collections of pairs of probes for each of the RNAs being monitored. Each probe pair consisted of a 20-mer that was perfectly complementary (referred to as a perfect match, or PM probe) to a subsequence of a particular message, and a companion that was identical except for a single base difference in a central position. The mismatch (MM) probe of each pair served as an internal control for hybridization specificity. The analysis of PM/MM pairs allowed low intensity hybridization patterns from rare RNAs to be sensitively and accurately recognized in the presence of crosshybridization signals.

[0260] For array hybridization experiments, labeled RNA target samples were prepared from individual clones, cloned cDNA libraries, or directly from cellular mRNA as described above. Target RNA for array hybridization was prepared by incorporating fluorescently labeled ribonucleotides in an *in vitro* transcription (IVT) reaction and then randomly fragmenting the RNA to an average size of 30 - 100 bases. Samples were hybridized to arrays in a self-contained flow cell (volume ~200 μ L) for times ranging from 30 minutes to 22 hours. Fluorescence imaging of the arrays was accomplished with a scanning confocal microscope (Molecular Dynamics). The entire array was read at a resolution of 11.25 μ m (~80-fold oversampling in each of the 100 x 100 μ m synthesis regions) in less than 15 minutes, yielding a rapid and quantitative measure of each of the individual hybridization reactions.

1) Specificity of Hybridization

[0261] In order to evaluate the specificity of hybridization, the high density array described above was hybridized with 50 pM of the RNA sense strand of IL-2, IL-3, IL-4, IL-6, Actin, GAPDH and Bio B or IL-10, IL-12p40, GM-CSF, IFN- γ , TNF- α , mCTLA8 and Bio B. The hybridized array showed strong specific signals for each of the test target nucleic acids with minimal cross hybridization.

2) Detection of Gene Expression levels in a complex target sample.

[0262] To determine how well individual RNA targets could be detected in the presence of total mammalian cell message populations, spiking experiments were carried out. Known amounts of individual RNA targets were spiked

into labeled RNA derived from a representative cDNA library made from the murine B cell line T10. The T10 cell line was chosen because of the cytokines being monitored, only IL-10 is expressed at a detectable level.

[0263] Because simply spiking the RNA mixture with the selected target genes and then immediately hybridizing might provide an artificially elevated reading relative to the rest of the mixture, the spiked sample was treated to a series of procedures to mitigate differences between the library RNA and the added RNA. Thus the "spike" was added to the sample which was then heated to 37°C and annealed. The sample was then frozen, thawed, boiled for 5 minutes, cooled on ice and allowed to return to room temperature before performing the hybridization.

[0264] Figure 2A shows the results of an experiment in which 13 target RNAs were spiked into the total RNA pool at a level of 1:3000 (equivalent to a few hundred copies per cell). RNA frequencies are given as the molar amount of an individual RNA per mole of total RNA. Figure 2B shows a small portion of the array (the boxed region of 2A) containing probes specific for interleukin-2 and interleukin-3 (IL-2 and IL-3,) RNA, and Figure 2C shows the same region in the absence of the spiked targets. The hybridization signals are specific as indicated by the comparison between the spiked and unspiked images, and perfect match (PM) hybridizations are well discriminated from mismatches (MM) as shown by the pattern of alternating brighter rows (corresponding to PM probes) and darker rows (corresponding to MM probes). The observed variation among the different perfect match hybridization signals was highly reproducible and reflects the sequence dependence of the hybridizations. In a few instances, the perfect match (PM) probe was not significantly brighter than its mismatch (MM) partner because of cross-hybridization with other members of the complex RNA population. Because the patterns are highly reproducible and because detection does not depend on only a single probe per RNA, infrequent cross hybridization of this type did not preclude sensitive and accurate detection of even low level RNAs.

[0265] Similarly, infrequent poor hybridization due to, for example, RNA or probe secondary structure, the presence of polymorphism or database sequence errors does not preclude detection. An analysis of the observed patterns of hybridization and cross hybridization led to the formulation of general rules for the selection of oligonucleotide probes with the best sensitivity and specificity described herein.

3) Relationship between Target Concentration and Hybridization Signal

[0266] A second set of spiking experiments was carried out to determine the range of concentrations over which hybridization signals could be used for direct quantitation of RNA levels. Figure 3 shows the results of experiments in which the ten cytokine RNAs were spiked together into 0.05 mg/ml of labeled RNA from the B cell (T10) cDNA library at levels ranging from 1:300 to 1:300,000. A frequency of 1:300,000 is that of an mRNA present at less than a few copies per cell. In 10 µg of total RNA and a volume of 200 µl, a frequency of 1:300,000 corresponds to a concentration of approximately 0.5 picomolar and 0.1 femtomole ($\sim 6 \times 10^7$ molecules or about 30 picograms) of specific RNA.

[0267] Hybridizations were carried out in parallel at 40°C for 15 to 16 hours. The presence of each of the 10 cytokine RNAs was reproducibly detected above the background even at the lowest frequencies. Furthermore, the hybridization intensity was linearly related to RNA target concentration between 1:300,000 and 1:3000 (Figure 3). Between 1:3000 and 1:300, the signals increased by a factor of 4 - 5 rather than 10 because the probe sites were beginning to saturate at the higher concentrations in the course of a 15 hour hybridization. The linear response range can be extended to higher concentrations by reducing the hybridization time. Short and long hybridizations can be combined to quantitatively cover more than a 10^4 -fold range in RNA concentration.

[0268] Blind spiking experiments were performed to test the ability to simultaneously detect and quantitate multiple related RNAs present at a wide range of concentrations in a complex RNA population. A set of four samples was prepared that contained 0.05 mg/ml of sense RNA transcribed from the murine B cell cDNA library, plus combinations of the 10 cytokine RNAs each at a different concentration. Individual cytokine RNAs were spiked at one of the following levels: 0, 1:300,000, 1:30,000, 1:3000, or 1:300. The four samples plus an unspiked reference were hybridized to separate arrays for 15 hours at 40°C. The presence or absence of an RNA target was determined by the pattern of hybridization and how it differed from that of the unspiked reference, and the concentrations were detected by the intensities. The concentrations of each of the ten cytokines in the four blind samples were correctly determined, with no false positives or false negatives.

[0269] One case is especially noteworthy: IL-10 is expressed in the mouse B cells used to make the cDNA library, and was known to be present in the library at a frequency of 1:60,000 to 1:30,000. In one of the unknowns, an additional amount of IL-10 RNA (corresponding to a frequency of 1:300,000) was spiked into the sample. The amount of the spiked IL-10 RNA was correctly determined, even though it represented an increase of only 10 - 20% above the intrinsic level. These results indicate that subtle changes in expression are sensitively determined by performing side-by-side experiments with identically prepared samples on identically synthesized arrays.

Example 2**T Cell Induction Experiments Measuring Cytokine mRNAs as a Function of Time Following Stimulation.**

[0270] The high density arrays of this invention were next used to monitor cytokine mRNA levels in murine T cells at different times following a biochemical stimulus. Cells from the murine T helper cell line (2D6) were treated with the phorbol ester 4-phorbol-12-myristate 13-acetate (PMA) and a calcium ionophore. Poly (A)⁺ mRNA was then isolated at 0, 2, 6 and 24 hours after stimulation. Isolated mRNA (approximately 1 µg) was converted to labeled antisense RNA using a procedure that combines a double-stranded cDNA synthesis step with a subsequent *in vitro* transcription reaction. This RNA synthesis and labeling procedure amplifies the entire mRNA population by 20 to 50-fold in an apparently unbiased and reproducible fashion (Table 2).

[0271] The labeled antisense T-cell RNA from the four time points was then hybridized to DNA probe arrays for 2 and 22 hours. A large increase in the γ -interferon mRNA level was observed, along with significant changes in four other cytokine mRNAs (IL-3, IL-10, GM-CSF and TNF α). As shown in Figure 4, the cytokine messages were not induced with identical kinetics. Changes in cytokine mRNA levels of less than 1:130,000 were unambiguously detected along with the very large changes observed for γ -interferon.

[0272] These results highlight the value of the large experimental dynamic range inherent in the method. The quantitative assessment of RNA levels from the hybridization results is direct, with no additional control hybridizations, sample manipulation, amplification, cloning or sequencing. The method is also efficient. Using current protocols, instrumentation and analysis software, a single user with a single scanner can read and analyze as many as 30 arrays in a day.

Example 3**Higher-Density Arrays Containing 65,000 probes for over 100 Murine Genes**

[0273] Figure 5 shows an array that contains over 65,000 different oligonucleotide probes (50 µm feature size) following hybridization with an entire murine B cell RNA population. Arrays of this complexity were read at a resolution of 7.5 µm in less than fifteen minutes. The array contains probes for 118 genes including 12 murine genes represented on the simpler array described above, 35 U.S.C. §102() additional murine genes, three bacterial genes and one phage gene. There are approximately 300 probe pairs per gene, with the probes chosen using the selection rules described herein. The probes were chosen from the 600 bases of sequence at the 3' end of the translated region of each gene. A total of 21 murine RNAs were unambiguously detected in the B cell RNA population, at levels ranging from approximately 1:300,000 to 1:100.

[0274] Labeled RNA samples from the T cell induction experiments (Fig. 4) were hybridized to these more complex 118-gene arrays, and similar results were obtained for the set of genes in common to both chip types. Expression changes were unambiguously observed for more than 20 other genes in addition to those shown in Figure 4.

[0275] To determine whether much smaller sets of probes per gene are sufficient for reliable detection of RNAs, hybridization results from the 118 gene chip were analyzed using ten different subsets of 20 probe pairs per gene. That is to say, the data were analyzed as if the arrays contained only 20 probe pairs per gene. The ten subsets of 20 pairs were chosen from the approximately 300 probe pairs per gene on the arrays. The initial probe selection was made utilizing the probe selection and pruning algorithms described above. The ten subjects of 20 pairs were then randomly chosen from those probes that survived selection and pruning. Labeled RNAs were spiked into the murine B cell RNA population at levels of 1:25,000, 1:50,000 and 1:100,000. Changes in hybridization signals for the spiked RNAs were consistently detected at all three levels with the smaller probe sets. As expected, the hybridization intensities do not cluster as tightly as when averaging over larger numbers of probes. This analysis indicates that sets of 20 probe pairs per gene are sufficient for the measurement of expression changes at low levels, but that improvements in probe selection and experimental procedures will be preferred to routinely detect RNAs at the very lowest levels with such small probe sets. Such improvements include, but are not limited to higher stringency hybridizations coupled with use of slightly longer oligonucleotide probes (e.g., 25 mer probes) are in progress.

Example 4**Scale Up to Thousands of Genes**

[0276] A set of four high density arrays each containing 25-mer oligonucleotide probes approximately 1650 different human genes provided probes to a total of 6620 genes. There were about 20 probes for each gene. The feature size on arrays was 50 microns. This high density array was successfully hybridized to a cDNA library using essentially the

protocols described above. Similar sets of high density arrays containing oligonucleotide probes to every known expressed sequence tag (EST) are in preparation.

Example 5

Direct Scale up for the Simultaneous Monitoring of Tens of Thousands of RNAs.

[0277] In addition to being sensitive, specific and quantitative, the approach described here is intrinsically parallel and readily scalable to the monitoring of very large numbers of mRNAs. The number of RNAs monitored can be increased greatly by decreasing the number of probes per RNA and increasing the number of probes per array. For example, using the above-described technology, arrays containing as many as 400,000 probes in an area of 1.6 cm² (20 x 20 µm synthesis features) are currently synthesized and read. Using 20 probe pairs per gene allows 10,000 genes to be monitored on a single array while maintaining the important advantages of probe redundancy. A set of four such arrays could cover the more than 40,000 human genes for which there are expressed sequence tags (ESTs) in the public data bases, and new ESTs can be incorporated as they become available. Because of the combinatorial nature of the chemical synthesis, arrays of this complexity are made in the same amount of time with the same number of steps as the simpler ones used here. The use of even fewer probes per gene and arrays of higher density makes possible the simultaneous monitoring of all sequenced human genes on a single, or small number of small chips.

[0278] The quantitative monitoring of expression levels for large numbers of genes will prove valuable in elucidating gene function, exploring the causes and mechanisms of disease, and for the discovery of potential therapeutic and diagnostic targets. As the body of genomic information grows, highly parallel methods of the type described here provide an efficient and direct way to use sequence information to help elucidate the underlying physiology of the cell.

Example 6

Probe Selection Using a Neural Net

[0279] A neural net can be trained to predict the hybridization and cross hybridization intensities of a probe based on the sequence of bases in the probe, or on other probe properties. The neural net can then be used to pick an arbitrary number of the "best" probes. When a neural net was trained to do this it produced a moderate (0.7) correlation between predicted intensity and measured intensity, with a better model for cross hybridization than hybridization

A) Input/output mapping.

[0280] The neural net was trained to identify the hybridization properties of 20-mer probes. The 20-mer probes were mapped to an eighty bit long input vector, with the first four bits representing the base in the first position of the probe, the next four bits representing the base in the second position, etc. Thus, the four bases were encoded as follows:

A	1000
C	0100
G	0010
T	0001

[0281] The neural network produced two outputs; hybridization intensity, and crosshybridization intensity. The output was scaled linearly so that 95% of the outputs from the actual experiments fell in the range 0 to 1.

B) Neural net architecture.

[0282] The neural net was a backpropagation network with 80 input neurons, one hidden layer of 20 neurons, and an output layer of two neurons. A sigmoid transfer function was used. ($s(x) = 1/(1 + \exp(-1 * x))$) that scales the input values from 0 to 1 in a non-linear (sigmoid) manner.

C) Neural net training.

[0283] The network was trained using the default parameters from Neural Works Professional 2.5 for a backprop network (Neural Works Professional is a product of NeuralWare, Pittsburgh Pennsylvania, USA). The training set consisted of approximately 8000 examples of probes, and the associated hybridization and crosshybridization intensities.

D) Neural net weights.

[0284] Neural net weights are provided in two matrices, an 81 x 20 matrix (Table 3) (weights_1) and a 2 x 20 matrix Table 4 (weights_2)

Table 3.

Neural net weights (81 x 20 matrix) (weights_1)						
10	-0.0316746	-0.0263491	0.15907079	-0.0353881	-0.0529314	0.09014647
	0.19370709	-0.0515666	0.06444275	-0.0480836	0.29237783	-0.034054
	0.02240546	0.08460676	0.14313674	0.06798329	0.06746746	0.033717
	0.16692482	-0.0913482	0.05571244	0.22345543	0.04707823	-0.0035547
	0.02129388	0.12105247	0.1405973	-0.0066357	-0.0760119	0.11165894
15	0.03684745	-0.0714359	0.02903421	0.09420238	0.12839544	0.08542864
	0.00603615	0.04986877	0.02134438	0.0852259	0.13453935	0.03089394
	0.11111762	0.12571541	0.09278143	0.11373715	0.03250757	-0.0460193
	0.01354388	0.1131407	0.06123798	0.14818664	0.07090721	0.05089445
	-0.0635492	-0.0227965	0.1081195	0.13419148	0.08916269	-0.010634
20	0.18790121	0.09624594	-0.0865264	-0.0126238	0.11497019	-0.0057307
	0.02378313	0.10295142	0.05553147	-0.0193289	-0.0627925	-0.024633
	-0.0403537	0.23566079	0.10335726	0.07325625	0.11329328	0.2555581
	-0.0694051	-0.0637478	0.2687766=			
25	-0.0731941	0.08858298	0.39719725	-0.0709359	0.14039235	0.23244983
	0.06500423	0.11003297	0.0403917	0.02953459	0.26901209	-0.0605089
	0.03036973	0.06836637	0.02345118	0.0206452	-0.0079707	0.20967795
	0.17097448	-0.007098	-0.0348659	0.09989586	0.07417496	-0.1236805
	0.05442215	0.23686385	0.01979881	-9.80E-06	-0.0549301	0.08891765
30	0.08683836	0.14047802	0.00982503	0.11756061	0.09054346	-0.028868
	0.08829379	0.17881326	0.12465772	0.13134554	0.09500015	0.04572553
	0.0749867	0.08564588	0.05334799	0.14341639	0.11468539	0.14277624
	0.05022619	0.14544216	0.03519877	0.12799838	0.01427337	0.16172577
	0.08078995	-0.0022168	0.05439407	-0.0789278	0.07312368	0.11417327
35	0.03405219	0.06140256	0.01802093	0.0954654	0.00130152	-0.035995
	0.11517255	0.17431773	0.09664405	0.01782892	0.03840308	0.05180788
	0.14236264	0.17182963	0.02306779	-0.0489743	-0.0006051	0.19077648
	-0.0866363	0.11008894	0.40543473=			
40	-0.0163019	0.06256609	0.16058824	0.14149499	0.15698175	-0.1197781
	0.38030735	0.28241798	0.2882407	-0.2227429	0.34799534	0.38490915
	0.23144296	-0.3207987	0.56366867	0.35976714	0.20325871	-0.343972
	0.46158856	0.20649959	0.35099933	-0.5071837	0.56459975	0.21605791
	0.45084599	-0.5829023	0.51297456	0.33494622	0.43086055	-0.5538613
45	0.55080342	0.30968052	0.54485208	-0.7155912	0.30799151	0.29871368
	0.36848074	-0.5196409	0.33829662	0.21612473	0.41646513	-0.5573701
	0.47133151	0.30909833	0.37790757	-0.464661	0.50172138	0.21158406
	0.46017882	-0.5331213	0.60684419	0.47586009	0.28597337	-0.3345993
	0.33042327	0.4072904	0.24270254	-0.3750777	0.14083703	0.30998308
50	0.19591335	-0.4028497	0.30585453	0.35896543	0.24851802	-0.2937264
	0.19672842	0.16133355	0.21780767	-0.2419563	0.17847325	0.07593013
	0.1710967	-0.2728708	0.1234024	0.06987085	0.1741322	0.05922241
	0.03326527	0.22045346	0.98782647=			

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Table 3. (continued)

Neural net weights (81 x 20 matrix) (weights_1)						
	-0.0752053	-0.0571054	-0.1834571	0.14263187	-0.0715346	-0.0524248
5	-0.0838031	0.01667063	-0.0945634	-0.1137057	-0.1040308	0.04263301
	-0.2039919	-0.0532526	-0.0828366	0.1373803	-0.0562212	-0.2127942
	-0.0482095	0.04316666	-0.1732933	0.0550463	-0.0526818	0.06739104
	-0.0065265	-0.2011867	-0.0434558	-0.0369132	-0.0196296	-0.1314755
	0.09420983	-0.0010159	-0.1768979	-0.2365085	-0.0150508	0.14120786
10	0.00565713	-0.1990354	0.11568499	-0.0690084	-0.1509431	-0.0575663
	0.11275655	0.01772332	-0.0016695	-0.249011	0.09066539	0.05357879
	-0.0850152	-0.1931012	0.08498721	0.03673514	-0.1446398	-0.199778
	0.1065109	0.07205399	-0.1304159	-0.1723315	0.09151162	0.05596334
15	-0.0922655	-0.1478272	0.08858409	0.14206541	-0.0314846	-0.1985286
	0.19862956	-0.0502828	-0.11447	-0.1440073	0.01366408	0.11101657
	-0.0721622	-0.1506944	0.14910588	0.03297219	-0.0266356	-0.2501774
	0.20344114	-0.061502	-0.1647823=			
20	0.02848385	0.00254791	-0.0646306	0.02634032	-0.0654473	0.04731949
	-0.0742345	-0.0545447	-0.1119258	0.10765317	-0.0606677	0.05693235
	-0.0747124	0.13325705	-0.0508435	-0.1761459	-0.0883804	-0.0777852
	-0.1090026	-0.0988943	-0.0445145	0.03802977	-0.0484086	-0.0337959
25	0.07326921	0.02654305	-0.1239398	0.03043288	0.09781751	0.02590732
	-0.0586419	-0.08015	-0.0073617	-0.1682889	0.00400978	0.01282504
	0.05150735	-0.1449667	0.06144469	0.1005446	0.22570252	-0.3763289
	-0.0001517	-0.0521925	0.21106339	-0.4393073	0.0053312	0.13283829
	0.12470152	-0.3589714	-0.0061972	0.07370338	0.25447422	-0.3289591
30	-0.049451	0.05717351	0.14784867	-0.3082401	0.01207511	-0.1141143
	0.18880892	-0.3259364	0.04754021	-0.0576587	0.02376083	-0.2828108
	0.0234996	-0.1177034	0.02549919	-0.1671077	0.00582423	-0.0715723
	0.16712189	-0.0122822	-0.109654	-0.0327367	0.01481733	-0.0636454
35	-0.0487184	0.01467591	-0.0759871=			
	0.146753	-0.0931665	-0.1475015	0.07284982	-0.0609536	-0.0945313
	-0.0739603	0.17018235	-0.0636651	0.04693379	-0.2586751	0.15550844
	-0.1548294	-0.0908961	-0.0415557	0.04915113	-0.0436857	-0.031472
40	-0.1728483	0.12621336	-0.1321529	-0.1091831	-0.0989133	0.0294641
	-0.0950026	-0.1562225	-0.0917397	0.18711324	0.04599057	-0.2039073
	0.07691807	0.13016214	0.10801306	-0.3151104	0.0105284	0.10938062
	-0.035349	-0.302975	0.03706082	0.12322487	0.07198878	-0.2535323
45	0.04664604	0.08887579	-0.0210248	-0.1427284	0.09078772	0.08646259
	0.00194441	-0.1631221	0.11259725	-0.0984519	-0.0939511	-0.218395
	0.13777457	0.00339417	-0.2007502	-0.0703103	0.1548807	0.13540466
	-0.0514387	-0.0722146	0.07706029	0.04593663	-0.2334163	-0.0250262
	0.0994828	-0.035077	-0.106266	-0.059766	0.13616422	0.22308858
50	-0.1571046	-0.1713289	0.14155054	0.00283311	0.01067419	-0.360891
	0.13411179	-0.0159559	-0.1296399=			
	-0.0304715	-0.0845574	0.17682472	-0.0552084	0.07044557	-0.1482136
55	0.13328855	-0.1492282	0.11350834	-0.1121938	0.02089526	0.00104415
	0.0217719	-0.3102229	0.18922243	-0.0940011	0.08787836	-0.1835242
	0.04117605	0.03997391	0.06022124	-0.1808036	0.04742034	-0.0744867
	0.08965616	-0.1572192	0.00942572	0.07957069	0.12980177	-0.2440033

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Table 3. (continued)

Neural net weights (81 x 20 matrix) (weights_1)						
5	0.08670026	0.03785197	0.21052985	-0.3564453	0.01492627	0.04286519
	0.00865917	-0.2995701	-0.0835971	0.14536868	0.08446889	-0.1689682
	-0.1322389	0.21433547	0.08046963	-0.1548838	-0.021533	0.0558197
	0.1623435	-0.3362183	-0.1335399	0.10284293	0.16658102	-0.3004514
	-0.0887844	0.07691832	0.11459036	-0.056257	0.01970494	0.08940192
10	0.08622501	-0.2421202	0.00845924	-0.0151014	0.19088623	-0.1967196
	-0.0290916	-0.0839412	0.10590381	-0.1593935	-0.0399097	-0.0861852
	0.17453311	-0.1529943	0.02726452	0.06178628	0.06624542	0.01004315
	-0.158326	-0.0149114	-0.1479269=			
15	0.11429903	-0.0432327	0.14520219	0.51860482	0.19151463	-0.1127352
	0.33529782	0.24581231	0.07311282	-0.2268714	0.31717882	0.35736522
	0.09062219	-0.2974442	0.46336258	0.17145836	0.32802406	-0.3898261
	0.49959001	0.22195752	0.32254469	-0.4994924	0.75497276	0.35112098
	0.52447188	-0.5555881	0.68481833	0.20251468	0.39860719	-0.7198414
20	0.78773916	0.45518181	0.71273196	-0.7655811	0.7155844	0.39701831
	0.47296903	-0.672706	0.69020337	0.37193877	0.47959387	-0.9032337
	0.80210346	0.40167108	0.50383294	-0.6195157	0.80366057	0.3884458
	0.45408139	-0.7316507	0.48975253	0.47984859	0.33738744	-0.5510914
	0.56882453	0.29653791	0.4472059	-0.5177853	0.36228263	0.40129057
25	0.4490836	-0.4754149	0.46366793	0.31378582	0.48470935	-0.2453159
	0.39600489	0.24787127	0.20359448	-0.203447	0.25734761	0.17168433
	0.35209069	-0.203685	0.25115264	0.21313109	0.12461348	0.10632347
	0.13266218	0.20236486	1.1078833=			
30	-0.0112394	0.01601524	0.11363719	-0.1440069	0.05522444	-0.0711868
	0.09505147	-0.0220034	0.0714381	-0.1994763	0.12304886	-0.1611445
	0.16811867	-0.4498019	0.10313182	-0.0149997	0.47659361	-0.4639786
	-0.0380792	-0.0468904	0.37975076	-0.7120748	-0.1078557	0.10635795
	0.42699403	-0.6348544	0.00025528	0.06202703	0.57867163	-0.6733171
35	-0.0381787	0.09532065	0.50065184	-0.7413587	-0.0193744	-0.1180785
	0.74187845	-0.8996705	0.03180836	0.04010354	0.82366729	-0.6429569
	0.02410492	-0.0632124	0.73732454	-0.8188882	0.04538922	-0.1471086
	0.7597335	-0.6287012	0.03615654	-0.1248241	0.56647652	-0.6294683
	0.15992545	-0.1780757	0.3820785	-0.5642462	-0.0609947	-0.0350918
40	0.25537059	-0.4526066	-0.0761788	-0.0242514	0.35473567	-0.3512402
	-0.1888455	0.1974159	0.01620384	-0.1306533	-0.1468564	0.25235301
	0.08058657	-0.0768841	-0.316401	0.09779498	0.08537519	-0.0738487
	-0.2839164	0.12684187	-0.2450078=			
45	-0.1147067	-0.0084124	-0.5239977	-0.5021591	0.02636886	0.1470097
	-0.5139894	-0.6221746	-0.3979228	0.30136263	-0.742976	-0.4011821
	0.19038832	0.55414283	-1.1652025	-0.3686967	-0.4750175	0.54713631
	-0.9312411	-0.410718	-0.1498093	0.55332947	-1.0870041	-0.4378341
	-0.5433689	0.92539561	-0.9013531	-0.6145319	-0.5512772	1.0310978
50	-0.9422795	-0.6914638	-0.7839714	1.4393494	-0.7092296	-0.894987
	-0.6896155	1.1251011	-0.8161536	-0.8204682	-0.8957642	1.3315079
	-1.0231192	-0.5556009	-0.7499282	1.281976	-0.9347371	-0.6562014
	-0.6568274	1.1967098	-1.150661	-0.5503616	-0.6640182	0.84698498
	-0.7811472	-0.5740913	-0.4527726	0.64911795	-0.6970047	-0.5759697

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Table 3. (continued)

Neural net weights (81 x 20 matrix) (weights_1)						
5	-0.4704399	0.51728982	-0.545236	-0.8311051	-0.4240301	0.37167478
	-0.7735854	-0.3031097	-0.4083092	-0.0152683	-0.2330878	-0.5839304
	-0 1544528	0.2042688	-0.8989772	-0.3088974	-0.2014994	0.11505035
	-0.4815812	-0.5319371	-1.3798244=			
10	0.07143499	-0.1589592	0.04816094	-0.0301291	0.15144217	-0.3037405
	0.1549352	-0.0608833	0.21059546	-0.4705076	0.16360784	-0.0684895
	0.44703272	-0.6194252	0.19459446	-0.0523894	0.31194624	-0.8030509
	0.2595928	-0.119705	0.4913742	-0.8455008	0.15694356	-0.0023983
15	0.53066176	-0.9705743	0.1324198	0.08982921	0.43900672	-0.8588745
	0.1702383	0.02221953	0.44412452	-0.7700244	0.10496679	0.14137991
	0.5403164	-0.5077381	0.00849557	0.1611405	0.31764683	-0.5240273
	-0.092208	0.21902563	0.25788471	-0.3861519	-0.2022993	0.13711917
20	0.22238699	-0.156256	-0.2092034	0.16458821	0.20111787	-0.1418906
	-0.180493	0.17164391	0.15690604	-0.0254563	-0.1990184	0.10211211
	0.17421109	-0.0730809	-0.3717274	0.1436436	-0.0215865	-0.2363243
	-0.1982318	0.06996673	0.19735655	0.05625506	-0.241524	0.12768924
25	0.05979542	-0.0623277	-0.2521037	0.0944353	-0.0492548	0.05238663
	-0.1978694	0.05119598	-0.2067173=			
	0.06230025	-0.0752745	0.32974288	0.00985043	0.07881941	-0.0835249
	0.1073643	-0.090154	-0.0938452	0.00704324	0.2569764	0.08700065
30	-0.0272076	-0.1014201	0.19723812	-0.0935401	0.0913924	-0.0728388
	0.33091745	-0.0610701	0.01335303	0.02156818	0.21619918	-0.0909865
	0.01069087	0.02569587	0.11676744	-0.0213131	0.1322203	0.11848255
	0.11231339	-0.0392407	0.06117272	-0.0234323	0.14693312	0.13509636
35	-0.0213237	-0.0261696	0.09474246	-0.0100756	0.10580003	-0.0147534
	0.12980145	-0.038394	0.08167668	-0.0105376	0.02142166	-0.0161705
	0.15833771	0.01835199	0.04420554	0.02605363	0.27427858	0.05774866
	-0.0696303	0.03802699	0.0806741	0.03993953	-0.0121658	0.07568218
40	0.05538817	0.01067943	0.04131892	-0.0267609	0.14418064	0.0897231
	-0.0677462	-0.0772208	0.16641215	0.09142463	0.02115551	-0.0876383
	0.14652038	0.06084725	-0.1150111	-0.0687876	0.10878915	0.32776353
	-0.1929855	0.00694158	0.26604816=			
45	-0.0786668	0.05454836	-0.0834711	0.07707115	0.05659099	-0.0285798
	-0.0029815	-0.0837616	0.02468397	0.03531792	-0.1437671	0.10122854
	-0.1259448	-0.0845026	0.10171869	-0.0541042	0.05257236	0.04065102
	-0.1091328	0.0090488	0.06142418	-0.167912	-0.098868	0.02574896
50	0.00333312	-0.2812204	0.02039073	-0.052828	-0.0439769	-0.0458286
	0.14768517	0.02989549	0.09454407	-0.1860176	-0.0505908	0.088718
	0.0611263	-0.1895157	0.08583955	0.09382812	-0.0001466	-0.4065202
	0.09951859	0.14843601	0.12351749	-0.1327625	0.10949049	0.07129322
55	0.05554885	-0.3743193	-0.0205463	0.12675567	0.0775801	-0.1869074
	0.01806534	0.09599103	-0.0570596	-0.1523381	0.08384241	0.00704122
	0.10942505	-0.0473638	0.01151769	0.09737793	0.07082167	-0.2184597
	-0.0365961	-0.0962418	0.01007566	-0.0049753	0.01404589	-0.0406134
55	0.01934035	-0.0073082	-0.0489736	0.10457312	-0.0520154	-0.0454775
	-0.0525739	0.06086259	-0.1788069=			

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Table 3. (continued)

Neural net weights (81 x 20 matrix) (weights_1)						
5	0.19904579	-0.2001437	0.04977471	0.26628217	0.19910193	0.15184447
	0.01703933	0.06875326	0.09066898	-0.2003548	0.26507998	0.0629771
	0.39202845	-0.6033413	0.57940209	-0.0460919	0.53419203	-0.7680888
	0.65535748	0.32430753	0.64831889	-1.0950515	0.80829531	0.05049393
	0.95144385	-1.2075449	0.94851351	-0.0852669	0.94320357	-1.680338
10	0.99852085	0.48870567	1.7470727	-1.7586045	0.56886804	0.66196042
	1.2572207	-1.5854638	0.89351815	0.39586932	1.586942	-1.6365775
	0.73526824	0.31977594	1.2270083	-1.2818555	0.71813524	0.37488377
	0.95438999	-1.2543333	0.55854511	0.1672449	0.56084049	-0.7980669
	0.45917389	0.27823627	0.26928344	-0.9804664	0.62299174	0.53984308
15	0.33946255	-0.5412283	0.1085042	0.44658452	0.39120093	-0.5676367
	0.19083619	0.37056214	0.24114503	-0.3020035	0.39015424	0.09788869
	0.30190364	-0.3655235	0.33355939	0.44246852	0.17172456	-0.3479928
	0.18584418	0.34009755	4.5490937=			
20	0.13698889	-0.0798945	0.3366704	0.17313539	0.01228174	-0.2679709
	0.31540671	0.08274947	0.11212139	-0.428847	0.57447821	-0.0305296
	0.00119518	-0.1978176	0.59532708	-0.0309942	-0.0107875	-0.7312108
	0.74023747	0.38564634	0.03748908	-0.6475483	0.87958473	0.05327692
	0.06987014	-0.5168169	1.0081589	-0.0517421	0.08651814	-0.761238
25	0.7840901	0.4372991	0.13783893	-0.8574924	0.90612286	0.06334394
	0.05702339	-0.5161278	0.66693234	-0.0496743	0.07689167	-0.5775976
	0.70519674	0.15731441	0.08724558	-0.7325026	0.65517086	0.29064488
	0.11747536	-0.612968	0.98160452	0.02407174	0.02613025	-0.677594
	0.81293154	0.18651071	0.03182137	-0.7051651	0.89682412	0.181806
30	0.24770954	-0.4320194	0.72470272	0.12951751	0.14626819	-0.3964331
	0.54755467	0.08819038	0.22105552	-0.3489864	0.4620938	0.06516677
	0.03049339	-0.1913544	0.4782092	-0.098419	-0.0160188	0.07177288
	0.1008145	0.01412579	0.42727205=			
35	-0.0048454	0.1204864	0.15507312	0.25648347	0.03982652	0.14641231
	-0.0273505	0.10494121	0.1988914	0.09454013	-0.0560908	0.07466536
	0.1325469	0.15324508	-0.01398	0.08281901	0.07909692	0.36858437
	-0.0007111	0.13285491	-0.1658676	0.25348473	0.08835109	0.16466415
	-0.118853	0.26435438	-0.0775707	0.09143513	-0.1019902	0.29236633
40	0.07947435	0.07329605	-0.0903666	0.10754076	0.04456592	0.18368921
	-0.162177	0.18712705	0.03216886	0.04698242	-0.0385783	0.2276271
	0.04106503	0.08498254	-0.0325038	0.29328787	0.01249749	0.10016124
	-0.0012895	0.2371086	0.14713244	-0.053306	-0.0808243	0.28909287
	0.13412228	0.10756335	-0.0486093	0.05799349	0.21323961	-0.0118695
45	-0.142963	0.09792294	0.06907349	0.05942665	-0.143813	0.21673524
	0.19903891	0.02989559	0.15750381	-0.0373194	0.12471988	0.10462648
	-0.0027455	0.16604523	0.06245366	-0.0775013	-0.0160873	0.21550164
	0.25000233	0.05931267	0.22881882=			
50	0.04679342	0.10158926	-0.122116	0.23491009	-0.0625733	0.19985424
	-0.1704439	0.302394	-0.0671487	0.33251444	-0.0581705	0.21095584
	-0.215752	0.32740423	-0.1597161	0.18950906	-0.1232446	0.27883759
	-0.0430407	0.04886867	-0.0914212	0.28192514	0.05275658	0.21014904
	-0.1322077	0.2981362	0.1254565	0.15627012	0.04116358	0.08507752
55						

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Table 3. (continued)

Neural net weights (81 x 20 matrix) (weights_1)						
5	0.10109599	0.23081669	-0.1617257	0.29508773	-0.0405337	-0.0497829
	-0.0808031	0.15750171	0.08072432	0.12990661	-0.1935954	0.29120663
	0.13912162	0.04256131	-0.1625126	0.25232118	0.04736055	-0.0530935
	-0.2270383	0.22945035	0.18167619	0.00080986	-0.1253632	0.15695702
	0.01596376	0.03504543	0.00964208	0.11757879	-0.0230768	0.04350457
10	-0.1284984	0.24145114	0.20540115	0.07580803	-0.0932236	0.14288881
	0.00538179	0.05302088	-0.1001294	0.27505419	0.22654785	0.02395938
	-0.0861699	0.05814215	0.21307872	0.01372274	0.04515802	-0.0269269
	0.20031671	0.23140682	0.16010799=			
15	0.37838998	0.00934576	-0.139213	0.29823828	0.40640026	-0.067578
	-0.038453	0.24550894	0.30729383	-0.2807365	-0.0689575	0.26537073
	0.58336282	-0.2145292	-0.2378269	0.25939462	0.64761585	-0.3581158
	0.07741276	0.45081589	0.65251595	-0.4543131	-0.0671543	0.48592216
	0.85640681	-0.6068144	-0.1187844	0.35959438	0.71842372	-0.7140775
20	-0.0642752	0.37914035	0.71409059	-0.7180941	0.21169594	0.27888221
	0.79736245	-0.7102081	0.14268413	0.41374633	0.75569016	-0.7394939
	0.02592243	0.37013471	0.82774776	-0.8136597	0.24068722	0.45081198
	0.88004726	-0.6990998	0.23456772	0.24596012	0.67229778	-0.8148533
	0.30492786	0.39735735	0.55497372	-0.6593497	0.20656242	0.3752968
25	0.54989374	-0.5660355	0.1205707	0.22377795	0.46045718	-0.519361
	0.17151839	0.39539635	0.50465524	-0.3791285	0.07184427	0.36315975
	0.51068121	-0.3502096	-0.2094818	0.31471297	0.18174268	-0.1241962
	-0.1255455	0.35898197	0.79502285=			
30	0.02952595	-0.0751979	-0.2556099	-0.3040917	-0.0942183	-0.0541431
	-0.6262965	-0.1423945	-0.0537339	0.11189342	-0.3791296	-0.3382006
	0.02978903	0.20563391	-0.5457558	-0.3666513	-0.1922515	0.29512301
	-0.7473708	-0.0415357	0.18283925	0.28153449	-0.7847292	-0.2313099
	0.00290797	0.6284017	-0.6397845	-0.5606785	-0.1479581	0.57049137
35	-1.0829539	-0.1822221	-0.1832336	0.49371469	-0.6362705	-0.2790937
	0.06966544	0.75524592	-0.9053063	-0.5826979	-0.114608	0.90401584
	-0.8823278	-0.3404879	-0.0334436	0.50130409	-0.57275	-0.3842527
	0.0915129	0.44590429	-0.7808504	-0.4399623	-0.1189605	0.59226018
	-0.499517	-0.4873153	-0.2889721	0.47303999	-0.4015501	-0.2875251
40	-0.1106236	0.27437851	-0.6061368	-0.4166524	-0.0637606	0.33875695
	-0.6255118	-0.1046614	-0.2710638	0.26425925	-0.4123208	-0.2157291
	-0.1468192	-0.1719856	-0.4140109	-0.1058299	0.02873472	-0.1210428
	-0.213571	-0.1335077	-0.7155944=			
45	0.06424081	-0.0978306	-0.1169782	0.13909493	-0.0838893	-0.1300299
	-0.1032737	0.11563963	-0.0709175	-0.028875	-0.1718288	-0.026291
	0.05533361	-0.033985	-0.049436	0.11520655	-0.0279296	-0.0170352
	0.05850215	0.03830531	-0.0893732	-0.0066427	0.06969514	0.13403182
	-0.012636	-0.1925185	0.13028348	-0.0045112	0.05260766	-0.2759708
50	-0.0395793	0.03069885	0.07913893	-0.1470363	0.09080192	0.19741131
	-0.0917266	-0.2185763	0.04743406	-0.0364127	0.00991712	-0.2093729
	0.23327024	-0.0898143	-0.0578982	-0.2096201	0.09257686	0.00566842
	0.10926479	-0.1167006	0.18223672	0.09710353	0.03838636	-0.2026017
	0.12219627	0.05705986	-0.0505442	-0.1334345	-0.0204458	0.01167099

Table 3. (continued)

Neural net weights (81 x 20 matrix) (weights_1)					
-0.1091286	-0.075133	0.02949276	-0.0217044	-0.0782921	-0.1160332
-0.0210903	0.11607172	-0.0943146	-0.1014408	0.02903902	0.02963065
-0.1233738	-0.0760847	0.00098273	0.07522969	0.05794976	-0.1959872
0.06584878	-0.0323083	-0.0581293=			

Table 4.

Second neural net weighting matrix (2 x 21) (weights_2)					
-0.5675537	-0.6119734	0.20069507	0.26132998	-0.5071653	0.2793434
-0.5328685	0.31165671	-0.9999997	-0.4128213	-1.0000007	-0.6456627
-0.209518	1.6362301	-1.9999975	-0.2563241	0.04389827	1.7597554
2.0453076	0.08412334	-0.1645829=			
0.55343837	0.68506879	-1.1869608	0.39551663	0.38050765	0.40832204
0.12712023	-1.7462951	0.0818732	6.111361	0.62210494	0.42921746
0.19891988	-4.0000067	-0.5605077	1.3601962	1.7318885	-1.0558798
3.1242371	0.22860088	1.6726165=			

E) Code for running the net

[0285] Code for running the neural net is provided below in Table 5 (neural_n.c) and Table 6 (lin_alg.c).

Table 5. Code for running the neural net (neural_n c)

```

5  #define local far
   #include <windows.h>
   #include <alloc.h>
   #include "utils.h"
   #include <string.h>
10  #include <ctype.h>
   #include <stdio.h>
   #include <math.h>
   #include <mem.h>
15  #include "des_util.h"
   #include "chipwin.h"
   #include "lin_alg.h"

20  void reportProblem( char local * message, short errorClass),
   char iniFileName[] = "designer.ini",

   static void sigmoid( vector local * transformMe ){
25      short i;
      for( i = 0; i < transformMe->size; i++ )
          transformMe->values[i] = 1/(1+ exp(-1 * transformMe->values[i]));
   }

30  static short getNumCols(char far * buffer){
      short count = 1;
      for( ; *buffer != 0, buffer++ )
          if( *buffer == '\t') count++;
35      return count;
   }

   static short getNumRows(char far * buffer){
40      char far * last, far * current;
      short count = -1;
      current = buffer,
      do{
          count++;
45          last = current;
          current = strchr( last+1, 0 );
      }while( current > last+1 );
      return count;
50  }

   static void readMatrix( matrix local * theMat, char far * buffer ){
      short i,j;
      char far * temp;
55      temp = buffer;

```

```

    for( i = 0; i < theMat->numRows; i++) {
        for( j = 0; j < theMat->numCols; j++) {
            while( isspace( *temp ) || (*temp == 0 && *(temp-1) != 0) ) = temp--;
5             sscanf( temp, "%f", &theMat->values[i][j]);
            while( !isspace( *temp ) && *temp != 0) temp++;
        }
10    }

#define MaxNumLines (20)
#define MaxLineSize (1024)

15 short readNeuralNetWeights(matrix local *weights1, matrix local *weights2
    ){
        char far * buffer,
20        int copiedLength,
        short numCols, numRows,

        buffer = farcalloc( MaxNumLines * MaxLineSize, sizeof( char ) );
        if (buffer == NULL ) { errorHwnd( "failed to allocate file reading = buffer"); return
25 FALSE; }
        copiedLength = GetPrivateProfileString("weights_1", NULL, "\0\0", buffer,
        MaxNumLines * MaxLineSize, iniFileName),
        if( copiedLength < 10 || copiedLength >= (MaxNumLines * MaxLineSize =
30 -10)){
            errorHwnd("failed to read .ini file"); return FALSE,
        }
        numCols = getNumCols( buffer ),
        numRows = getNumRows( buffer );
35 if( !allocateMatrix( weights1, numRows, numCols )) return FALSE,
        readMatrix( weights1, buffer );

        copiedLength = GetPrivateProfileString("weights_2", NULL, "\0\0", buffer,
40 MaxNumLines * MaxLineSize, iniFileName),
        if( copiedLength < 10 || copiedLength >= (MaxNumLines * MaxLineSize
        -10)){
            errorHwnd("failed to read ini file"),
45 farfree( buffer );
            return FALSE;
        }
        numCols = getNumCols( buffer ),
        numRows = getNumRows( buffer ),
50 if( !allocateMatrix( weights2, numRows, numCols )) { farfree( buffer ), return
        FALSE; }
        readMatrix( weights2, buffer );
        farfree( buffer );
55 return TRUE.

```

```

    }

    short runForward( vector local *input, vector local *output,
5                      matrix local *weights1, matrix local
                      *weights2){
        vector hiddenLayer;
        if( !allocateVector( &hiddenLayer, (short)(weights1->numRows +1) )) return
10    FALSE;
        if( !vectorTimesMatrix( input, &hiddenLayer, weights1 ) ){
            freeVector( &hiddenLayer ); return FALSE;
        }
        sigmoid( &hiddenLayer );
        hiddenLayer.values[ hiddenLayer.size -1] = 1.
        if( !vectorTimesMatrix( &hiddenLayer, output, weights2 ) ){
            freeVector( &hiddenLayer ); return FALSE;
20    }
        freeVector( &hiddenLayer );
        sigmoid( output );
        return TRUE;
    }
25

    static vector inputVector= {NULL, 0}, outputVector = {NULL, 0}; static matrix
    firstWeights = {NULL, 0, 0} , secondWeights = {NULL, 0, 0};

30    static short beenHereDoneThis = FALSE;

    static short makeSureNetIsSetUp( void ){
        if( beenHereDoneThis ) return TRUE;
        if( !readNeuralNetWeights( &firstWeights, &secondWeights )) return = FALSE.
35    if( !allocateVector( &inputVector, firstWeights.numCols ) ) return = FALSE.
        if( !allocateVector( &outputVector, secondWeights.numRows ) ) return = FALSE.

        beenHereDoneThis = TRUE,
40    return TRUE;
    }

    void removeNetFromMemory( void ) {
45        freeVector( &inputVector ); freeVector( &outputVector );
        freeMatrix( &firstWeights ); freeMatrix( &secondWeights );
        beenHereDoneThis = FALSE;
    }

50    short nnEstimateHybAndXHyb( float local * hyb, float local * xHyb, char = local * probe){
        short probeLength, i,

        if( !makeSureNetIsSetUp()) return FALSE,
55    probeLength = (short)(strlen( probe ));

```



```

    if( (probeLength * 4 + 1) != inputVector size ){
//      reportProblem("Neural net not set up to deal with probes of this = length". 0).
5      if( (probeLength * 4 + 1) > inputVector size ){
//        reportProblem( "probe being trimmed to do annlysis". 1),
          probeLength = (short)(inputVector size / 4).
      }
10    }
    memset( inputVector.values, 0, inputVector size * sizeof( float)).
    inputVector values[inputVector.size-1] = 1.
    for( i = 0; i < probeLength; i++ )
        inputVector.values[i * 4 + lookupIndex( tolower(probe[i] ))]= 1;
15    runForward( &inputVector, &outputVector, &firstWeights, &secondWeights).
    *hyb = outputVector values[0];
    *xHyb = outputVector values[1];
    return TRUE.
20 }
-----

```

25

30

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Table 6. Code for running the neural net (lin_alg.c)

```

5  lin_alg.c
   #include "utils.h"
   #include "lin_alg.h"
   #include <alloc.h>

10 short allocateMatrix( matrix local * theMat, short rows, short columns){
    short i,
    theMat->values = calloc( rows, sizeof( float local * ) ),
    iff theMat->values == NULL ){ errorHwnd( "failed to allocate = matrix"). return
15 FALSE;}
    for( i = 0, i < rows; i++ ){
        theMat->values[i] = calloc( columns, sizeof( float ) ).
        iff( theMat->values[i] == NULL ){
20             errorHwnd( "failed to allocate matrix").
             for( --i; i >= 0; i-- )
                 free( theMat->values[i] ).
             return FALSE.
25         }
    }
    theMat->numRows = rows, theMat->numCols = columns;
    return TRUE,
30 } short allocateVector( vector local * theVec, short columns){
    theVec->values = calloc( columns, sizeof( float ) ).
    iff theVec->values == NULL ) { errorHwnd( " faile to allocate = vector"); return
FALSE;}
    theVec->size = columns,
35
40
45
50
55

```

```

        return TRUE,
    }
    void freeVector( vector local * theVec ){
5         free( theVec->values ),
        theVec->values = NULL;
        theVec->size = 0;
    }
10
    void freeMatrix( matrix local * theMat ){
        short i;
        for( i = 0; i < theMat->numRows; i++ )
15         free( theMat->values[i] );
        free( theMat->values );
        theMat->values = NULL;
        theMat->numRows = theMat->numCols = 0;
20    }

    float vDot( float local * input1, float local * input2, short size ){
        float returnValue = 0;
        short i;
25        for( i = 0; i < size; i++ )
            returnValue += input1[i] * input2[i];
        return returnValue;
    }
30

    short vectorTimesMatrix( vector local *input, vector local *output,
                                matrix local *mat ){
        short i;
35        if( (input->size != mat->numCols) || (output->size < mat->numRows) ){
            errorHwnd( "illegal multiply" );
            return FALSE;
        }
40        for( i = 0; i < mat->numRows; i++ )
            output->values[i] = vDot( input->values, mat->values[i], input->size =
    );
        return TRUE;
45    }

```

[0286] It is understood that the examples and embodiments described herein are for illustrative purposes only and that various modifications or changes in light thereof will be suggested to persons skilled in the art and are to be included within the spirit and purview of this application and scope of the appended claims. All publications, patents, and patent applications cited herein are hereby incorporated by reference for all purposes.

Claims

1. A method of simultaneously monitoring the expression of a multiplicity of genes, said method comprising:
 - (a) providing a pool of target nucleic acids comprising RNA transcripts of some of said genes, or nucleic acids

derived from said RNA transcripts;

(b) providing a plurality of different probes for analysis of each of the RNA transcripts that are to be monitored; said probes being immobilized as an array on a surface of a substrate in known locations at a density greater than 60 different probes per cm²; said array probes including match and control probes; the array comprising more than 100 different probes, each probe attached to the surface through a single covalent bond;

(c) hybridizing said pool of nucleic acids to the array of nucleic acid probes; and

(d) quantifying hybridization of said target nucleic acids to said array by comparing hybridisation of match and control probes wherein said quantifying provides a measure of the levels of transcription of said genes.

2. A method of claim 1, wherein each of said nucleic acid probes is chemically synthesized or synthesized by light-directed polymer synthesis, or wherein preparation of said nucleic acid probes does not require cloning, a nucleic acid amplification step, or enzymatic synthesis and/or does not require handling of any biological materials.
3. A method of claim 1 or claim 2, wherein for each gene, said array comprises at least 10 different nucleic acid probes complementary to subsequences of that gene, preferably no more than 20 different nucleic acid probes complementary to subsequences of that gene.
4. A method of any one of claims 1 to 3, wherein said nucleic acid probes are from 5 to 45 nucleotides in length, preferably from 20 to 25 nucleotides in length.
5. A method of any one of claims 1 to 4, wherein said array comprises nucleic acid probe sequences from constitutively expressed control genes, optionally said control genes being selected from β -actin, GAPDH, and the transferrin receptor.
6. A method of any one of claims 1 to 5, wherein the variation between different copies of each array is less than 20% wherein said variation is measured as the coefficient of variation in hybridization intensity averaged over at least 5 nucleic acid probes for each gene whose expression the array is to detect.
7. A method of any one of claims 1 to 6, wherein the concentration of nucleic acids in said pool is proportional to the expression levels of said genes.
8. A method of any one of claims 1 to 7, wherein the control nucleic acid probes comprise mismatch control probes such that for each matched probe there exists a mismatch control probe.
9. A method of claim 8, wherein said quantifying comprises either:-
 - (a) calculating the difference in hybridization signal intensity between each of said nucleic acid probes and its corresponding mismatch control probe; or
 - (b) calculating the average difference in hybridization signal intensity between each of said nucleic acid probes and its corresponding mismatch control probe for each gene.
10. A method of any of claims 1 to 9, wherein the nucleic acid probes in said array are selected according to any one of claims 26 to 34.
11. A method of any one of claims 1 to 9 wherein the nucleic acid probes in said array are selected according to any one of claims 38 to 42.
12. A method of any one of claims 1 to 11, wherein hybridization and quantification is accomplished in under 48 hours.
13. A method of any one of claims 1 to 12, wherein said hybridization is performed with a fluid volume of 250 μ l or less and/or wherein said hybridization comprises a hybridization at low stringency of 30°C to 50°C and 6 X SSPE-T or lower and a wash at higher stringency.
14. A method of any one of claims 1 to 13, wherein said quantifying comprises either:
 - (a) detecting a hybridization signal that is proportional to the concentration of said RNA in said nucleic acid sample; or
 - (b) detecting a hybridization signal that is proportional to the concentration of said target nucleic acids for each

gene in said pool of target nucleic acids.

15. A method of any one of claims 1 to 14, wherein said pool of nucleic acids is a pool of mRNAs or a pool of RNAs *in vitro* transcribed from a pool of cDNAs.

16. A method of any one of claims 1 to 15, wherein said pool of nucleic acids is amplified from a biological sample.

17. A method of any one of claims 1 to 16, wherein said pool of nucleic acids comprises fluorescently labeled nucleic acids or wherein said pool of target nucleic acids is labeled with a single species of fluorophore.

18. A method of claim 17 which comprises quantifying fluorescence of a label on said hybridized nucleic acids at a spatial resolution of 100 μm or higher, e.g. by means of a scanning confocal fluorescence microscope.

19. A method of any one of claims 1 to 18, wherein said providing a plurality of different probes comprises either:-

(i)

(a) hybridizing a pool of RNAs with a pool of further nucleic acid probes comprising at least some of the match probes to form a pool of hybridized nucleic acids;

(b) treating said pool of hybridized nucleic acids with RNase A, thereby digesting single stranded nucleic acid sequences and leaving intact the hybridized double stranded regions;

(c) denaturing the hybridized double-stranded regions and removing said further nucleic acid probes thereby leaving a pool of RNAs enhanced for those RNAs complementary to the match nucleic acid probes in said array; or

(ii)

(a) hybridizing a pool of RNAs with paired target specific nucleic acid probes where said paired target specific nucleic acid probes are complementary to regions flanking subsequences complementary to said match nucleic acid probes in said array;

(b) treating said pool of nucleic acids with RNase H to digest the hybridized (double stranded) nucleic acid sequences;

(c) isolating the remaining nucleic acid sequences having a length about equivalent to the region flanked by said paired target specific nucleic acid probes; or

(iii)

(a) hybridizing a pool of polyA⁺ mRNAs with nucleic acid probes that hybridize specifically with particular preselected mRNA target messages;

(b) treating said pool of nucleic acids with RNase H to digest the hybridized (double stranded) nucleic acid sequences thereby separating the coding sequence from the polyA⁺ tail;

(c) isolating or amplifying the remaining polyA⁺ RNA in said pool.

20. A method of any one of claims 1 to 19, wherein the probes of the array comprise probes selected to check for splice variant transcripts of a gene.

21. A method of any one of claims 1 to 3 or 5 to 20, wherein the probes are up to 500 bases long.

22. A composition to indicate the expression levels of a multiplicity of genes, said composition comprising an array of a plurality of different probes for each RNA transcript to be analyzed; said probes being immobilized as an array on a surface of a substrate in known locations at a density greater than 60 different probes per cm^2 ; said array probes including match and control probes; the array comprising more than 100 different probes, each probe attached to the surface through a single covalent bond;

and said nucleic acid probes being specifically hybridizable to fluorescently labeled nucleic acids and chosen such that the amount of fluorescence thereby hybridized to said array is indicative of the amount of said RNA transcripts, optionally wherein said fluorescence intensity is proportional to the transcription levels of said multiplicity of preselected genes in a biological sample.

23. A composition of claim 22 and further defined by the specific feature(s) of any one or more of claims 2 to 5, 8, 16, 20 or 21.
24. A kit for the detection of expression levels of a multiplicity of genes, said kit comprising:
 - a selected plurality of different match and control probes for each RNA transcript that is to be monitored; the selected match and control probes being immobilized as an array on a surface of a substrate in known locations the array comprising more than 100 different probes at a density greater than 60 different probes per cm², each probe attached to the surface through a single covalent bond; and
 - optionally, instructions describing the use of said array for the quantification of expression levels of said multiplicity of genes;
 - optionally, wherein said control probes are mismatch probes, there being a corresponding mismatch probe for each match probe.
25. A kit of claim 24, further comprising fluorescent label for labeling RNA or DNA that is to be hybridized to the nucleic acids of said array and/or buffers and reagents for the hybridization of RNA to the nucleic acid probes of said array.
26. A method of selecting a set of probes and immobilizing the probes to a surface of a substrate as an array for monitoring the expression of RNA transcripts or nucleic acids derived therefrom from a plurality of target genes comprising:
 - (a) providing an array of nucleic acid probes said array comprising a multiplicity of nucleic acid probes, wherein each probe is complementary to a subsequence of said target nucleic acids and for each probe there is a corresponding mismatch control probe, e.g. wherein said mismatch control probes have a 1 base mismatch;
 - (b) hybridizing said target nucleic acids to said array of nucleic acid probes;
 - (c) selecting those probes where the difference in hybridization signal intensity between each probe and its mismatch control is detectable, preferably, wherein said difference in hybridization intensity is at least 10% of the background signal; and
 - (d) immobilizing a plurality of the selected probes for each of the target nucleic acids to be analysed together with control probes to the surface of a substrate to allow quantification of the target nucleic acids, wherein the array is as defined in claim 22.
27. A method of claim 26, further comprising, between steps (c) and (d), hybridizing said array to a pool of nucleic acids comprising nucleic acids other than said target nucleic acids; and selecting probes having the lowest hybridization signal and where both the probe and its mismatch control have a hybridization intensity equal to or less than 10 times background.
28. A method of claim 26 or claim 27, wherein said multiplicity of probes includes all the probes of a single length that are complementary to a subsequence of said target nucleic acid where said probes have a length between about 5 and 50 nucleotides.
29. A method of any of claims 26 to 28, wherein said nucleic acid probes range in length from about 5 to about 45 nucleotides.
30. A method of any one of claims 26 to 29, wherein said nucleic acid probes are all the same length.
31. A method of any one of claims 26 to 30, wherein said array comprises more than 1000 different nucleic acid probes wherein each different nucleic acid probe is localized in a known location of said surface and the density of said different nucleic acid probes is greater than 60 different nucleic acid probes per 1 cm² of said surface.
32. A method of any one of claims 26 to 31, wherein said nucleic acid probes are synthesized by light-directed synthesis.
33. A method of any one of claims 26 to 32, wherein said hybridization comprises hybridization at low stringency of 30°C to 50°C and 6 X SSPE-T or lower followed by one or more washes at progressively increasing stringency until a desired level of hybridization specificity is obtained.
34. A method of any one of claims 26 to 33, wherein said pool of nucleic acids comprising nucleic acids other than

said target nucleic acids comprises nucleic acids having a sense opposite that of the target nucleic acids.

35. A method of claim 1, wherein the control nucleic acid probes comprise mismatch probes, and the quantifying step is performed in a computer system by the steps of:

5

receiving input of hybridization intensities for the plurality of nucleic acid probes including pairs of the match probes and mismatch probes, the hybridization intensities indicating hybridization affinity between the plurality of nucleic acid probes and the pool of nucleic acids, and each pair including a match probe that is perfectly complementary to a portion of the nucleic acids and a mismatch probe that differs from the match probe by

10

at least one nucleotide;

comparing the hybridization intensities of the match and mismatch probes of each pair; and
indicating expression of one or more of the genes in the pool according to results of the comparing step.

36. A method of claim 35, wherein the comparing step includes either:

15

(a) calculating differences between the hybridization intensities of the match and mismatch probes of each pair, optionally including calculating an average of the differences; or

(b) determining if a difference between the match and mismatch probes of each pair crosses a difference threshold; or

20

(c) determining if a quotient of the match and mismatch probes of each pair crosses a ratio threshold; or

(d) determining a first number of pairs that have a difference that crosses a difference threshold and a quotient that crosses a ratio threshold; preferably further including determining a second number of pairs that have a difference that does not cross the difference threshold and a quotient that does not cross the ratio threshold.

25

37. A method of claim 35 or claim 36, wherein the indicating step indicates the gene is expressed if a quotient of the first and the second numbers crosses an expression threshold.

38. A method of selecting probes and immobilizing the probes to a substrate as an array for use in expression monitoring of RNA transcripts or nucleic acids derived therefrom from a plurality of genes, comprising:

30

(i) in a computer system:

(a) receiving input of a nucleic acid sequence of one of the plurality of genes;

(b) generating a set of probes that are perfectly complementary to the gene; and

35

(c) identifying a subset of probes, including less than all of the probes in the set, for monitoring the expression of the gene;

(d) repeating (a), (b) and (c) for at least one further gene to identify at least one further subset of probes;

(ii) immobilizing the subsets of probes together with control probes in an array on the surface of a substrate to allow quantification of the transcripts of the plurality of genes, wherein the array is as defined in claim 22.

40

39. A method of claim 38, wherein the identifying step includes the step of analyzing each probe of the set by criteria that specify characteristics indicative of low hybridization or high cross hybridization; preferably, wherein each of the criteria includes a threshold value such that if a selected probe has a characteristic that crosses the threshold value, low hybridization or high cross hybridization are indicated for the selected probe, and, if desired, further comprising increasing at least one threshold value to increase the probes in the subset.

45

40. A method of claim 39, further comprising the step of determining the criteria as heuristic rules derived from multiple experiments.

50

41. A method of claim 39 or claim 40, wherein one of the criteria indicates low hybridization or cross hybridization if either:

(a) occurrences of a specific nucleotide in a probe cross a threshold value; or

55

(b) the number of a specific nucleotide that repeats sequentially in a probe crosses a threshold value; or

(c) a length of a palindrome in a probe crosses a threshold value; or

(d) a length of a subsequence within a probe that includes only two specific nucleotides crosses a threshold value.

42. A method of any one of claims 38 to 41, wherein the identifying step is performed by a neural network that receives as input the probes of the set and outputs the probes of the subset.

5 Patentansprüche

1. Verfahren zum gleichzeitigen Überwachen der Expression einer Vielfalt von Genen, wobei das Verfahren folgendes umfasst:
 - 10 (a) Bereitstellen eines Pools von Zielnukleinsäuren, umfassend RNA-Transkripte von einigen der Gene oder Nukleinsäuren, die von den RNA-Transkripten hergeleitet sind;
 - (b) Bereitstellen einer großen Anzahl von verschiedenen Sonden für die Analyse von jedem der RNA-Transkripte, die überwacht werden sollen; wobei die Sonden als eine Anordnung auf einer Oberfläche eines Substrats an bekannten Stellen mit einer Dichte von mehr als 60 verschiedenen Sonden pro cm² immobilisiert sind; wobei die angeordneten Sonden Paarungs- und Kontrollsonden umfassen; wobei die Anordnung mehr als 100 verschiedene Sonden aufweist und jede Sonde über eine einzige kovalente Bindung an die Oberfläche gebunden ist;
 - 15 (c) Hybridisieren des Pools von Nukleinsäuren mit einer Anordnung von Nukleinsäuresonden; und
 - (d) quantitatives Bestimmen der Hybridisierung der Zielnukleinsäuren mit der Anordnung durch Vergleichen der Hybridisierung von Paarungs- und Kontrollsonden, wobei durch dieses quantitative Bestimmen ein Maß für die Transkriptionsraten der Gene bereitgestellt wird.
2. Verfahren nach Anspruch 1, wobei jede der Nukleinsäuresonden chemisch synthetisiert wird oder durch lichtgesteuerte Polymersynthese synthetisiert wird, oder wobei für die Herstellung der Nukleinsäuresonden kein Clonieren, kein Nukleinsäure-Amplifikationsschritt oder keine enzymatische Synthese erforderlich ist und/oder keine biologischen Stoffe bearbeitet werden müssen.
- 25 3. Verfahren nach Anspruch 1 oder Anspruch 2, wobei die Anordnung für jedes Gen mindestens zehn verschiedene Nukleinsäuresonden, die zu Subsequenzen des Gens komplementär sind, und vorzugsweise nicht mehr als 20 verschiedene Nukleinsäuresonden umfasst, die zu Subsequenzen des Gens komplementär sind.
- 30 4. Verfahren nach einem der Ansprüche 1 bis 3, wobei die Nukleinsäuresonden eine Länge von 5 bis 45 Nukleotiden, vorzugsweise eine Länge von 20 bis 25 Nukleotiden aufweisen.
- 35 5. Verfahren nach einem der Ansprüche 1 bis 4, wobei die Anordnung Nukleinsäuresonden-Sequenzen aus konstitutiv exprimierten Kontrollgenen umfasst, wobei die Kontrollgene gegebenenfalls ausgewählt sind aus β -Aktin, GAPDH und dem Transferrin-Rezeptor.
- 40 6. Verfahren nach einem der Ansprüche 1 bis 5, wobei die Variation zwischen verschiedenen Kopien jeder Anordnung weniger als 20 % beträgt, wobei die Variation als Variationskoeffizient der Hybridisierungsintensität gemessen wird, und zwar als Durchschnitt von mindestens fünf Nukleinsäuresonden für jedes Gen, dessen Expression mit der Anordnung nachgewiesen werden soll.
- 45 7. Verfahren nach einem der Ansprüche 1 bis 6, wobei die Konzentration von Nukleinsäuren in dem Pool zu den Expressionsraten der Gene proportional ist.
8. Verfahren nach einem der Ansprüche 1 bis 7, wobei die Kontroll-Nukleinsäuresonden Fehlpaarungs-Kontrollsonden umfassen, so dass für jede gepaarte Sonde eine Fehlpaarungs-Kontrollsonde vorliegt.
- 50 9. Verfahren nach Anspruch 8, wobei das quantitative Bestimmen folgendes umfasst: entweder
 - (a) Berechnen des Unterschieds in der Hybridisierungssignal-Intensität zwischen jeder der Nukleinsäuresonden und ihrer entsprechenden Fehlpaarungs-Kontrollsonde; oder
 - 55 (b) Berechnen des durchschnittlichen Unterschieds in der Hybridisierungssignal-Intensität zwischen jeder der Nukleinsäuresonden und ihrer entsprechenden Fehlpaarungs-Kontrollsonde für jedes Gen.
10. Verfahren nach einem der Ansprüche 1 bis 9, wobei die Nukleinsäuresonden in der Anordnung nach einem der Ansprüche 26 bis 34 ausgewählt sind.

11. Verfahren nach einem der Ansprüche 1 bis 9, wobei die Nukleinsäuresonden in der Anordnung nach einem der Ansprüche 38 bis 42 ausgewählt sind.
12. Verfahren nach einem der Ansprüche 1 bis 11, wobei die Hybridisierung und quantitative Bestimmung in weniger als 48 Stunden durchgeführt werden.
13. Verfahren nach einem der Ansprüche 1 bis 12, wobei die Hybridisierung mit einem Flüssigkeitsvolumen von 250 µl oder weniger durchgeführt wird und/oder wobei die Hybridisierung eine Hybridisierung bei einer niedrigen Stringenz von 30°C bis 50°C und 6 X SSPE-T oder niedriger und einen Waschgang bei einer höheren Stringenz umfasst.
14. Verfahren nach einem der Ansprüche 1 bis 13, wobei das quantitative Bestimmen folgendes umfasst: entweder
 - (a) Nachweisen eines Hybridisierungssignals, das zur Konzentration der RNA in der Nukleinsäureprobe proportional ist; oder
 - (b) Nachweisen eines Hybridisierungssignals, das zur Konzentration der Zielnukleinsäuren für jedes Gen in dem Pool von Zielnukleinsäuren proportional ist.
15. Verfahren nach einem der Ansprüche 1 bis 14, wobei der Pool von Nukleinsäuren ein Pool von mRNAs oder ein Pool von RNAs, *in vitro* transkribiert von einem Pool von cDNAs, ist.
16. Verfahren nach einem der Ansprüche 1 bis 15, wobei der Pool von Nukleinsäuren aus einer biologischen Probe amplifiziert ist.
17. Verfahren nach einem der Ansprüche 1 bis 16, wobei der Pool von Nukleinsäuren fluoreszierend markierte Nukleinsäuren umfasst, oder wobei der Pool von Zielnukleinsäuren mit einer einzigen Fluorophorenart markiert ist.
18. Verfahren nach Anspruch 17, umfassend ein quantitatives Bestimmen der Fluoreszenz einer Markierung auf den hybridisierten Nukleinsäuren bei einem räumlichen Auflösungsvermögen von 100 µm oder höher, z.B. anhand eines konfokalen Fluoreszenz-Rastermikroskops.
19. Verfahren nach einem der Ansprüche 1 bis 18, wobei das Bereitstellen einer großen Anzahl von verschiedenen Sonden folgendes umfasst: entweder
 - (i)
 - (a) Hybridisieren eines Pools von RNAs mit einem Pool von weiteren Nukleinsäuresonden, umfassend mindestens einige der Paarungssonden, wodurch ein Pool von hybridisierten Nukleinsäuren gebildet wird;
 - (b) Behandeln des Pools von hybridisierten Nukleinsäuren mit RNase A, wodurch einzelsträngige Nukleinsäuresequenzen gespalten werden und die hybridisierten doppelsträngigen Regionen intakt bleiben;
 - (c) Denaturieren der hybridisierten doppelsträngigen Regionen und Entfernen der weiteren Nukleinsäuresonden, wodurch ein Pool von RNAs zurückbleibt, die mit denjenigen RNAs angereichert sind, die zu den Paarungs-Nukleinsäuresonden in der Anordnung komplementär sind; oder
 - (ii)
 - (a) Hybridisieren eines Pools von RNAs mit gepaarten Ziel-spezifischen Nukleinsäuresonden, wobei die gepaarten Ziel-spezifischen Nukleinsäuresonden zu Regionen komplementär sind, die Subsequenzen flankieren, welche zu den Paarungs-Nukleinsäuresonden in der Anordnung komplementär sind;
 - (b) Behandeln des Pools von Nukleinsäuren mit RNase H, wodurch die hybridisierten (doppelsträngigen) Nukleinsäuresequenzen gespalten werden;
 - (c) Isolieren der restlichen Nukleinsäuresequenzen, die eine Länge aufweisen, die etwa gleich ist wie die der Region, die durch die gepaarten Ziel-spezifischen Nukleinsäuresonden flankiert ist; oder
 - (iii)
 - (a) Hybridisieren eines Pools von PolyA⁺-mRNAs mit Nukleinsäuresonden, die mit bestimmten vorgeählten mRNA-Ziel-Informationen spezifisch hybridisieren;

- (b) Behandeln des Pools von Nukleinsäuren mit RNase H, so dass die hybridisierten (doppelsträngigen) Nukleinsäuresequenzen gespalten werden, wodurch die codierende Sequenz vom PolyA⁺-Schwanz abgetrennt wird;
- (c) Isolieren oder Amplifizieren der restlichen PolyA⁺-RNA-in dem Pool.

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20. Verfahren nach einem der Ansprüche 1 bis 19, wobei die Sonden der Anordnung Sonden umfassen, die so ausgewählt sind, dass damit nach Spleißvarianten-Transkripten eines Gens gesucht werden kann.

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21. Verfahren nach einem der Ansprüche 1 bis 3 oder 5 bis 20, wobei die Sonden bis zu 500 Basen lang sind.

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22. Zusammensetzung zum Anzeigen der Expressionsraten einer Vielfalt von Genen, wobei die Zusammensetzung für jedes zu analysierende RNA-Transkript eine Anordnung von einer großen Anzahl verschiedener Sonden umfasst; wobei die Sonden als eine Anordnung auf einer Oberfläche eines Substrats an bekannten Stellen mit einer Dichte von mehr als 60 verschiedenen Sonden pro cm² immobilisiert sind; wobei die angeordneten Sonden Paarungs- und Kontrollsonden umfassen; wobei die Anordnung mehr als 100 verschiedene Sonden aufweist und jede Sonde über eine einzige kovalente Bindung an die Oberfläche gebunden ist; und wobei die Nukleinsäuresonden mit fluoreszierend markierten Nukleinsäuren spezifisch hybridisierbar sind und so ausgewählt sind, dass die Stärke der Fluoreszenz, die auf diese Weise mit der Anordnung hybridisiert ist, die Menge der RNA-Transkripte anzeigt, wobei gegebenenfalls die Fluoreszenzintensität proportional ist zu den Transkriptionsraten einer Vielfalt von vorgewählten Genen in einer biologischen Probe.

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23. Zusammensetzung nach Anspruch 22 und weiterhin definiert durch das (die) spezifische(n) Merkmal(e) nach einem oder mehreren der Ansprüche 2 bis 5, 8, 16, 20 oder 21.

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24. Kit zum Nachweisen von Expressionsraten einer Vielfalt von Genen, wobei das Kit folgendes umfasst:

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eine gewählte große Anzahl von verschiedenen Paarungs- und Kontrollsonden für jedes RNA-Transkript, das überwacht werden soll; wobei die gewählten Paarungs- und Kontrollsonden als eine Anordnung auf einer Oberfläche eines Substrats an bekannten Stellen immobilisiert sind, wobei die Anordnung mehr als 100 verschiedene Sonden mit einer Dichte von mehr als 60 verschiedenen Sonden pro cm² umfasst, wobei jede Sonde über eine einzige kovalente Bindung an die Oberfläche gebunden ist; und gegebenenfalls Anleitungen; in denen die Verwendung der Anordnung zum quantitativen Bestimmen von Expressionsraten der Vielfalt von Genen beschrieben wird;

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wobei gegebenenfalls die Kontrollsonden Fehlpaarungs sonden sind, so dass für jede Paarungs sonde eine entsprechende Fehlpaarungs sonde vorliegt.

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25. Kit nach Anspruch 24, umfassend weiterhin eine fluoreszierende Markierung zur Markierung einer RNA oder DNA, die mit den Nukleinsäuren der Anordnung hybridisiert werden soll, und/oder Puffer und Reagenzien für die Hybridisierung von RNA mit den Nukleinsäuresonden der Anordnung.

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26. Verfahren zum Selektieren eines Satzes von Sonden und Immobilisieren der Sonden auf einer Oberfläche eines Substrats als eine Anordnung zum Überwachen der Expression von RNA-Transkripten oder daraus hergeleiteten Nukleinsäuren aus einer großen Anzahl von Zielgenen, umfassend:

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(a) Bereitstellen einer Anordnung von Nukleinsäuresonden, wobei die Anordnung eine Vielfalt von Nukleinsäuresonden umfasst, wobei jede Sonde zu einer Subsequenz der Zielnukleinsäuren komplementär ist und für jede Sonde eine entsprechende Fehlpaarungs-Kontrollsonde vorliegt, wobei z.B. die Fehlpaarungs-Kontrollsonden eine Ein-Basen-Fehlpaarung aufweisen;

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(b) Hybridisieren der Zielnukleinsäuren mit der Anordnung von Nukleinsäuresonden;
(c) Selektieren derjenigen Sonden, bei denen der Unterschied in der Hybridisierungssignal-Intensität zwischen jeder Sonde und ihrer Fehlpaarungs-Kontrolle nachweisbar ist, wobei vorzugsweise der Unterschied in der Hybridisierungsintensität mindestens 10 % des Hintergrundsignals beträgt; und
(d) Immobilisieren einer großen Anzahl von ausgewählten Sonden für jede der zu analysierenden Zielnukleinsäuren zusammen mit Kontrollsonden auf der Oberfläche eines Substrats, wodurch die quantitative Bestimmung der Zielnukleinsäuren ermöglicht wird, wobei die Anordnung wie in Anspruch 22 definiert ist.

27. Verfahren nach Anspruch 26, umfassend weiterhin zwischen den Schritten (c) und (d) ein Hybridisieren der An-

ordnung mit einem Pool von Nukleinsäuren, umfassend Nukleinsäuren, die von den Zielnukleinsäuren verschieden sind; und Selektieren von Sonden, die das niedrigste Hybridisierungssignal aufweisen, und wobei sowohl die Sonde als auch ihre Fehlpaarungskontrolle eine Hybridisierungsintensität zeigen, die gleich oder niedriger ist als der 10-fache Wert des Hintergrunds.

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28. Verfahren nach Anspruch 26 oder Anspruch 27, wobei die Vielfalt von Sonden alle Sonden mit einer einzigen Länge umfasst, die zu einer Subsequenz der Zielnukleinsäuren komplementär sind, wobei die Sonden eine Länge zwischen etwa 5 und 50 Nukleotiden aufweisen.

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29. Verfahren nach einem der Ansprüche 26 bis 28, wobei die Länge der Nukleinsäuresonden in einem Bereich von etwa 5 bis etwa 45 Nukleotiden liegt.

30. Verfahren nach einem der Ansprüche 26 bis 29, wobei die Nukleinsäuresonden alle die gleiche Länge haben.

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31. Verfahren nach einem der Ansprüche 26 bis 30, wobei die Anordnung mehr als 1000 verschiedene Nukleinsäuresonden umfasst, wobei jede unterschiedliche Nukleinsäuresonde an einer bekannten Stelle der Oberfläche liegt und die Dichte der verschiedenen Nukleinsäuresonden größer ist als 60 verschiedene Nukleinsäuresonden pro 1 cm² der Oberfläche.

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32. Verfahren nach einem der Ansprüche 26 bis 31, wobei die Nukleinsäuresonden durch lichtgesteuerte Synthese synthetisiert werden.

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33. Verfahren nach einem der Ansprüche 26 bis 32, wobei die Hybridisierung eine Hybridisierung bei einer niedrigen Stringenz von 30°C bis 50°C und 6 X SSPE-T oder niedriger umfasst, gefolgt von einem oder mehreren Waschgängen bei stetig zunehmender Stringenz, bis ein gewünschtes Niveau der Hybridisierungsspezifität erreicht ist.

34. Verfahren nach einem der Ansprüche 26 bis 33, wobei der Pool von Nukleinsäuren, der Nukleinsäuren umfasst, die von den Zielnukleinsäuren verschieden sind, Nukleinsäuren enthält, die einen "Sense" aufweisen, der zu dem der Zielnukleinsäuren entgegengesetzt ist.

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35. Verfahren nach Anspruch 1, wobei die Kontroll-Nukleinsäuresonden Fehlpaarungssonden umfassen und der Schritt zum quantitativen Bestimmen in einem Computersystem durch die folgenden Schritte erfolgt:

35

Erfassen der Eingabe von Hybridisierungsintensitäten für die große Anzahl von Nukleinsäuresonden, umfassend Paare der Paarungssonden und Fehlpaarungssonden, wobei die Hybridisierungsintensitäten die Hybridisierungsaffinität zwischen der großen Anzahl von Nukleinsäuresonden und dem Pool von Nukleinsäuren anzeigen, und wobei jedes Paar eine Paarungssonde, die zu einem Teil der Nukleinsäuren exakt komplementär ist, und eine Fehlpaarungssonde enthält, die sich von der Paarungssonde durch mindestens ein Nukleotid unterscheidet;

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Vergleichen der Hybridisierungsintensitäten der Paarungs- und Fehlpaarungssonden für jedes Paar; und Anzeigen der Expression von einem oder mehreren der Gene in dem Pool gemäß den Ergebnissen des Vergleichsschritts.

36. Verfahren nach Anspruch 35, wobei der Vergleichsschritt folgendes umfasst: entweder

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(a) Berechnen von Unterschieden zwischen den Hybridisierungsintensitäten der Paarungs- und Fehlpaarungssonden für jedes Paar, gegebenenfalls umfassend das Berechnen eines Durchschnitts der Unterschiede; oder

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(b) Bestimmen, ob ein Unterschied zwischen den Paarungs- und Fehlpaarungssonden von jedem Paar einen Unterschieds-Schwellenwert überschreitet; oder

(c) Bestimmen, ob ein Quotient der Paarungs- und Fehlpaarungssonden von jedem Paar einen Verhältnis-Schwellenwert überschreitet; oder

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(d) Bestimmen einer ersten Anzahl von Paaren, die einen Unterschied, der einen Unterschieds-Schwellenwert überschreitet, und einen Quotienten aufweisen, der einen Verhältnis-Schwellenwert überschreitet; vorzugsweise weiterhin umfassend Bestimmen einer zweiten Anzahl von Paaren, die einen Unterschied, der den Unterschieds-Schwellenwert nicht überschreitet, und einen Quotienten aufweisen, der den Verhältnis-Schwellenwert nicht überschreitet.

37. Verfahren nach Anspruch 35 oder Anspruch 36, wobei der Anzeigeschritt anzeigt, dass das Gen exprimiert ist, wenn ein Quotient aus der ersten und der zweiten Anzahl einen Expressions-Schwellenwert überschreitet.

38. Verfahren zum Selektieren von Sonden und Immobilisieren der Sonden an ein Substrat als eine Anordnung zur Verwendung zum Überwachen der Expression von RNA-Transkripten oder davon hergeleiteten Nukleinsäuren aus einer großen Anzahl von Genen, umfassend:

(i) in einem Computersystem:

- (a) Erfassen der Eingabe einer Nukleinsäuresequenz eines Gens aus der großen Anzahl von Genen;
- (b) Erzeugen eines Satzes von Sonden, die zu dem Gen exakt komplementär sind; und
- (c) Identifizieren eines Subsatzes von Sonden, der weniger als sämtliche Sonden im Satz umfasst, zum Überwachen der Expression des Gens;
- (d) Wiederholen von (a), (b) und (c) für mindestens ein weiteres Gen, wodurch mindestens ein weiterer Subsatz von Sonden identifiziert wird;

(ii) Immobilisieren der Subsätze von Sonden zusammen mit Kontrollsonden in einer Anordnung auf der Oberfläche eines Substrats, wodurch die quantitative Bestimmung der Transkripte der großen Anzahl von Genen ermöglicht wird, wobei die Anordnung wie in Anspruch 22 definiert ist.

39. Verfahren nach Anspruch 38, wobei der Identifizierungsschritt den Schritt umfasst, in dem jede Sonde des Satzes durch Kriterien analysiert wird, die Merkmale spezifizieren, die eine niedrige Hybridisierung oder eine hohe Kreuzhybridisierung anzeigen; wobei vorzugsweise jedes der Kriterien einen Schwellenwert umfasst, so dass, wenn eine ausgewählte Sonde ein Merkmal aufweist, das den Schwellenwert überschreitet, für die ausgewählte Sonde eine niedrige Hybridisierung oder eine hohe Kreuzhybridisierung angezeigt wird, und wobei gewünschtenfalls mindestens ein Schwellenwert erhöht werden kann, um die Sonden in dem Subsatz zu vermehren.

40. Verfahren nach Anspruch 39, das weiterhin den Schritt zum Bestimmen der Kriterien nach heuristischen Regeln umfasst, die aus verschiedenen Experimenten gefunden wurden.

41. Verfahren nach Anspruch 39 oder Anspruch 40, wobei eines der Kriterien eine niedrige Hybridisierung oder Kreuzhybridisierung anzeigt, wenn entweder:

- (a) die Häufigkeit eines spezifischen Nukleotids in einer Sonde einen bestimmten Schwellenwert überschreitet; oder
- (b) die Anzahl eines spezifischen Nukleotids, das sich in einer Sonde aufeinanderfolgend wiederholt, einen Schwellenwert überschreitet; oder
- (c) eine Länge eines Palindroms in einer Sonde einen Schwellenwert überschreitet; oder
- (d) eine Länge einer Subsequenz innerhalb einer Sonde, die lediglich zwei spezifische Nukleotide umfasst, einen Schwellenwert überschreitet.

42. Verfahren nach einem der Ansprüche 38 bis 41, wobei der Identifizierungsschritt durch ein neuronales Netz durchgeführt wird, das die Sonden des Satzes als Eingabe erfasst und aus dem die Sonden des Subsatzes als Ausgabe erhalten werden.

Revendications

1. Procédé de contrôle simultané de l'expression d'une multiplicité de gènes, ledit procédé comprenant :

- (a) l'apport d'un pool d'acides nucléiques cibles comprenant des transcrits d'ARN de certains desdits gènes, ou des acides nucléiques dérivés desdits transcrits d'ARN ;
- (b) l'apport d'une pluralité de sondes différentes pour l'analyse de chacun des transcrits d'ARN à contrôler ; lesdites sondes étant immobilisées en une matrice sur une surface d'un substrat dans des sites connus à une densité supérieure à 60 sondes différentes par cm^2 ; lesdites sondes de matrice comprennent des sondes d'appariement et témoins ; la matrice comprenant plus de 100 sondes différentes, chaque sonde attachée à la surface par une liaison simple covalente ;
- (c) l'hybridation dudit pool d'acides nucléiques à la matrice de sondes d'acide nucléique ; et

(d) la quantification de l'hybridation desdits acides nucléiques cibles à ladite matrice en comparant l'hybridation des sondes d'appariement et témoins, où ladite quantification fournit une mesure des niveaux de transcription desdits gènes.

- 5 2. Procédé selon la revendication 1, dans lequel chacune desdites sondes d'acide nucléique est synthétisée par voie chimique ou synthétisée par synthèse de polymère dirigée par la lumière, ou dans lequel la préparation desdites sondes d'acide nucléique ne nécessite pas de clonage, une étape d'amplification d'acide nucléique, ou une synthèse enzymatique et/ou ne nécessite pas de manipulation de substances biologiques.
- 10 3. Procédé selon la revendication 1 ou 2, dans lequel, pour chaque gène, ladite matrice comprend au moins 10 sondes d'acide nucléique différentes complémentaires de sous-séquences de ce gène, de préférence pas plus de 20 sondes d'acide nucléique différentes complémentaires de sous-séquences de ce gène.
- 15 4. Procédé selon l'une quelconque des revendications 1 à 3, dans lequel lesdites sondes d'acide nucléique ont une longueur de 5 à 45 nucléotides, de préférence une longueur de 20 à 25 nucléotides.
- 20 5. Procédé selon l'une quelconque des revendications 1 à 4, dans lequel ladite matrice comprend des séquences de sonde d'acide nucléique de gènes de contrôle exprimés de manière constitutive, lesdits gènes de contrôle étant éventuellement choisis parmi la β -actine, la GAPDH, et le récepteur de transferrine.
- 25 6. Procédé selon l'une quelconque des revendications 1 à 5, dans lequel la variation entre différentes copies de chaque matrice est inférieure à 20%, dans lequel ladite variation est mesurée comme le coefficient de variation de l'intensité d'hybridation moyenné sur au moins 5 sondes d'acide nucléique pour chaque gène dont l'expression doit être détectée par la matrice.
- 30 7. Procédé selon l'une quelconque des revendications 1 à 6, dans lequel la concentration d'acides nucléiques dans ledit pool est proportionnelle aux niveaux d'expression desdits gènes.
- 35 8. Procédé selon l'une quelconque des revendications 1 à 7, dans lequel lesdites sondes d'acide nucléique témoins comprennent des sondes témoins de mésappariement, telles que pour chaque sonde appariée il existe une sonde témoin de mésappariement.
- 40 9. Procédé selon la revendication 8, dans lequel ladite quantification comprend soit :
 - (a) le calcul de la différence d'intensité du signal d'hybridation entre chacune desdites sondes d'acide nucléique et sa sonde témoin de mésappariement correspondante ; ou
 - (b) le calcul de la différence moyenne de l'intensité du signal d'hybridation entre chacune desdites sondes d'acide nucléique et sa sonde témoin de mésappariement correspondante pour chaque gène.
- 45 10. Procédé selon l'une quelconque des revendications 1 à 9, dans lequel les sondes d'acide nucléique dans ladite matrice sont choisies selon l'une quelconque des revendications 26 à 34.
- 50 11. Procédé selon l'une quelconque des revendications 1 à 9, dans lequel les sondes d'acide nucléique dans ladite matrice sont choisies selon l'une quelconque des revendications 38 à 42.
- 55 12. Procédé selon l'une quelconque des revendications 1 à 11, dans lequel l'hybridation et la quantification sont accomplies dans les 48 heures.
13. Procédé selon l'une quelconque des revendications 1 à 12, dans lequel ladite hybridation est effectuée avec un volume de liquide de 250 μ l ou inférieur, et/ou dans lequel ladite hybridation comprend une hybridation à faible stringence de 30°C à 50°C et avec 6 X SSPE-T ou inférieur, et un lavage à stringence plus élevée.
14. Procédé selon l'une quelconque des revendications 1 à 13, dans lequel ladite quantification comprend soit :
 - (a) la détection d'un signal d'hybridation qui est proportionnel à la concentration dudit ARN dans ledit échantillon d'acide nucléique ; ou
 - (b) la détection d'un signal d'hybridation qui est proportionnel à la concentration desdits acides nucléiques cibles pour chaque gène dans ledit pool d'acides nucléiques cibles.

15. Procédé selon l'une quelconque des revendications 1 à 14, dans lequel ledit pool d'acides nucléiques est un pool d'ARNm transcrits *in vitro* à partir d'un pool d'ADNc.
- 5 16. Procédé selon l'une quelconque des revendications 1 à 15, dans lequel ledit pool d'acides nucléiques est amplifié à partir d'un échantillon biologique.
17. Procédé selon l'une quelconque des revendications 1 à 16, dans lequel ledit pool d'acides nucléiques comprend des acides nucléiques à marquage fluorescent ou dans lequel ledit pool d'acides nucléiques est marqué avec une espèce unique de fluorophore.
- 10 18. Procédé selon la revendication 17, qui comprend la quantification de la fluorescence d'un marqueur sur lesdits acides nucléiques hybridés, à une résolution spatiale de 100 μm ou supérieur, par exemple au moyen d'un microscope de fluorescence confocal à balayage.
- 15 19. Procédé selon l'une quelconque des revendications 1 à 18, dans lequel ledit apport d'une pluralité de sondes différentes comprend soit :
 - (i)
 - 20 (a) l'hybridation d'un pool d'ARN avec un pool d'autres sondes d'acide nucléique comprenant au moins une partie des sondes d'appariement pour former un pool d'acides nucléiques hybridés ;
 - (b) le traitement dudit pool d'acides nucléiques hybridés avec la RNase A, digérant ainsi les séquences d'acide nucléique simple brin et laissant intactes les régions double brin hybridées ;
 - 25 (c) la dénaturation des régions double brin hybridées et l'élimination desdites autres sondes d'acide nucléique, laissant ainsi un pool d'ARN amplifiés pour les ARN complémentaires aux sondes d'acide nucléique d'appariement dans ladite matrice ; ou
 - (ii)
 - 30 (a) l'hybridation d'un pool d'ARN avec des sondes d'acide nucléique spécifiques de cible appariée où lesdites sondes d'acide nucléique spécifiques de cible appariée sont complémentaires des régions flanquant les sous-séquences complémentaires desdites sondes d'acide nucléique d'appariement dans ladite matrice ;
 - 35 (b) le traitement dudit pool d'acides nucléiques avec la RNase H pour digérer les séquences d'acide nucléique hybridées (double brin) ;
 - (c) l'isolation des séquences d'acide nucléique restantes ayant une longueur à peu près équivalente à la région flanquée par lesdites sondes d'acide nucléique spécifiques de cible appariée ; ou
 - (iii)
 - 40 (a) l'hybridation d'un pool d'ARNm polyA⁺ avec des sondes d'acide nucléique qui s'hybrident spécifiquement avec les messages cibles d'ARNm particuliers présélectionnés ;
 - (b) le traitement dudit pool d'acides nucléiques avec la RNase H pour digérer les séquences d'acide nucléique hybridées (double brin), séparant ainsi la séquence codante de la queue polyA⁺ ;
 - 45 (c) l'isolation ou l'amplification des ARN polyA⁺ restants dans ledit pool.
20. Procédé selon l'une quelconque des revendications 1 à 19, dans lequel les sondes de la matrice comprennent des sondes choisies pour vérifier les transcrits variants par épissage d'un gène.
- 50 21. Procédé selon l'une quelconque des revendications 1 à 3 ou 5 à 20, dans lequel les sondes ont jusqu'à 500 bases de long.
22. Composition pour indiquer les niveaux d'expression d'une multiplicité de gènes, ladite composition comprenant une matrice d'une pluralité de sondes différentes pour chaque transcrit d'ARN à analyser ; lesdites sondes étant immobilisées en une matrice sur une surface d'un substrat dans des sites connus à une densité supérieure à 60 sondes différentes par cm^2 ; lesdites sondes de matrice comprenant les sonde d'appariement et témoins ; la matrice comprenant plus de 100 sondes différentes, chaque sonde attachée sur la surface par une liaison simple covalente ;
- 55

et lesdites sondes d'acide nucléique pouvant être hybridées spécifiquement à des acides nucléiques à marquage fluorescent, et choisies de telle manière que la quantité de fluorescence ainsi hybridée à ladite matrice est indicatrice de la quantité desdits transcrits d'ARN, éventuellement dans lequel ladite intensité de fluorescence est proportionnelle aux niveaux de transcription de ladite multiplicité de gènes présélectionnés dans un échantillon biologique.

23. Composition selon la revendication 22 et définie en outre par la(les) caractéristique(s) spécifique(s) de l'une ou plusieurs des revendications 2 à 5, 8, 16, 20 ou 21.

24. Kit de détection des niveaux d'expression d'une multiplicité de gènes, ledit kit comprenant :

une pluralité choisie de sondes d'appariement et témoins différentes pour chaque transcrit d'ARN qui doit être contrôlé ; les sondes d'appariement et témoins choisies étant immobilisées en une matrice d'une surface d'un substrat dans des sites connus, la matrice comprenant plus de 100 sondes différentes à une densité supérieure à 60 sondes différentes par cm², chaque sonde attachée à la surface par une liaison simple covalente ; et éventuellement, les instructions décrivant l'utilisation de ladite matrice pour la quantification des niveaux d'expression de ladite multiplicité de gènes ; éventuellement, dans lequel lesdites sondes témoins sont des sondes de mésappariement, avec une sonde de mésappariement qui correspond à chaque sonde d'appariement.

25. Kit selon la revendication 24, comprenant en outre un marqueur fluorescent pour marquer l'ARN ou l'ADN qui doit être hybridé aux acides nucléiques de ladite matrice et/ou les tampons et réactifs pour l'hybridation de l'ARN aux sondes d'acide nucléique de ladite matrice.

26. Procédé de sélection d'un ensemble de sondes et immobilisation des sondes sur une surface d'un substrat en une matrice pour contrôler l'expression des transcrits d'ARN ou des acides nucléiques qui en sont dérivés à partir d'une pluralité de gènes cibles comprenant :

(a) l'apport d'une matrice de sondes d'acide nucléique, ladite matrice comprenant une multiplicité de sondes d'acide nucléique, dans laquelle chaque sonde est complémentaire d'une sous-séquence desdits acides nucléiques cibles, et, pour chaque sonde, il y a une sonde témoin de mésappariement correspondante, par exemple où lesdites sondes témoins de mésappariement ont un mésappariement d'1 base ;
 (b) hybridation desdits acides nucléiques cibles à ladite matrice de sondes d'acide nucléique ;
 (c) la sélection de ces sondes où la différence d'intensité du signal d'hybridation entre chaque sonde et son témoin de mésappariement est détectable, de préférence dans laquelle ladite différence d'intensité d'hybridation est d'au moins 10% du signal de bruit de fond ; et
 (d) l'immobilisation d'une pluralité des sondes choisies pour chacun des acides nucléiques cibles à analyser ensemble avec les sondes témoins sur la surface d'un substrat pour permettre la quantification des acides nucléiques cibles, où la matrice est telle que définie dans la revendication 22.

27. Procédé selon la revendication 26, comprenant en outre, entre les étapes (c) et (d), l'hybridation de ladite matrice à un pool d'acides nucléiques comprenant des acides nucléiques différents desdits acides nucléiques cibles ; et la sélection des sondes ayant le signal d'hybridation le plus faible et où à la fois la sonde et son témoin de mésappariement ont une intensité d'hybridation inférieure ou égale à 10 fois le bruit de fond.

28. Procédé selon la revendication 26 ou la revendication 27, dans lequel ladite multiplicité de sondes comprend toutes les sondes de longueur unique qui sont complémentaires d'une sous-séquence dudit acide nucléique cible, où lesdites sondes ont une longueur de 5 à 50 nucléotides.

29. Procédé selon l'une quelconque des revendications 26 à 28, dans lequel lesdites sondes d'acide nucléique ont une longueur d'environ 5 à environ 45 nucléotides.

30. Procédé selon l'une quelconque des revendications 26 à 29, dans lequel lesdites sondes d'acide nucléique ont la même longueur.

31. Procédé selon l'une quelconque des revendications 26 à 30, dans lequel ladite matrice comprend au moins 1000 sondes d'acide nucléique différentes dans lesquelles chaque sonde d'acide nucléique différente est localisée dans un site connu de ladite surface et la densité desdites sondes d'acide nucléique différentes est supérieure à 60

sondes d'acide nucléique différentes par cm² de ladite surface.

32. Procédé selon l'une quelconque des revendications 26 à 31, dans lequel lesdites sondes d'acide nucléique sont synthétisées par synthèse dirigée par la lumière.

33. Procédé selon l'une quelconque des revendications 26 à 32, dans lequel ladite hybridation comprend une hybridation à faible stringence de 30°C à 50°C et avec 6 X SSPE-T ou inférieur, suivi par un ou plusieurs lavages à stringence croissant progressivement jusqu'à ce qu'un niveau souhaité de spécificité d'hybridation soit obtenu.

34. Procédé selon l'une quelconque des revendications 26 à 33, dans lequel ledit pool d'acides nucléiques comprenant des acides nucléiques différents desdits acides nucléiques cibles comprend les acides nucléiques ayant un sens opposé à celui des acides nucléiques cibles.

35. Procédé selon la revendication 1, dans lequel les sondes d'acide nucléique témoins comprennent les sondes de mésappariement, et l'étape de quantification est effectuée dans un système informatique par les étapes de :

réception de l'entrée des intensités d'hybridation pour la pluralité de sondes d'acide nucléique comprenant les paires des sondes d'appariement et des sondes de mésappariement, les intensités d'hybridation indiquant l'affinité d'hybridation entre la pluralité de sondes d'acide nucléique et le pool d'acides nucléiques, et chaque paire comprenant une sonde d'appariement qui est parfaitement complémentaire d'une partie des acides nucléiques, et une sonde de mésappariement qui diffère de la sonde d'appariement par au moins un nucléotide ; comparaison des intensités d'hybridation des sondes d'appariement et de mésappariement de chaque paire ; et indication de l'expression d'un ou de plusieurs gènes dans le pool selon les résultats de l'étape de comparaison.

36. Procédé selon la revendication 35, dans lequel l'étape de comparaison comprend soit :

(a) le calcul des différences entre les intensités d'hybridation des sondes d'appariement et de mésappariement de chaque paire, comprenant éventuellement le calcul d'une moyenne de la différence ; ou
(b) de déterminer si une différence entre les sondes d'appariement et de mésappariement de chaque paire dépasse un seuil de différence ; ou
(c) de déterminer si un quotient des sondes d'appariement et de mésappariement de chaque paire dépasse un rapport seuil ; ou
(d) de déterminer un premier nombre de paires qui ont une différence qui dépasse un seuil de différence et un quotient qui dépasse un rapport seuil ; de préférence, comprenant en outre la détermination d'un second nombre de paires qui ont une différence qui ne dépasse pas le seuil de différence et un quotient qui ne dépasse pas un rapport seuil.

37. Procédé selon la revendication 35 ou la revendication 36, dans lequel l'étape indicatrice indique que le gène est exprimé si un quotient des premier et second nombres dépasse un seuil d'expression.

38. Procédé de sélection de sondes et d'immobilisation des sondes sur un substrat en une matrice pour une utilisation dans le contrôle de l'expression de transcrits d'ARN ou d'acides nucléiques dérivés de ceux-ci à partir d'une pluralité de gènes, comprenant :

(i) dans un système informatique :

(a) la réception de l'entrée d'une séquence d'acide nucléique d'une des pluralités de gènes ;
(b) la production d'un ensemble de sondes qui sont parfaitement complémentaires au gène ; et
(c) l'identification d'un sous-ensemble de sondes, comprenant moins de la totalité des sondes dans l'ensemble, pour contrôler l'expression du gène ;
(d) la répétition de la), de (b) et de (c) pour au moins un autre gène pour identifier au moins un autre sous-ensemble de sondes ;

(ii) l'immobilisation des sous-ensembles de sonde ensemble avec les sondes témoins dans une matrice sur la surface d'un substrat pour permettre la quantification des transcrits de la pluralité de gènes, où la matrice est telle que définie dans la revendication 22.

- 5 39. Procédé selon la revendication 38, dans lequel l'étape d'identification comprend l'étape d'analyse de chaque sonde de l'ensemble par des critères qui spécifient les caractéristiques indicatrices d'une faible hybridation ou d'une hybridation croisée élevée ; de préférence, dans lequel chacun des critères comprend une valeur seuil, telle que si une sonde choisie a une caractéristique qui dépasse la valeur seuil, une faible hybridation ou une hybridation croisée élevée sont indiquées pour la sonde choisie, et, si on le souhaite, comprenant en outre l'augmentation d'au moins une valeur seuil pour augmenter les sondes dans le sous-groupe.
- 10 40. Procédé selon la revendication 39, comprenant en outre l'étape de détermination des critères comme règles heuristiques dérivées d'expériences multiples.
- 15 41. Procédé selon la revendication 39 ou la revendication 40, dans lequel un des critères indique une faible hybridation ou une hybridation croisée si, soit :
- (a) les occurrences d'un nucléotide spécifique dans une sonde dépassent une valeur seuil ; ou
 - (b) le nombre d'un nucléotide spécifique se répétant de manière séquentielle dans une sonde dépasse une valeur seuil ; ou
 - (c) une longueur de palindrome dans une sonde dépasse une valeur seuil ; ou
 - (d) une longueur d'une sous-séquence dans une sonde qui comprend seulement deux nucléotides spécifiques dépasse une valeur seuil.
- 20 42. Procédé selon l'une quelconque des revendications 38 à 41, dans lequel l'étape d'identification est effectuée par un réseau neuronal qui reçoit en entrée les sondes de l'ensemble et ressort les sondes du sous-ensemble.
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- 30
- 35
- 40
- 45
- 50
- 55

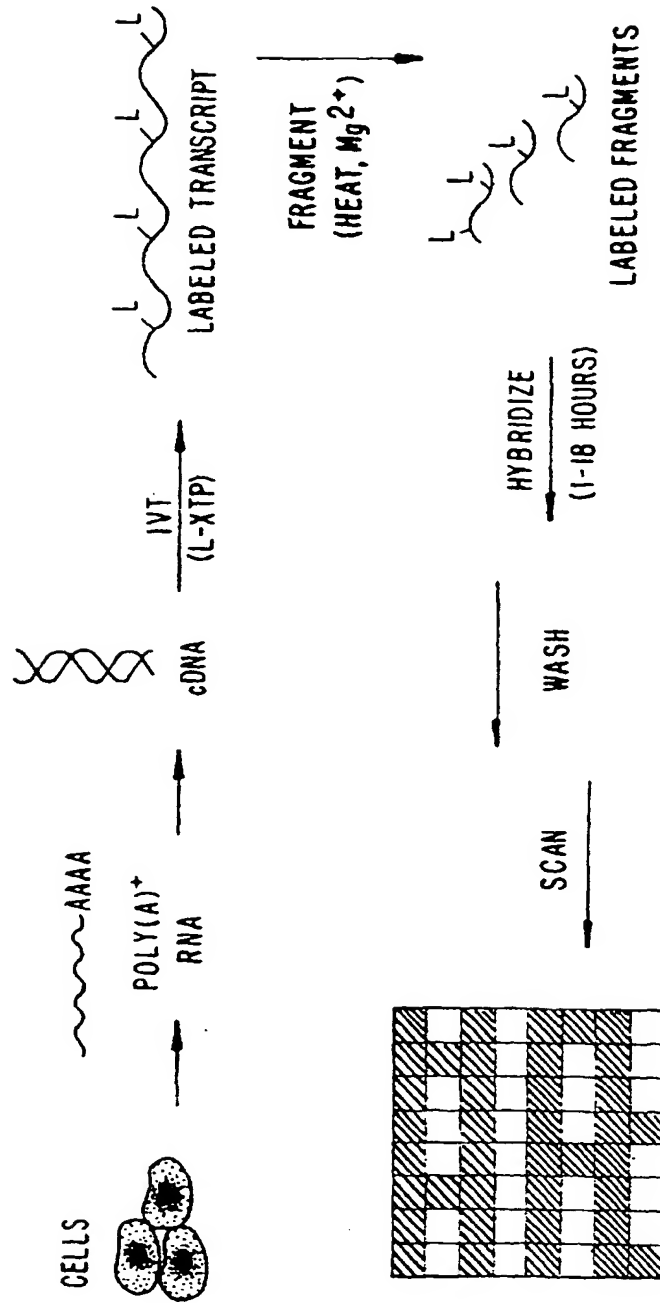


FIG. 1.

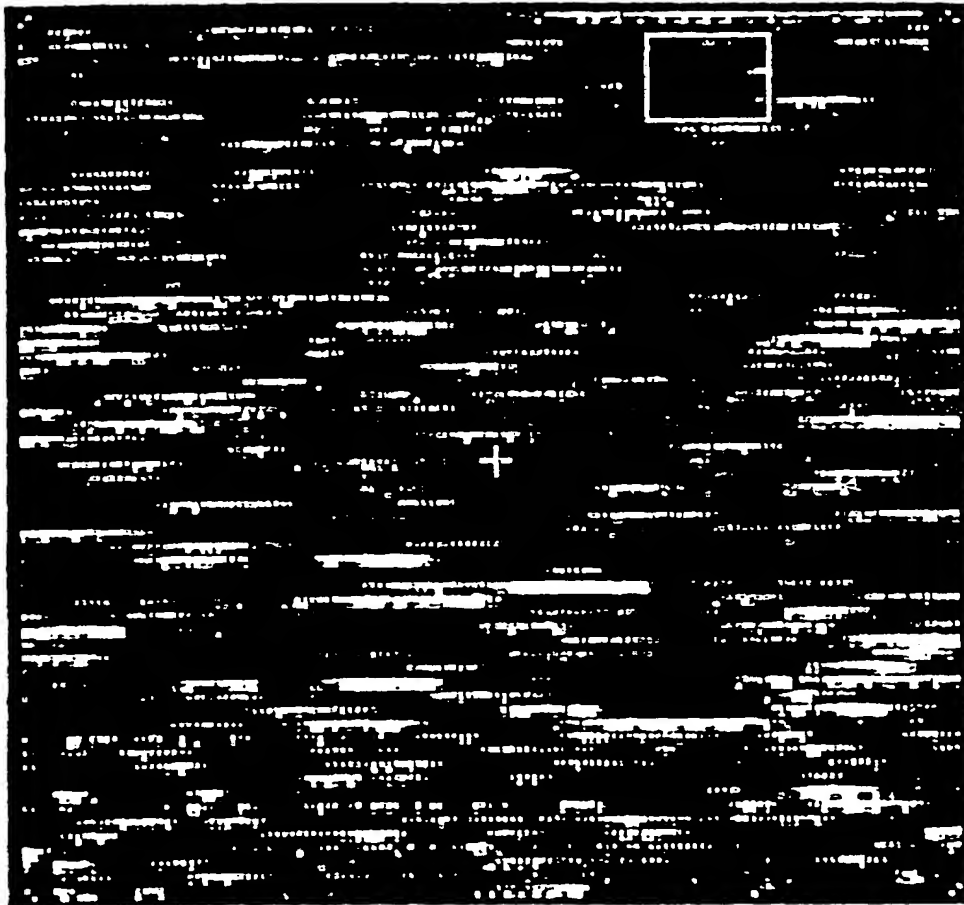


FIG. 2A.

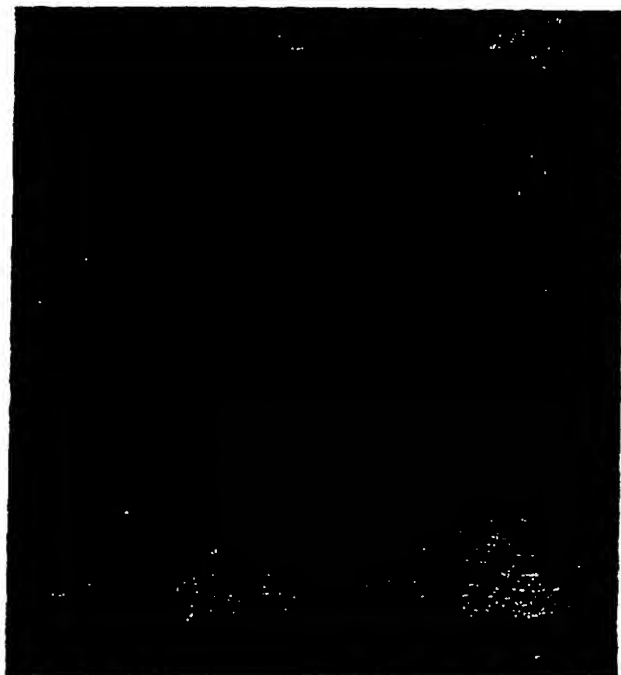


FIG. 2C.



FIG. 2B.

PM
MM

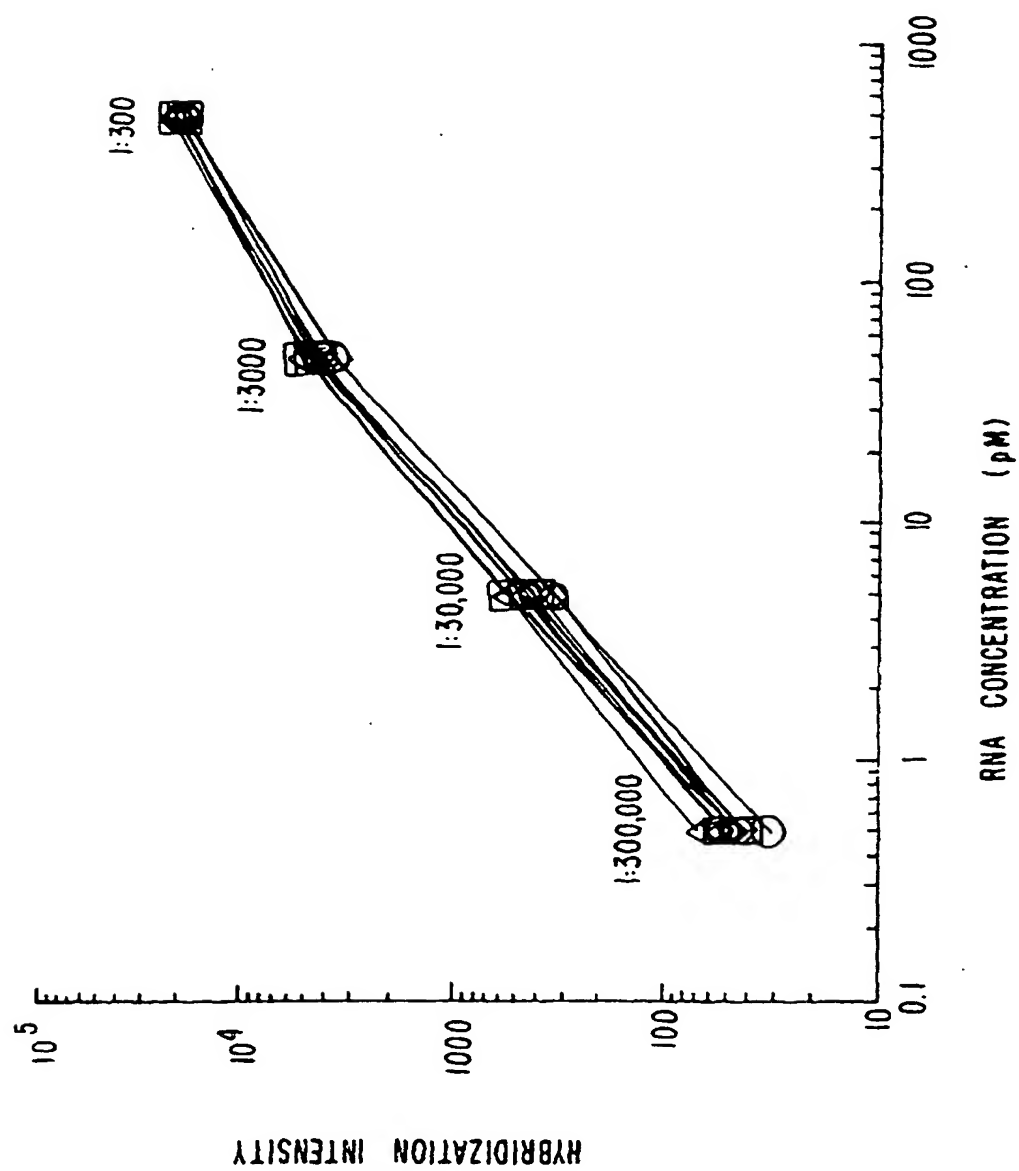


FIG. 3.

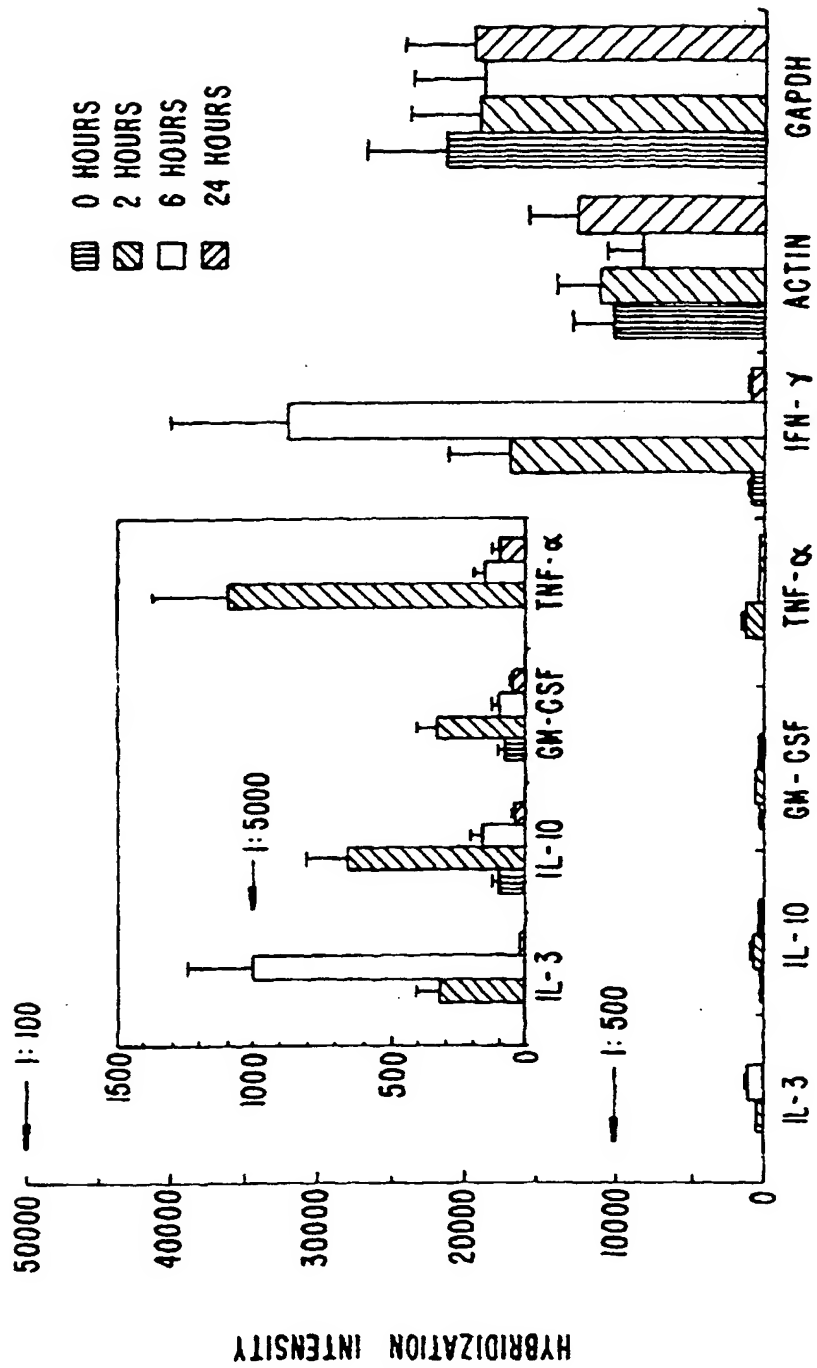


FIG. 4.

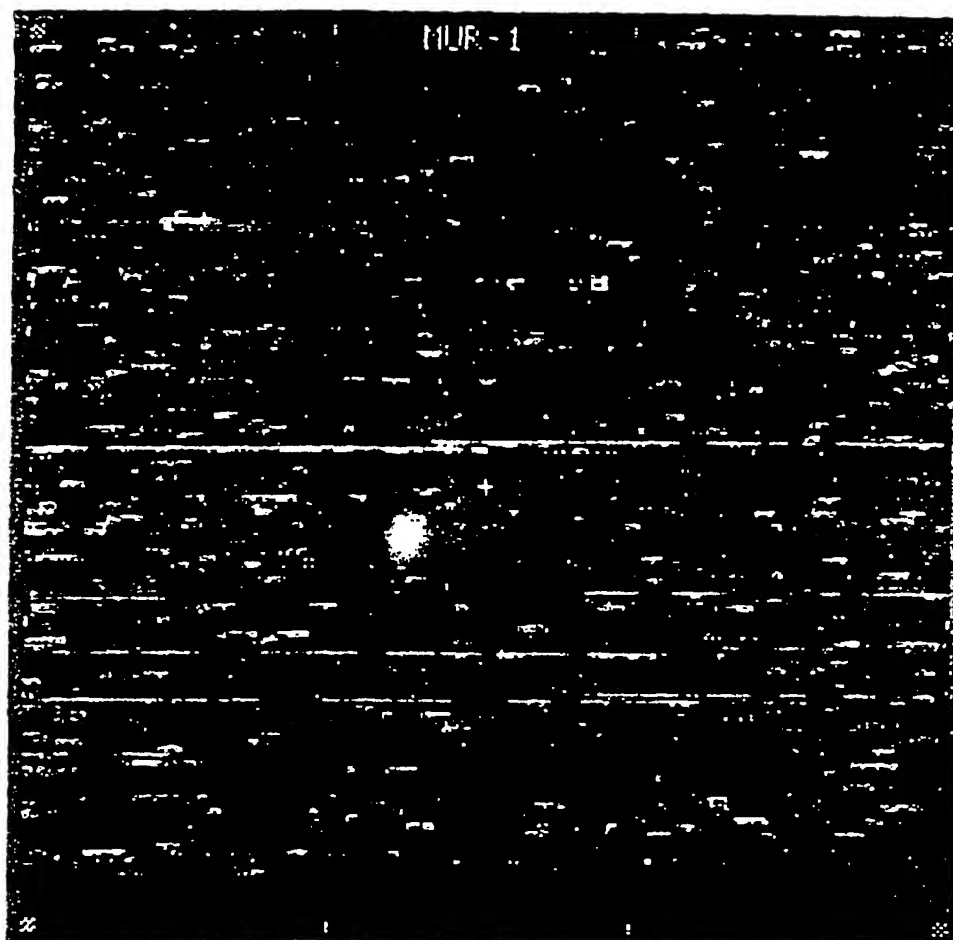


FIG. 5.

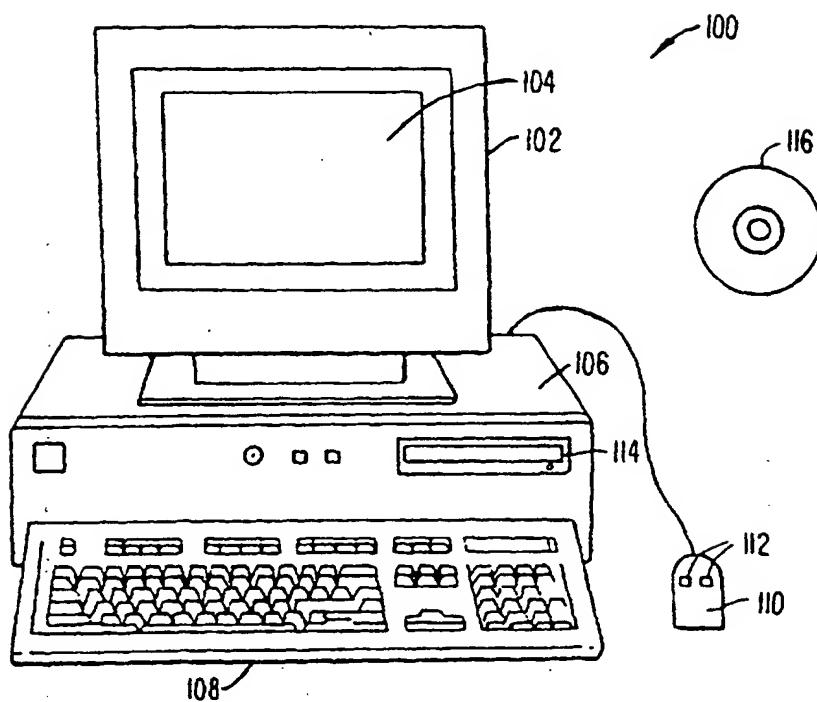


FIG. 6.

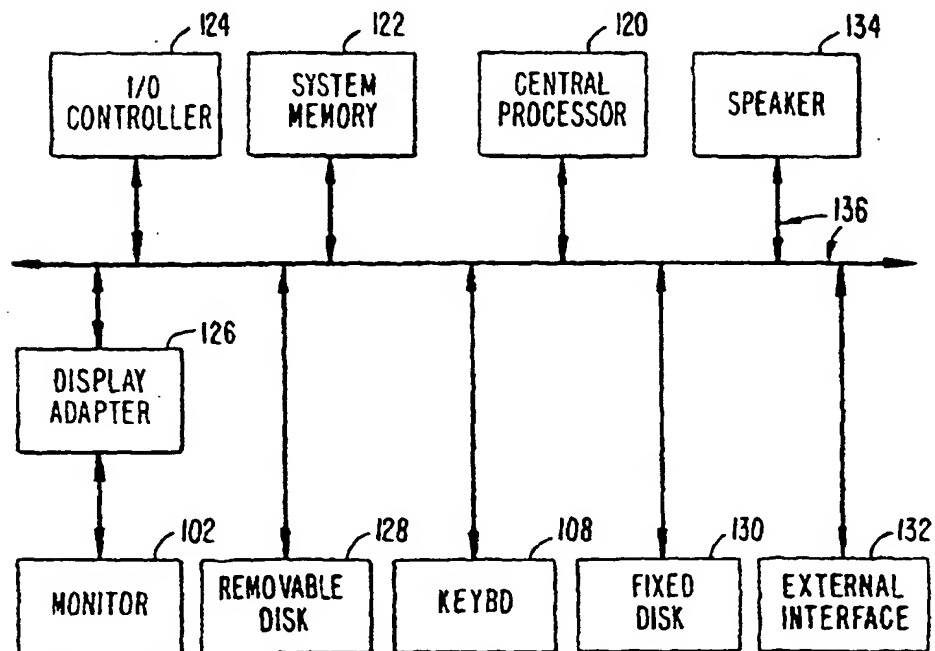


FIG. 7.

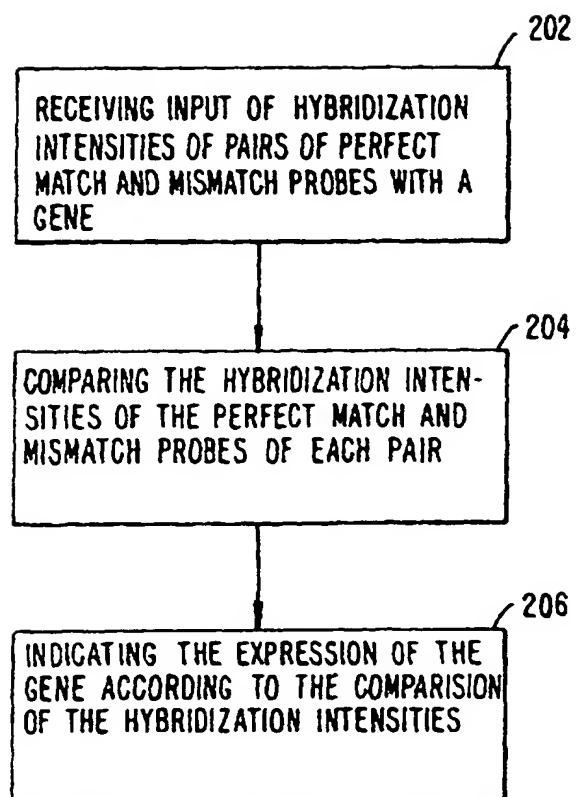


FIG. 8.

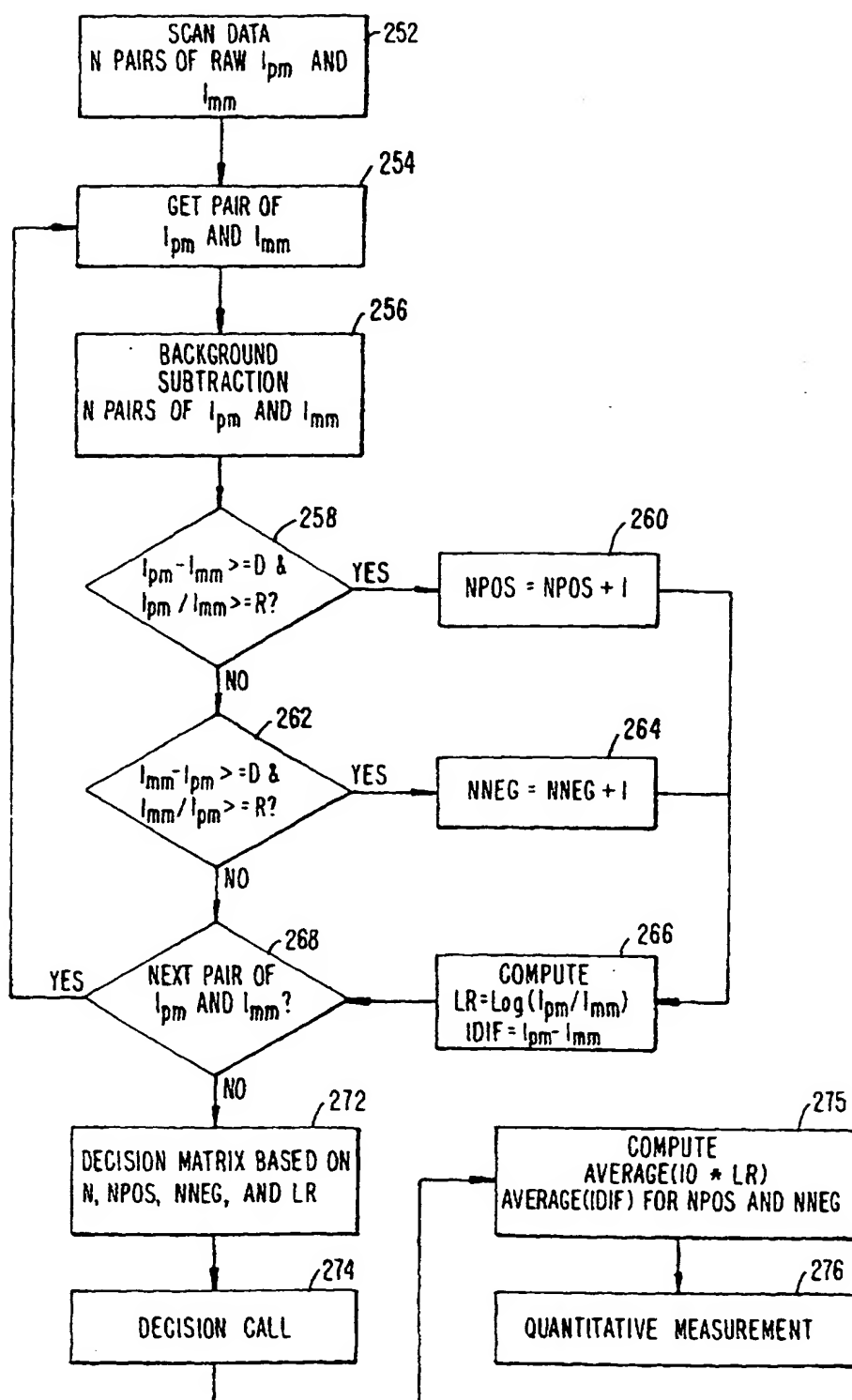


FIG. 9.

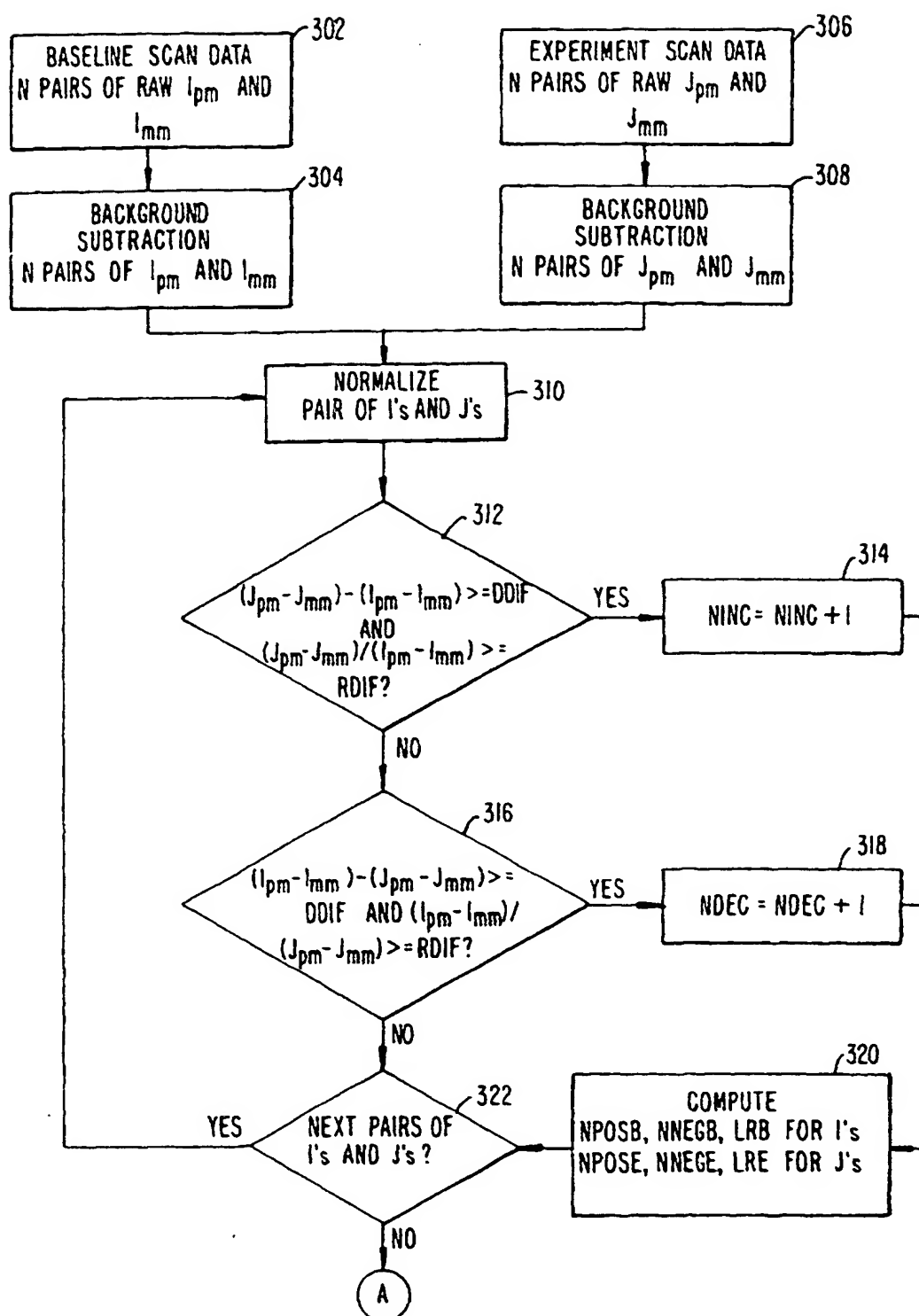


FIG. 10A.

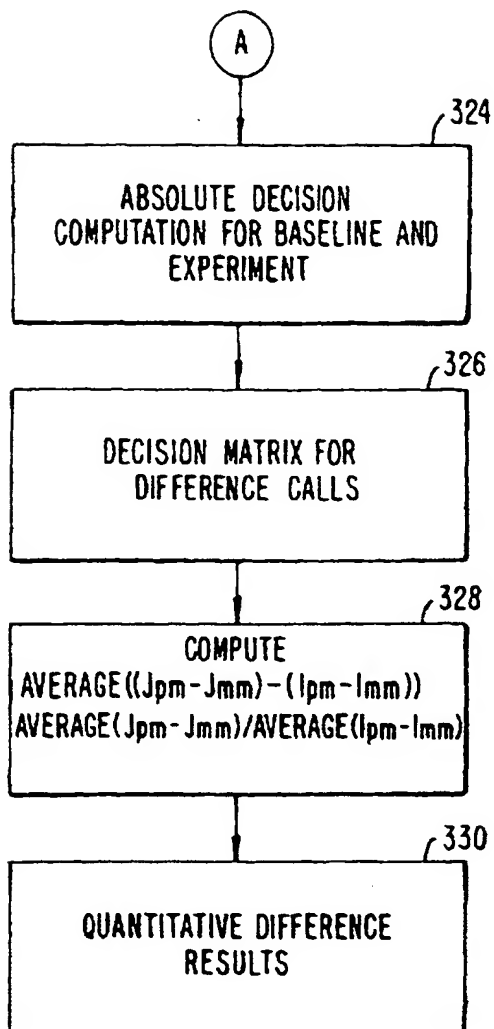


FIG. 10B.

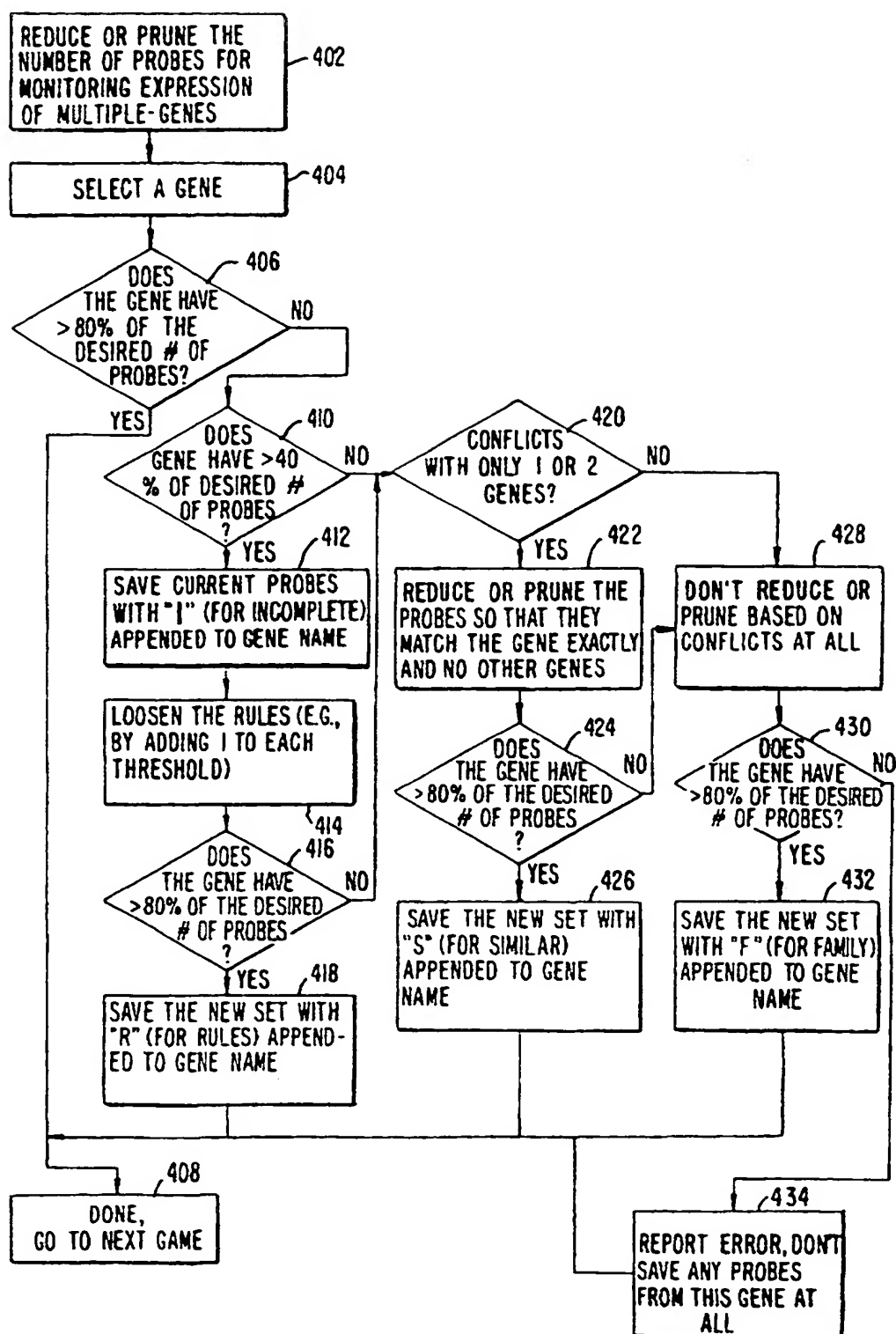


FIG. II.

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